OVER
VIEW

EN . V13

SIBU | DESIGN

NA

Non-adhesive

SA

Self-adhesive

NEW

Product news

+ ▼

Entire panel length not shown in image

Continuous pattern

Pattern progression across panels

WET ROOM SUITABILITY

■□□□□ Unsuitable for wet rooms

■■□□□ Low wet room suitability

■■■□□ Limited suitability (remove splash water)

■■■■□ Good wet room suitability

■■■■■ Suitable for use in wet-room areas

ABRASION RESISTANCE

■□□□□□□ Use only in decorative areas

■■□□□□□ Low abrasion resistance

■■■□□□□ Normal abrasion resistance

■■■■□□□ Good abrasion resistance

AR

■■■■■□□ Very good abrasion resistance

■■■■■■□ Excellent abrasion resistance

AR+

■■■■■■■ Scratch resistant

STRUCTURE-LINE (SL) **13**
DECO-LINE DECORATION (DM) **45**
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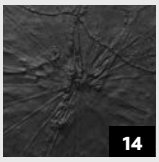
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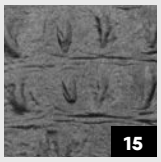
We create ambience.

With our art of laminating, we unite beauty and function by combining different materials. Always customer-oriented and flexible, we manufacture design elements of outstanding quality and thus ensure unique spatial experiences.

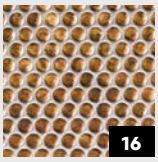
STRUCTURE-LINE



SL LOTUS
CLASSY Black



SL CROCO
CLASSY Black



SL RACE
Vintage Copper/
Silver



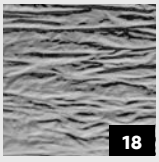
SL LAVA
VINTAGE Copper



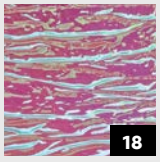
SL LAVA
VINTAGE Silver



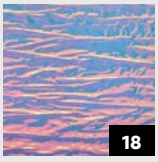
SL LAVA
VINTAGE Gold



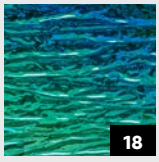
SL CRASHED
Silver



SL CRASHED
Hollywood



SL CRASHED
Hollywood Blue



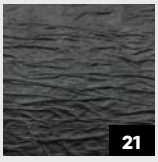
SL CRASHED
Aqua



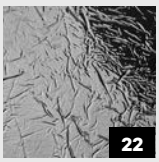
SL CRASHED
Old Platin



SL CRASHED
Smoke PF AR



SL CRASHED
CLASSY Black



SL CREPA
Silver



SL CREPA
Gold



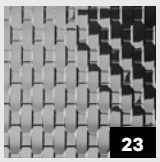
SL CREPA
Hollywood



SL CREPA
Hollywood Blue



SL CREPA
Aqua



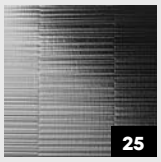
SL RATTAN 20
Silver



SL RATTAN 20
Gold



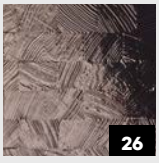
SL NOTCH
Smoke PF AR



SL NOTCH
Silver matt



SL NOTCH
Gold matt



SL GRAIN
Anthracite AR



SL GRAIN Gold



SL GRAIN Silver



SL WAVE 12
Silver



SL WAVE 12
Brass brushed
matt AR



SL WAVE 12
Copper
brushed AR

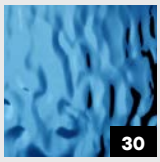


SL WAVE 12
Grey brushed
matt AR

STRUCTURE-LINE – **HIGH-RELIEF SERIES**



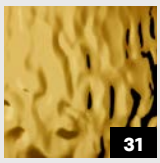
SL OCEAN
Anthracite AR



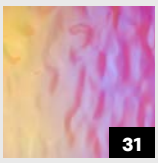
SL OCEAN
Iceblue AR



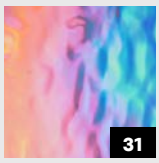
SL OCEAN
Silver



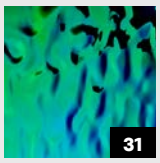
SL OCEAN
Gold



SL OCEAN
Hollywood



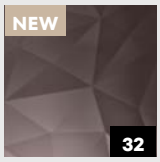
SL OCEAN
Hollywood Blue



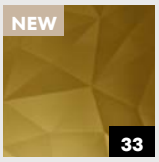
SL OCEAN
Aqua



SL OCEAN
Rainbow



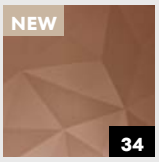
SL DIAMOND
Anthracite AR



SL DIAMOND
Gold



SL DIAMOND
Silver



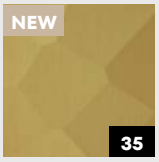
SL DIAMOND
Copper brushed
AR



SL DIAMOND
Green Steel
brushed AR



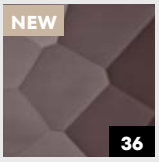
SL FACET Copper
brushed AR



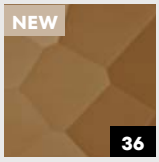
SL FACET
Brass brushed
matt AR



SL FACET Green
Steel brushed AR



SL FACET
Anthracite AR



SL FACET
Red Brown AR



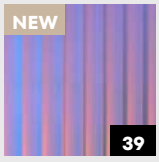
SL FACET Silver



SL PILLAR
Fashion Gold AR



SL PILLAR Aqua



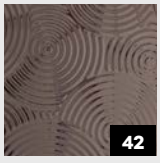
SL PILLAR
Hollywood Blue



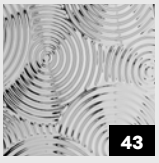
SL PILLAR Silver



SL PILLAR Copper
brushed AR



SL TARGET
Anthracite AR



SL TARGET
Silver

DECO-LINE DECORATION



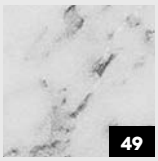
DM Corten



DM LIMESTONE Grey



DM CEMENT Light



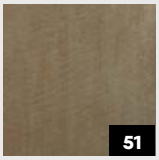
DM MARBLE White



DM VINTAGE Copper



DM VINTAGE Silver



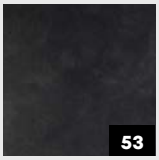
DM METALLIC USED Sand



DM LUXURY Bronze



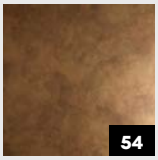
DM LUXURY Gold



DM CLASSY Black AR



DM CLASSY Gold



DM OXIDIZED Copper



DM Smoke PF AR



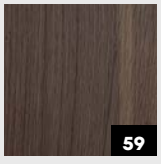
DM MONSOON VINTAGE Brown



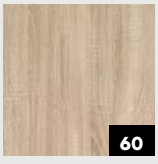
DM CONCRETE Grey AR



WL Carbonized Wood



WL Nutwood



WL OAK TREE Light

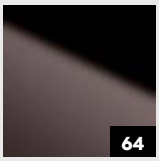


DM LOOMINAR Silver AR

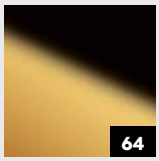
DECO-LINE DISPLAY



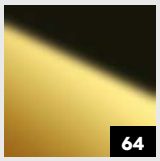
DM OPTICAL MIRROR Fashion Grey AR



DM OPTICAL MIRROR Anthracite AR



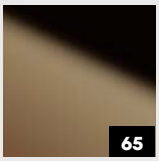
DM OPTICAL MIRROR Gold AR



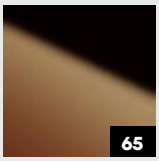
DM OPTICAL MIRROR Brass AR



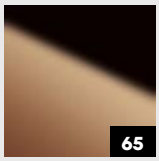
DM OPTICAL MIRROR Silver AR



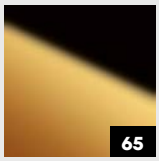
DM Brown AR



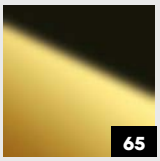
DM Red Brown AR



DM Rosegold AR



DM Gold AR



DM Brass AR



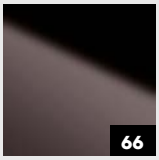
DM Gold 30 AR



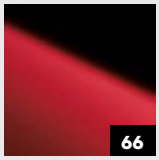
DM Fashion Gold AR



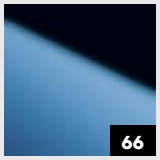
DM Fashion Grey AR



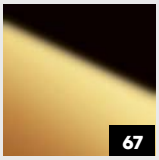
DM Anthracite AR



DM Fashion Red AR



DM Iceblue AR



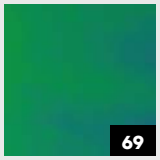
DM Gold



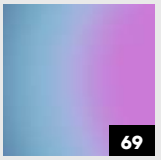
DM Silver



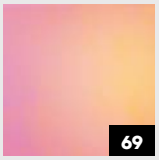
DM Silver/ White



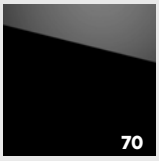
DM Aqua



DM Hollywood Blue



DM Hollywood



DM MAGIC Black AR



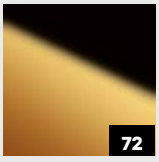
DM MAGIC White AR



DM Graphite Black matt



DM Snow White matt



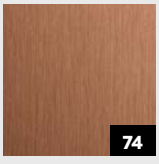
DM Gold MMS



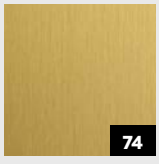
DM Silver MMS



DM Green Steel brushed AR



DM Copper brushed AR



DM Brass brushed matt AR



DM Grey brushed matt AR

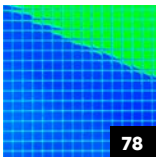


DM Silver brushed AR

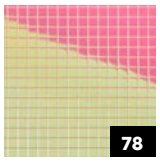


DM Champagne brushed AR

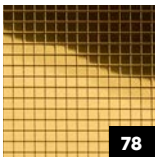
MULTISTYLE



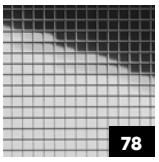
MS 5x5 flex
Aqua



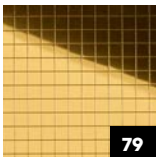
MS 5x5 flex
Hollywood



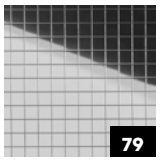
MS 5x5 flex
Gold



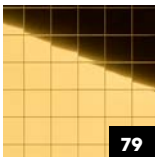
MS 5x5 flex
Silver



MS 10x10 flex
Gold



MS 10x10 flex
Silver



MS 20x20 flex
Gold



MS 20x20 flex
Silver

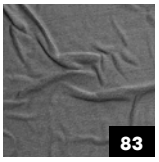
FABRIC-LINE



FL CUBE VELVET
Bordeaux



FL CUBE VELVET
Pearl



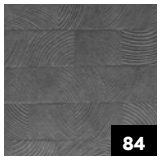
FL CREPA
VELVET
Volcano



FL CREPA
VELVET
Avocado



FL GRAIN
VELVET Mocha



FL GRAIN
VELVET
Volcano



FL LOTUS
VELVET Mocha



FL LOTUS
VELVET
Sapphire



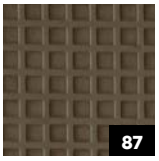
FL LOTUS
VELVET Avocado



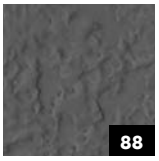
FL COMB
VELVET Pearl



FL COMB
VELVET Curry



FL SQUARE 2
VELVET Mocha



FL LAVA VELVET
Volcano



FL ROMBO 40
VELVET Petrol



FL ROMBO 40
VELVET Curry

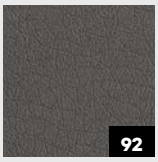
LEATHER-LINE



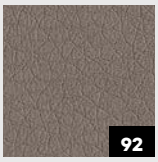
LL Charcoal Dark



LL London Clay



LL Charcoal Light



LL Dove Tale



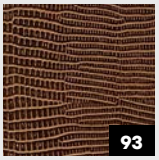
LL Stony Ground



LL White



LL LEGUAN Nero



LL LEGUAN Copper



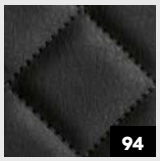
LL LEGUAN Gold



LL LEGUAN Silver



LL LEGUAN Bianco



LL ROMBO 40 Nero matt



LL ROMBO 40 Creme matt



LL ROMBO 40 Bianco matt



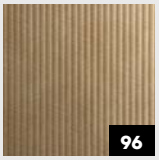
LL ROMBO 40 METALLIC USED Steel



LL ROMBO 40 METALLIC USED Sand



LL BRIDGE METALLIC USED Steel



LL BRIDGE METALLIC USED Sand



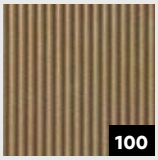
LL BRIDGE White



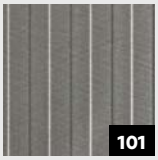
LL GRAIN METALLIC USED Sand



LL TARGET METALLIC USED Sand



LL WAVE 12 METALLIC USED Sand

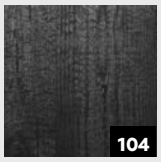


LL LANE METALLIC USED Titan

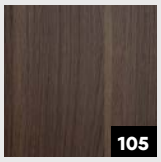


LL LANE METALLIC USED Sand

NATURE-LINE



WL Carbonized Wood Nature



WL Nutwood Nature



WL Nutwood Country Nature



WL Sessile OAK Nature



WL Sunwood Nature



WL Willow OAK Nature



WL OAK TREE Light Nature



DM CEMENT Dark Nature



DM Corten Nature



DM LIMESTONE Grey Nature



DM CEMENT Light Nature



DM MARBLE White Nature

SIBUGLAS



SG MARBLE Black AR+



SG MARBLE Grey AR+



SG MARBLE Emperador AR+



SG MARBLE Brown AR+



SG MARBLE Alpine AR+



SG MARBLE White AR+



SG LEGUAN Nero AR+



SG LEGUAN Copper AR+



SG LEGUAN Gold AR+



SG LEGUAN Silver AR+



SG VINTAGE Copper AR+



SG VINTAGE Silver AR+



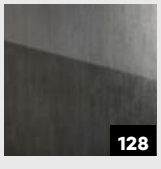
SG LUXURY Bronze AR+



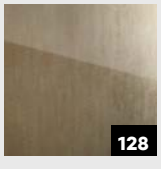
SG LUXURY Gold AR+



SG OLD Platin AR+



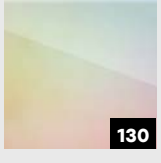
SG METALLIC USED Steel AR+



SG METALLIC USED Sand AR+



SG CLASSY Gold AR+



SG Hollywood

ACOUSTIC WALL PANELS



AP Chalk Light



AP Fuzzy Grey



AP LIMESTONE Grey



AP MARBLE White



AP Copper brushed AR



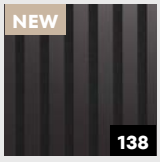
AP Brass brushed matt AR



AP Green Steel brushed AR



AP Silver brushed



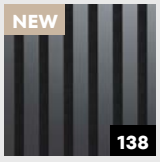
AP Anthracite AR



AP Rosegold AR



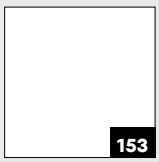
AP Fashion Gold AR



AP Fashion Grey AR

SUITABLE BALANCING SHEETS

for PVA bonding



suitable balancing sheet white



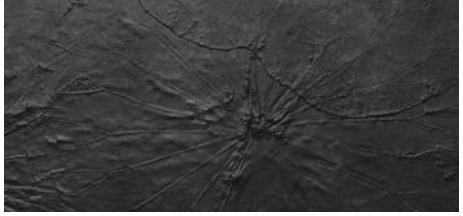
suitable balancing sheet black


STRUCTURE LINE

STRUCTURE
LINE



More structure for furniture and walls: harmonious colours and unique designs of our STRUCTURE-LINE make every surface an eye-catcher and unleash three-dimensional effects. Whether rattan, ocean or concrete look - these design panels provide a special kind of visual and haptic experience.



SL LOTUS CLASSY Black
2600 x 1000 I **NA** 24934 I **SA** 24963



STRUCTURE-LINE

SL LOTUS CLASSY Black

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Druck	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	3,3	3,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,5

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL CROCO CLASSY Black
2600 x 1000 I **NA** 24935 I **SA** 24964



SL CROCO CLASSY Black

2600 x 1000



STRUCTURE-LINE

SL CROCO

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Druck	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,4	2,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,7

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

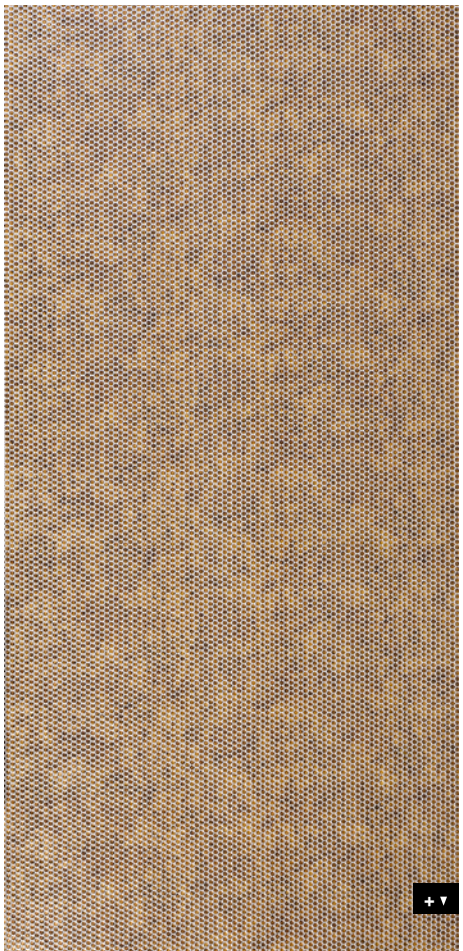
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL RACE VINTAGE Copper/Silver
2600 x 1000 I **NA** 17240 I **SA** 17241



2600 x 1000



STRUCTURE-LINE

SL RACE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,5	1,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,6

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



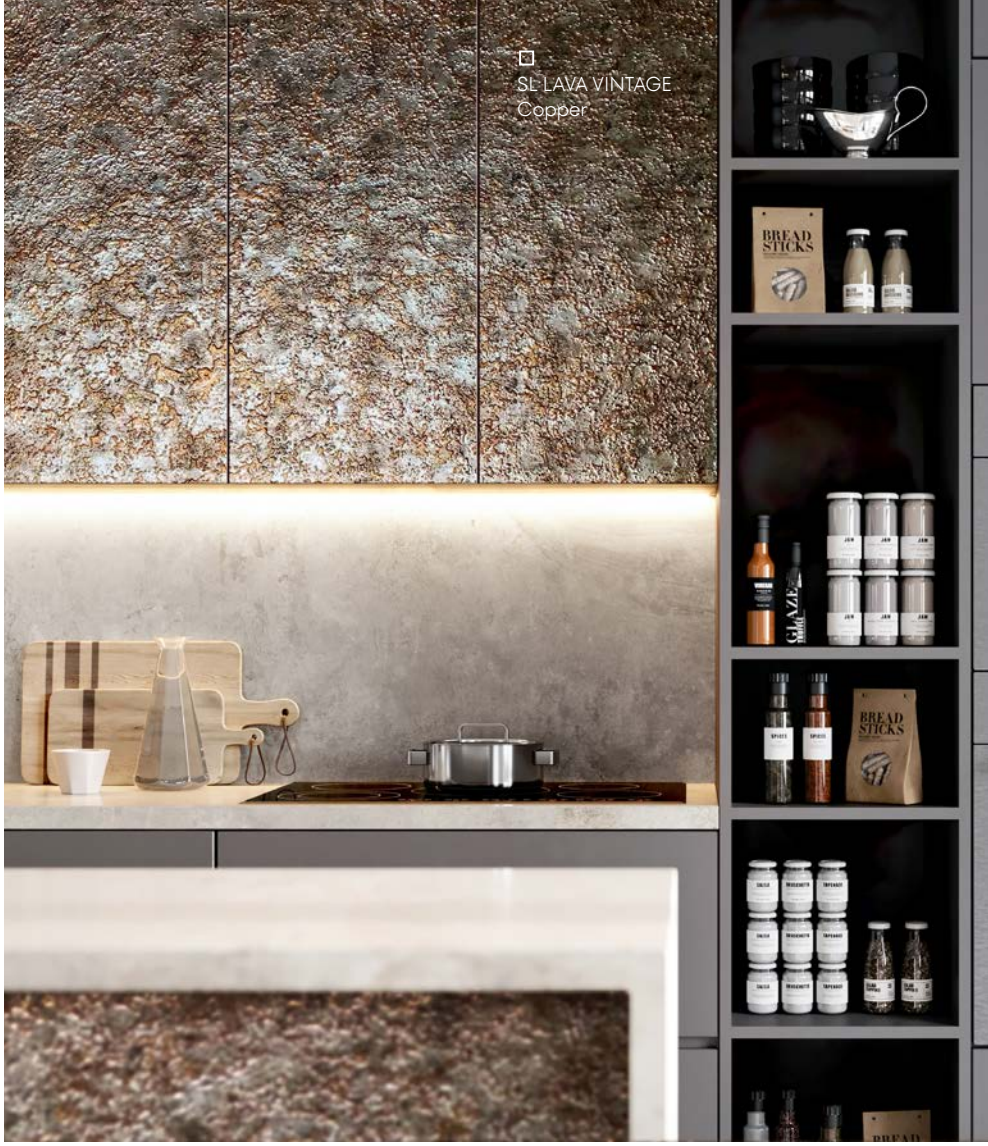
SL LAVA VINTAGE Copper
2600 x 1000 I **NA** 28893 I **SA** 28894



SL LAVA VINTAGE Silver
2600 x 1000 I **NA** 24968 I **SA** 24972



SL LAVA VINTAGE Gold
2600 x 1000 I **NA** 24969 I **SA** 24973



STRUCTURE-LINE

SL LAVA

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	1,9	2,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

* The product is delivered without a protective film.

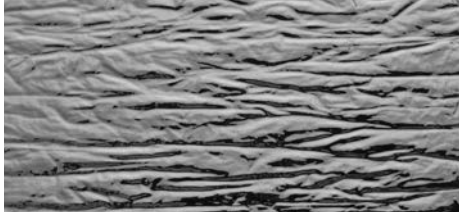
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

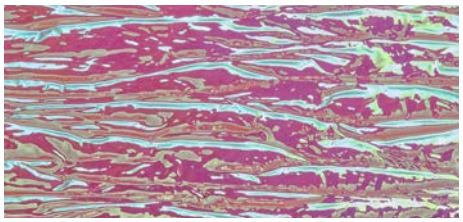
EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

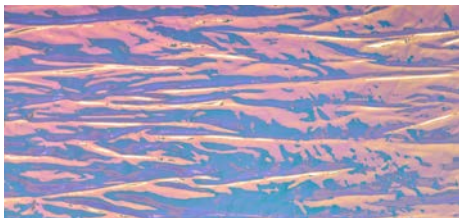
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL CRASHED Silver
2600 x 1000 I **NA** 19335 I **SA** 19346



SL CRASHED Hollywood
2600 x 1000 I **NA** 25162 I **SA** 29018



SL CRASHED Hollywood Blue
2600 x 1000 I **NA** 28815 I **SA** 29019



SL CRASHED Aqua
2600 x 1000 I **NA** 24099 I **SA** 29084



□
SL CRASHED Silver

Photo: SIBU DESIGN Azerbaijan

2600 x 1000



STRUCTURE-LINE

SL CRASHED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Abrasion resistance Silver	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Digital printing Silver	On request	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets		✓
Cuttings		✓
Flammability ASTM E84		✓ Silver + Hollywood + Hollywood Blue
Flammability EN13501-1		✓ Silver + Hollywood + Hollywood Blue



SL CRASHED OLD Platin
2600 x 1000 I **NA** 19519 I **SA** 19523



SL CRASHED OLD Platin

Photo: Dekomat AG - Creative Expert

STRUCTURE-LINE

SL CRASHED OLD Platin

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,8

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL CRASHED Smoke PF AR
2600 x 1000 I **NA** 24908 I **SA** 24940



SL CRASHED Smoke PF AR

Photo: HKW, Alexander Knaebel

STRUCTURE-LINE abrasion-resistant

SL CRASHED Smoke PF AR

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,1	~ 2,8

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL CRASHED CLASSY Black
2600 x 1000 I **NA** 24909 I **SA** 24941



SL CRASHED CLASSY Black

STRUCTURE-LINE

SL CRASHED CLASSY Black

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

* The product is delivered without a protective film.

PROCESSING

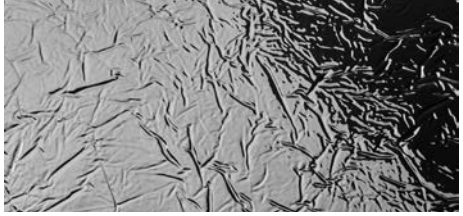
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	–	

* own printing test required, samples are gladly provided.

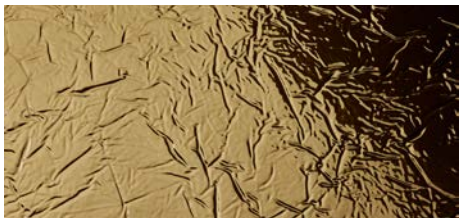
EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

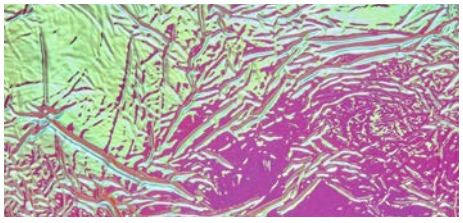
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



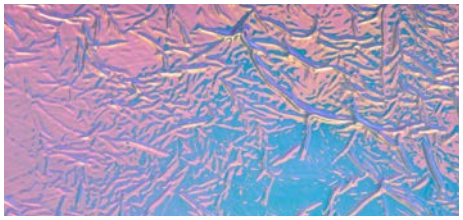
SL CREPA Silver
2600 x 1000 I **NA** 24913 I **SA** 24945



SL CREPA Gold
2600 x 1000 I **NA** 24912 I **SA** 24944



SL CREPA Hollywood
2600 x 1000 I **NA** 28788 I **SA** 29020



SL CREPA Hollywood Blue
2600 x 1000 I **NA** 28789 I **SA** 29021



SL CREPA Aqua
2600 x 1000 I **NA** 29086 I **SA** 29085

2600 x 1000





STRUCTURE-LINE

SL CREPA

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	1,7	2,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Abrasion resistance Silver	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

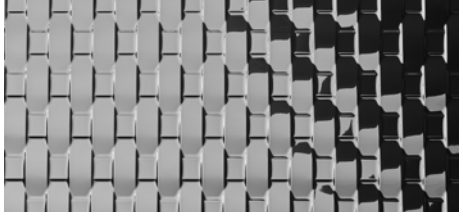
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Digital printing Gold/Silver	On request	
Screen printing	–	

* own printing test required, samples are gladly provided.

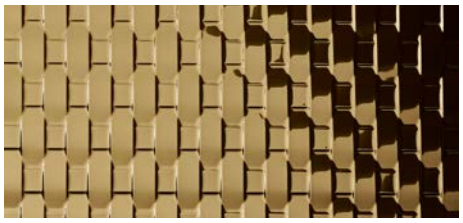
EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	✓ Silver + Gold + Hollywood + Hollywood Blue
Flammability EN13501-1	✓ Silver + Gold + Hollywood + Hollywood Blue



SL RATTAN 20 Silver
2600 x 1000 I **NA** 24922 I **SA** 24956



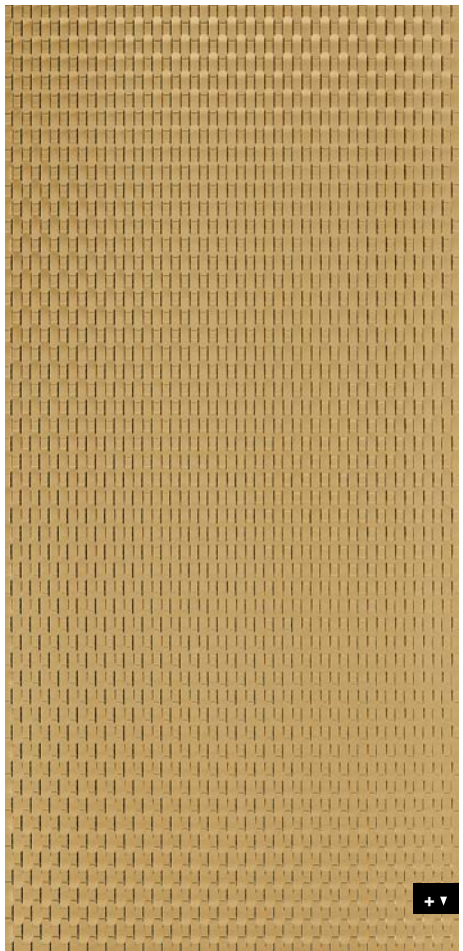
SL RATTAN 20 Gold
2600 x 1000 I **NA** 24921 I **SA** 24955



STRUCTURE-LINE

SL RATTAN 20

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	2,4	2,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Abrasion resistance Silver	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,8

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL NOTCH Smoke PF AR
2600 x 1000 I **NA** 24931 I **SA** 24960



SL NOTCH Smoke PF AR

STRUCTURE-LINE abrasion-resistant

SL NOTCH Smoke PF AR

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,2	1,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,6

* The product is delivered without a protective film.

PROCESSING

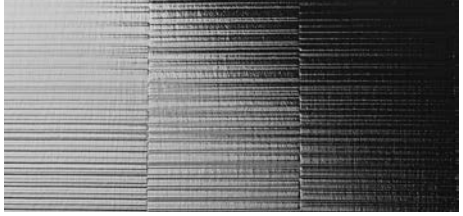
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing Silver	✓*	
Screen printing	–	

* own printing test required, samples are gladly provided.

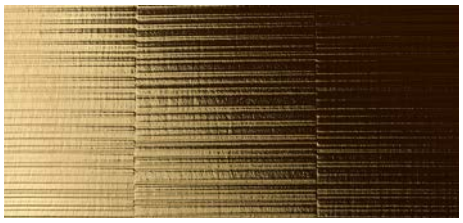
EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL NOTCH Silver matt
2600 x 1000 I **NA** 24947 I **SA** 24961



SL NOTCH Gold matt
2600 x 1000 I **NA** 24948 I **SA** 24962



2600 x 1000



STRUCTURE-LINE

SL NOTCH matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,2	1,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,6

PROCESSING

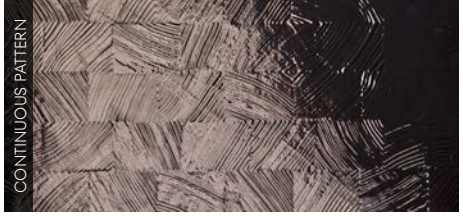
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL GRAIN Anthracite AR
2600 x 1000 I **NA** 29250 I **SA** 29282



SL GRAIN Anthracite AR

2600 x 1000



STRUCTURE-LINE abrasion-resistant

SL GRAIN AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

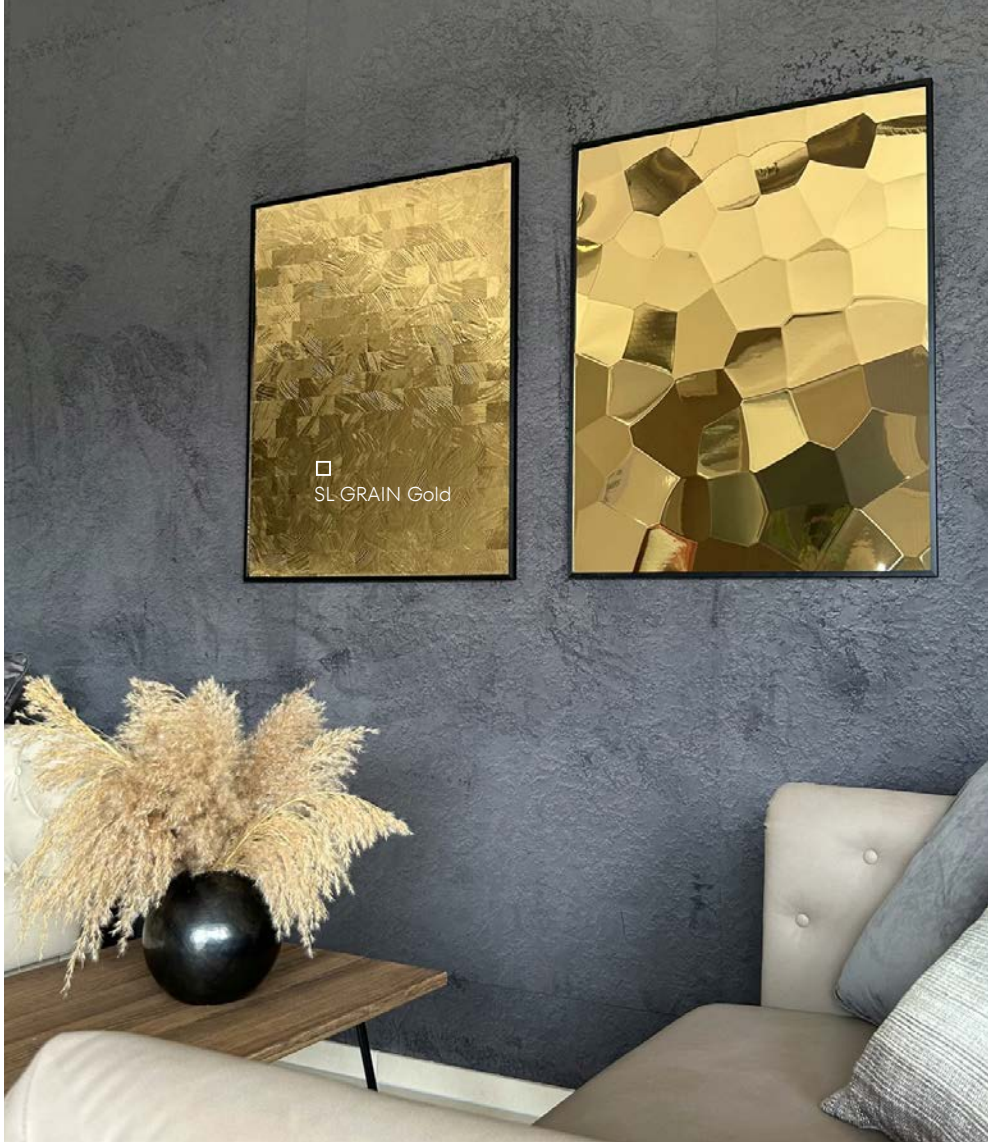
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL GRAIN Gold
2600 x 1000 I **NA** 29249 I **SA** 29281



SL GRAIN Silver
2600 x 1000 I **NA** 29248 I **SA** 29280



2600 x 1000



STRUCTURE-LINE

SL GRAIN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,0
Max. relief height mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Abrasion resistance Silver	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,6

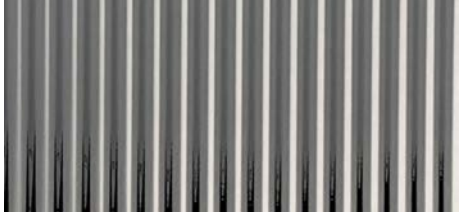
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	On reques	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL WAVE 12 Silver
2600 x 1000 I **NA** 28316 I **SA** 29202



2600 x 1000



STRUCTURE-LINE

SL WAVE 12

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	1,7	2,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	–	

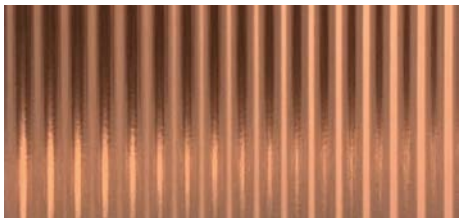
EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

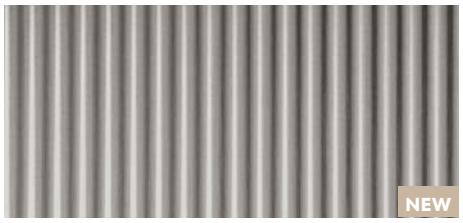
	NA SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	✓
Flammability EN13501-1	✓



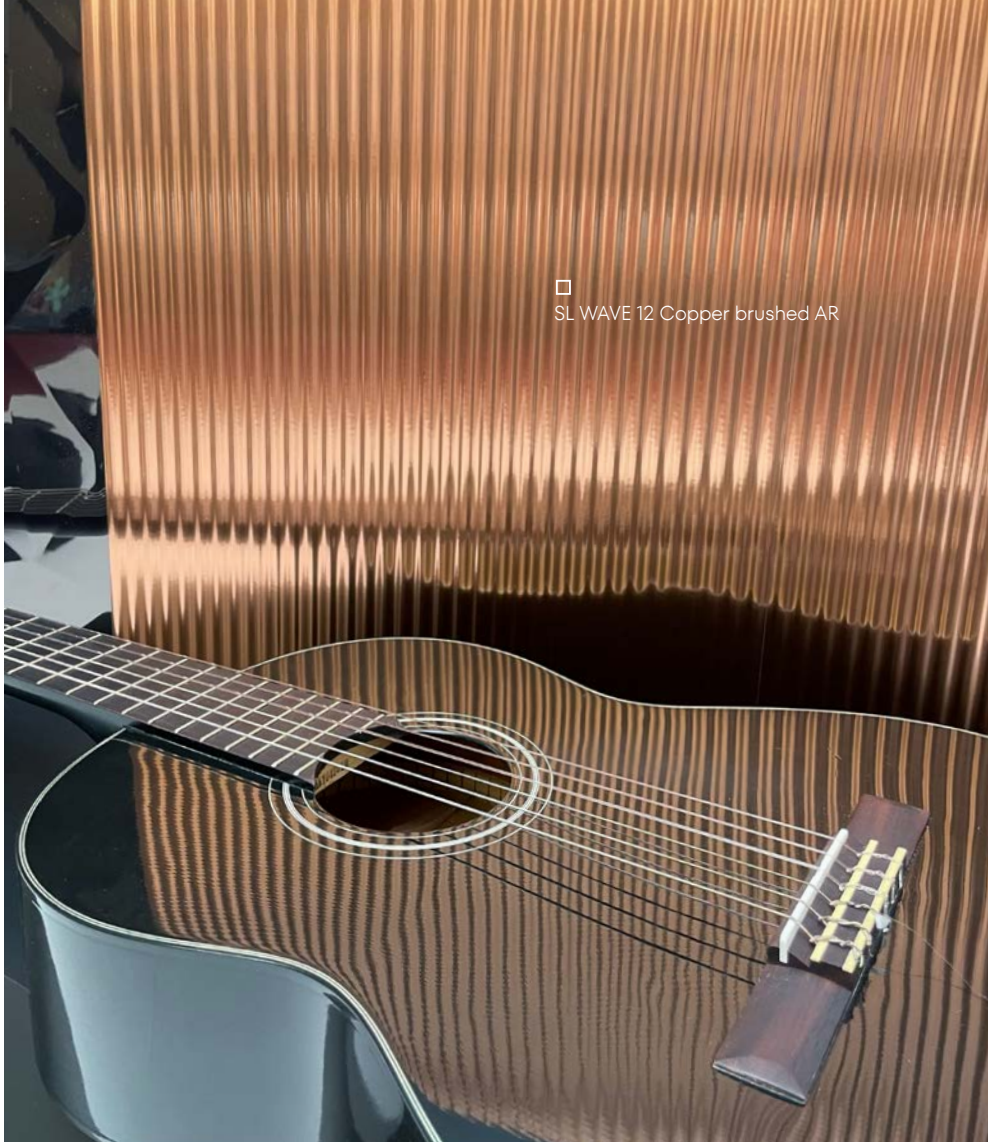
SL WAVE 12 Brass brushed matt AR
2600 x 1000 I **NA** 29197 I **SA** 29206



SL WAVE 12 Copper brushed AR
2600 x 1000 I **NA** 29195 I **SA** 29204



SL WAVE 12 Grey brushed matt AR
2600 x 1000 I **NA** 30777 I **SA** 32566



SL WAVE 12 Copper brushed AR

2600 x 1000



STRUCTURE-LINE abrasion-resistant

SL WAVE 12 BRUSHED AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	0,8	1,1
Max. relief height mm	1,7	2,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,2	~ 2,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL OCEAN Anthracite AR
2600 x 1000 I **NA** 25670 I **SA** 27049



SL OCEAN Iceblue AR
2600 x 1000 I **NA** 27061 I **SA** 27047

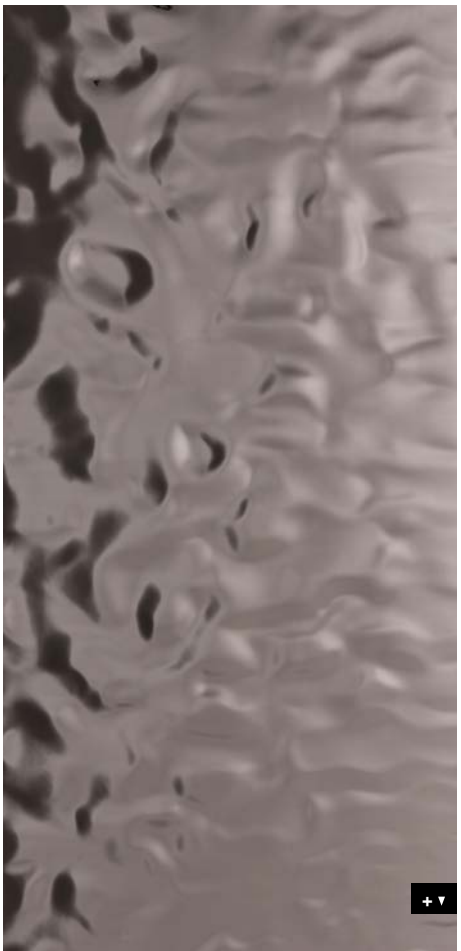


Photo: Ferienwelt Kesselgrub

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

DOWNLOAD >>>
Processing information SL High-Relief Series

2600 x 1000



STRUCTURE-LINE
HIGH-RELIEF SERIES abrasion-resistant

SL OCEAN AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	6,0	6,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	–	
Drilling	✓	
Sawing, milling	✓	–
Laser cutting	✓	
Hot bending	On request	–
PVA pressing	Conditionally possible	
Digital printing	✓*	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	–
PVA pre-treatment	–	
Further thicknesses	–	
Magnetic from 3 sheets	–	

* In general, SIBU DESIGN also recommends mechanical attachment.

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL OCEAN Silver
2600 x 1000 I **NA** 25570 I **SA** 27027



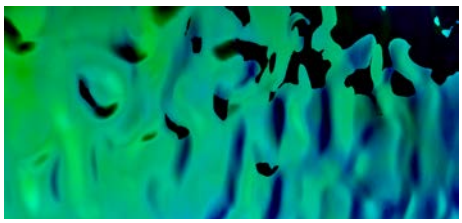
SL OCEAN Gold
2600 x 1000 I **NA** 27111 I **SA** 27823



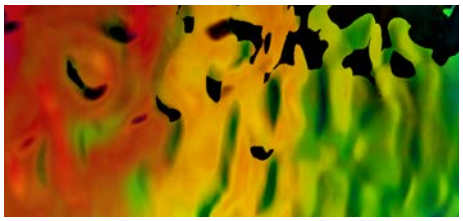
SL OCEAN Hollywood
2600 x 1000 I **NA** 25671 I **SA** 27048



SL OCEAN Hollywood Blue
2600 x 1000 I **NA** 27180 I **SA** 27822



SL OCEAN Aqua
2600 x 1000 I **NA** 25669 I **SA** 27207



SL OCEAN Rainbow
2600 x 1000 I **NA** 27679 I **SA** 27743

DOWNLOAD >>>
Processing information
SL HIGH-RELIEF SERIES



Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE-LINE
HIGH-RELIEF SERIES

SL OCEAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	6,0	6,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Abrasion resistance Silver	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	–	
Drilling	✓	
Sawing, milling	✓	–
Laser cutting	✓	
Hot bending	On request	–
PVA pressing	Conditionally possible	
Digital printing	✓*	
Digital printing Silver/Gold	On request	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	–
PVA pre-treatment	–	
Further thicknesses	–	
Magnetic from 3 sheets	–	

* In general, SIBU DESIGN also recommends mechanical attachment.

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓ Silver + Gold + Hollywood + Hollywood Blue	
Flammability EN13501-1	✓ Silver + Gold + Hollywood + Hollywood Blue	



SL DIAMOND Anthracite AR
2600 x 1000 I **NA** 30945 I **SA** 30946



SL DIAMOND Anthracite AR

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

DOWNLOAD >>>
Processing information SL High-Relief Series

2600 x 1000



STRUCTURE-LINE
HIGH-RELIEF SERIES abrasion-resistant

SL DIAMOND AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	–	
Drilling	✓	
Sawing, milling	✓	–
Laser cutting	✓	
Hot bending	On request	–
PVA pressing	Conditionally possible	
Digital printing	✓*	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	–
PVA pre-treatment	–	
Further thicknesses	–	
Magnetic from 3 sheets	–	

* In general, SIBU DESIGN also recommends mechanical attachment.

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



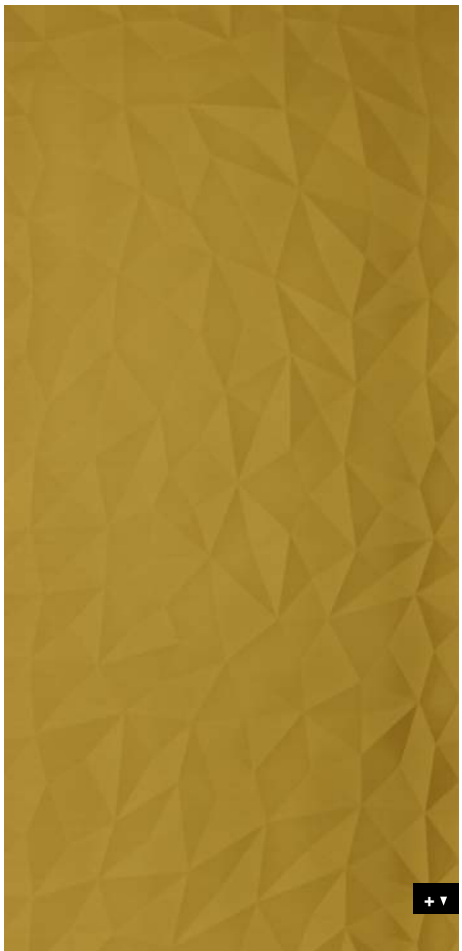
SL DIAMOND Gold
2600 x 1000 I **NA** 31019 I **SA** 31022



SL DIAMOND Silver
2600 x 1000 I **NA** 30942 I **SA** 30949

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Processing information
SL HIGH-RELIEF SERIES

2600 x 1000





Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE-LINE
HIGH-RELIEF SERIES

SL DIAMOND

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Abrasion resistance Silver	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	–	
Drilling	✓	
Sawing, milling	✓	–
Laser cutting	✓	
Hot bending	On request	–
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	–
PVA pre-treatment	–	
Further thicknesses	–	
Magnetic from 3 sheets	–	

* In general, SIBU DESIGN also recommends mechanical attachment.

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL DIAMOND Copper brushed AR
2600 x 1000 I **NA** 30944 I **SA** 30947



SL DIAMOND Green Steel brushed AR
2600 x 1000 I **NA** 31018 I **SA** 31020



□
SL DIAMOND Copper brushed AR

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

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Processing information
SL HIGH-RELIEF SERIES

STRUCTURE-LINE
HIGH-RELIEF SERIES abrasion-resistant

SL DIAMOND BRUSHED AR

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	–	
Drilling	✓	
Sawing, milling	✓	–
Laser cutting	✓	
Hot bending	On request	–
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	–
PVA pre-treatment	–	
Further thicknesses	–	
Magnetic from 3 sheets	–	

* In general, SIBU DESIGN also recommends mechanical attachment.

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL FACET Copper brushed AR
2600 x 1000 I **NA** 30963 I **SA** 30967



SL FACET Brass brushed matt AR
2600 x 1000 I **NA** 32372 I **SA** 32567

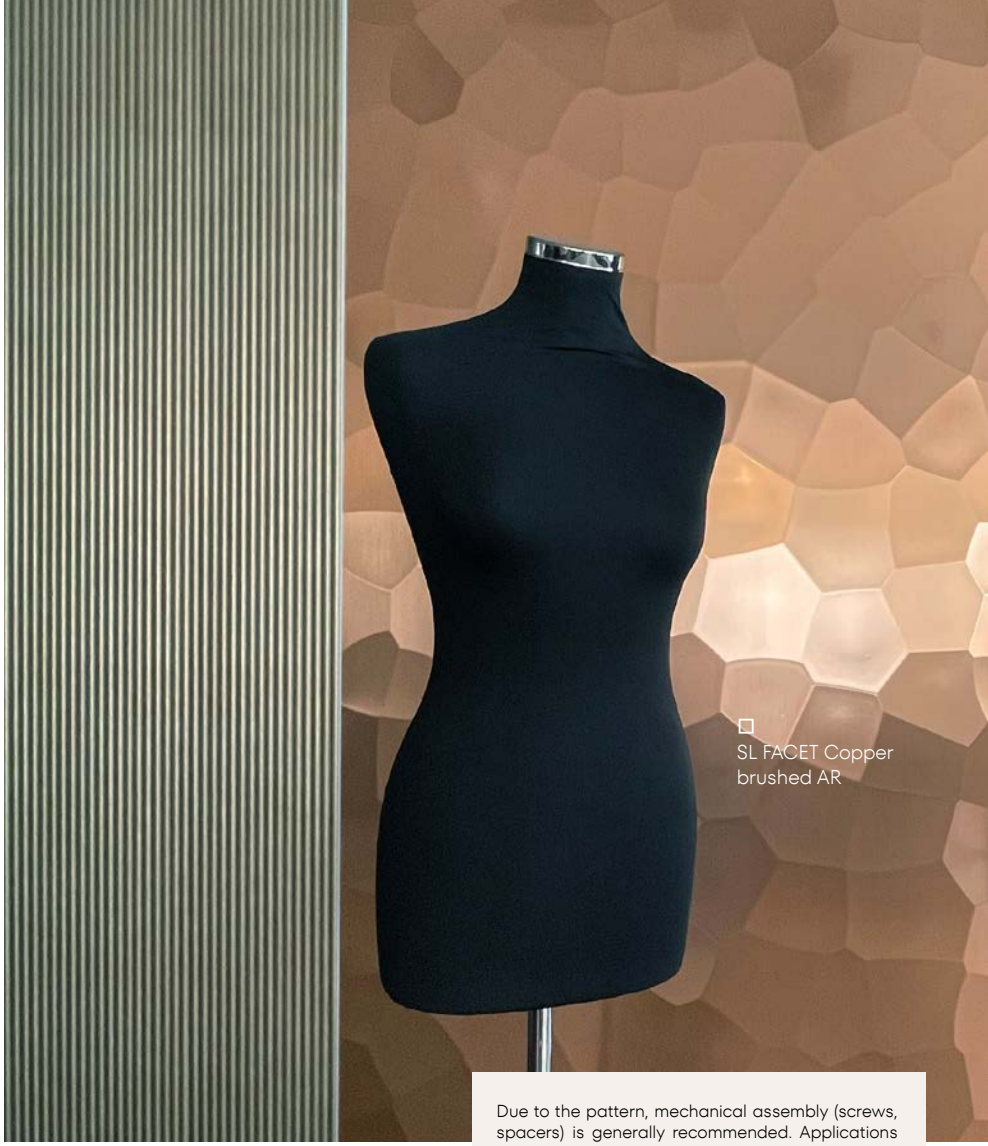


SL FACET Green Steel brushed AR
2600 x 1000 I **NA** 31017 I **SA** 31021

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Processing information
SL HIGH-RELIEF SERIES

2600 x 1000





SL FACET Copper brushed AR

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE-LINE
HIGH-RELIEF SERIES

abrasion-resistant

SL FACET BRUSHED AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	–	
Drilling	✓	
Sawing, milling	✓	–
Laser cutting	✓	
Hot bending	On request	–
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	–
PVA pre-treatment	–	
Further thicknesses	–	
Magnetic from 3 sheets	–	

* In general, SIBU DESIGN also recommends mechanical attachment.

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL FACET Anthracite AR
2600 x 1000 I **NA** 30964 I **SA** 30968



SL FACET Red Brown AR
2600 x 1000 I **NA** 31015 I **SA** 31016

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Processing information
SL HIGH-RELIEF SERIES

2600 x 1000





□
SL FACET Red Brown AR

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE-LINE
HIGH-RELIEF SERIES abrasion-resistant

SL FACET AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	–	
Drilling	✓	
Sawing, milling	✓	–
Laser cutting	✓	
Hot bending	On request	–
PVA pressing	Conditionally possible	
Digital printing	✓*	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	–
PVA pre-treatment	–	
Further thicknesses	–	
Magnetic from 3 sheets	–	

* In general, SIBU DESIGN also recommends mechanical attachment.

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL FACET Silver
2600 x 1000 I **NA** 30961 I **SA** 30965



□ SL FACET Silver

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

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Processing information SL HIGH-RELIEF SERIES

2600 x 1000



STRUCTURE-LINE
HIGH-RELIEF SERIES

SL FACET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	–	
Drilling	✓	
Sawing, milling	✓	–
Laser cutting	✓	
Hot bending	On request	–
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	–
PVA pre-treatment	–	
Further thicknesses	–	
Magnetic from 3 sheets	–	

* In general, SIBU DESIGN also recommends mechanical attachment.

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL PILLAR Fashion Gold AR
2600 x 1000 I **NA** 30951 I **SA** 30955



Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

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Processing information
SL High-Relief Series

2600 x 1000



STRUCTURE-LINE
HIGH-RELIEF SERIES abrasion-resistant

SL PILLAR AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	–	
Drilling	✓	
Sawing, milling	✓	–
Laser cutting	✓	
Hot bending	On request	–
PVA pressing	Conditionally possible	
Digital printing	✓*	
Screen printing	–	

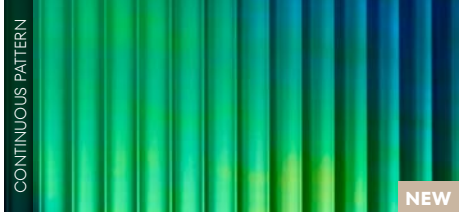
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	–
PVA pre-treatment	–	
Further thicknesses	–	
Magnetic from 3 sheets	–	

* In general, SIBU DESIGN also recommends mechanical attachment.

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL PILLAR Aqua
2600 x 1000 I **NA** 31023 I **SA** 31026



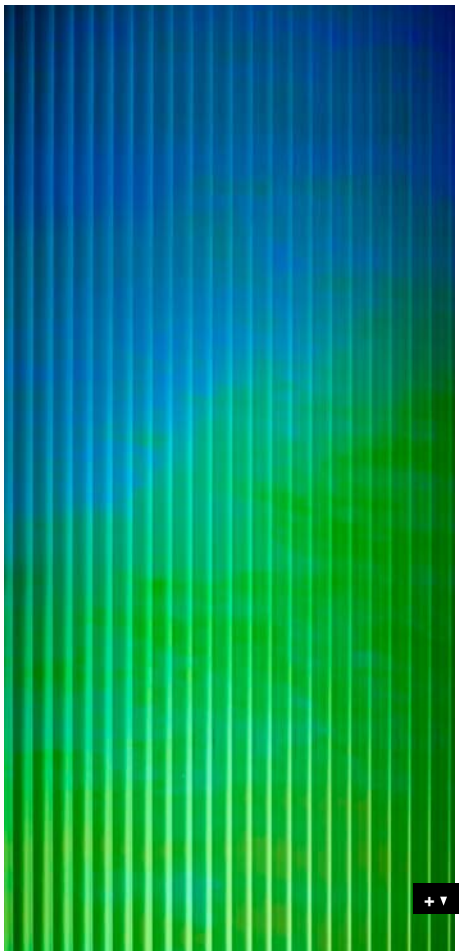
SL PILLAR Hollywood Blue
2600 x 1000 I **NA** 31024 I **SA** 31025



SL PILLAR Silver
2600 x 1000 I **NA** 30950 I **SA** 30954

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SL HIGH-RELIEF SERIES

2600 x 1000




SL PILLAR Aqua

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

STRUCTURE-LINE
HIGH-RELIEF SERIES

SL PILLAR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Abrasion resistance Silver	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	–	
Drilling	✓	
Sawing, milling	✓	–
Laser cutting	✓	
Hot bending	On request	–
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	–
PVA pre-treatment	–	
Further thicknesses	–	
Magnetic from 3 sheets	–	

* In general, SIBU DESIGN also recommends mechanical attachment.

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓ Silver + Hollywood Blue	
Flammability EN13501-1	✓ Silver + Hollywood Blue	



SL PILLAR Copper brushed AR
2600 x 1000 I **NA** 30952 I **SA** 30956


SL PILLAR Copper brushed AR

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

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SL HIGH-RELIEF SERIES

2600 x 1000



STRUCTURE-LINE
HIGH-RELIEF SERIES

abrasion-resistant

SL PILLAR BRUSHED AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	3,5	3,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	–	
Drilling	✓	
Sawing, milling	✓	–
Laser cutting	✓	
Hot bending	On request	–
PVA pressing	Conditionally possible	
Digital printing	On request	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	–
PVA pre-treatment	–	
Further thicknesses	–	
Magnetic from 3 sheets	–	

* In general, SIBU DESIGN also recommends mechanical attachment.

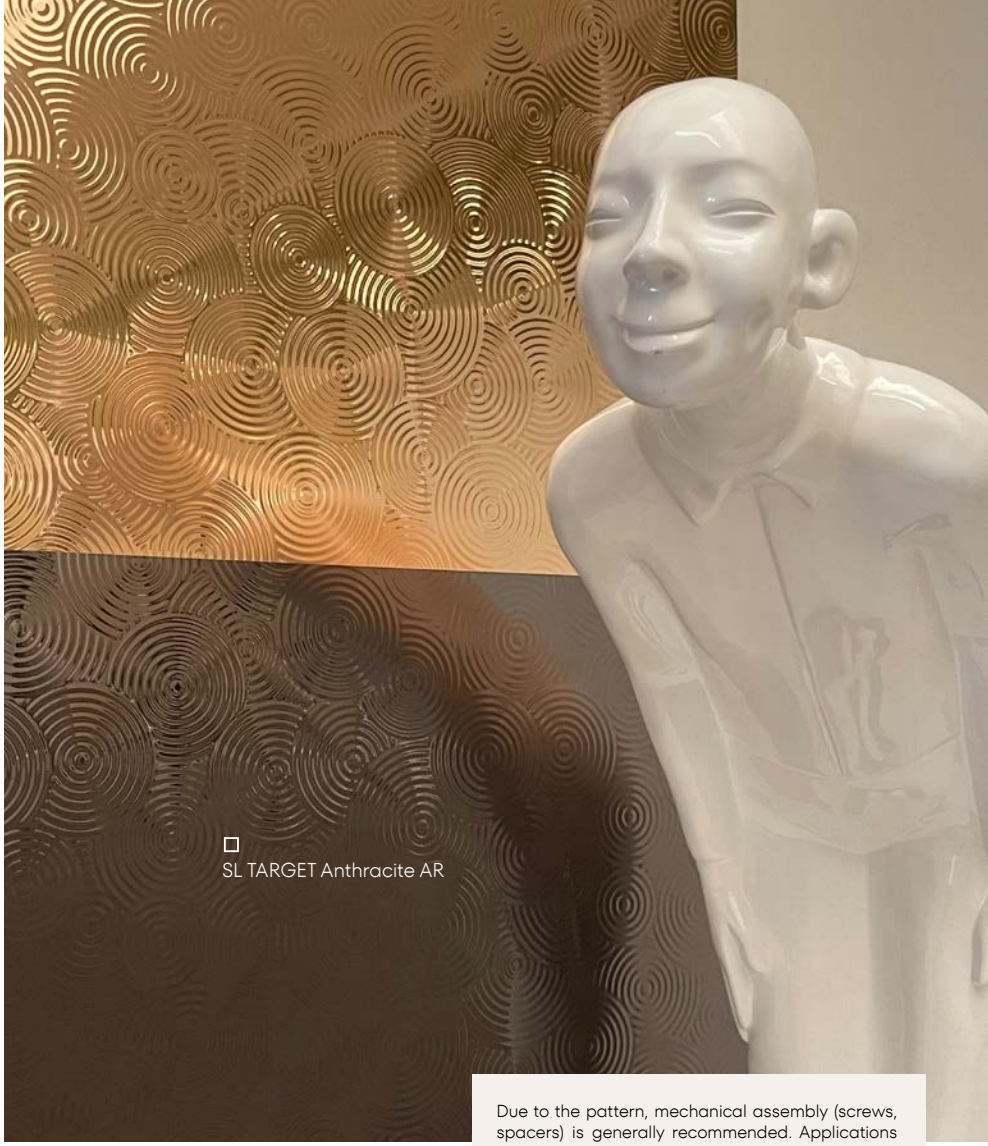
	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



SL PILLAR Copper brushed AR



SL TARGET Anthracite AR
2600 x 1000 I **NA** 29262 I **SA** 29295



SL TARGET Anthracite AR

Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

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Processing information
SL HIGH-RELIEF SERIES

2600 x 1000



STRUCTURE-LINE
HIGH-RELIEF SERIES abrasion-resistant

SL TARGET AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	2,4	2,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	–	
Drilling	✓	
Sawing, milling	✓	–
Laser cutting	✓	
Hot bending	On request	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	–
PVA pre-treatment	–	
Further thicknesses	–	
Magnetic from 3 sheets	–	

* In general, SIBU DESIGN also recommends mechanical attachment.

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



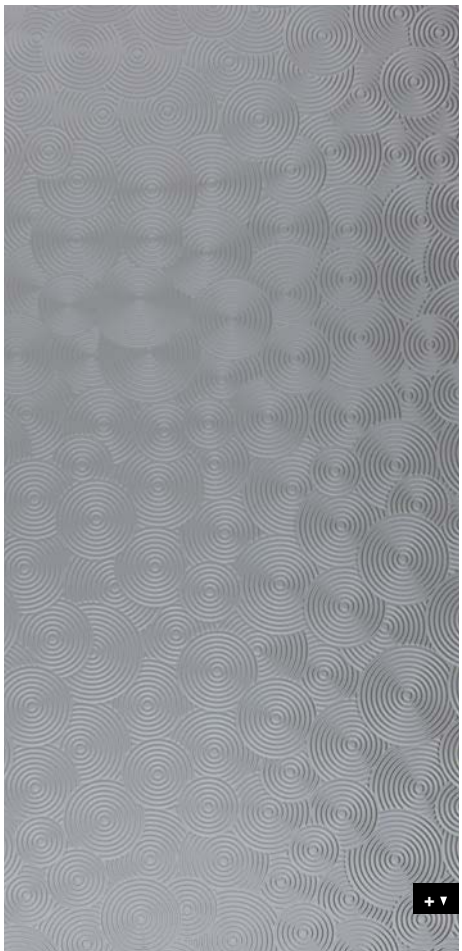
SL TARGET Silver
2600 x 1000 I **NA** 29258 I **SA** 29291



Due to the pattern, mechanical assembly (screws, spacers) is generally recommended. Applications in the ceiling area must be attached mechanically.

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Processing information
SL HIGH-RELIEF SERIES

2600 x 1000



STRUCTURE-LINE
HIGH-RELIEF SERIES

SL TARGET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	2,0	2,3
Max. relief height mm	2,4	2,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 2 pcs/carton	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 5,6	~ 6,2

PROCESSING

	NA	SA
Cutting	✓	
Punching	–	
Drilling	✓	
Sawing, milling	✓	–
Laser cutting	✓	
Hot bending	On request	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
Glue recommendation	Cartridge adhesive and putty adhesive	–
PVA pre-treatment	–	
Further thicknesses	–	
Magnetic from 3 sheets	–	

	NA	SA
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

* In general, SIBU DESIGN also recommends mechanical attachment.


DECO LINE
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DECO LINE
DECO LINE
DECO LINE

DECO LINE

Decoration



The DECO-LINE DECORATION product programme includes a number of varied decorative surfaces: metallic, brushed and vintage, as well as cement, wood and stone looks. Ultra-modern designs as well as evergreens in a wide range of colours.



DM Corten
2600 x 1000 I **NA** 25274 I **SA** 25276



DM Corten

2600 x 1000



DECO-LINE

DM Corten

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	–	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



DM LIMESTONE Grey
2600 x 1000 I **NA** 26324 I **SA** 28808



DM LIMESTONE Grey

2600 x 1000



DECO-LINE

DM LIMESTONE Grey

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 27	~ 3,1

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	–	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	

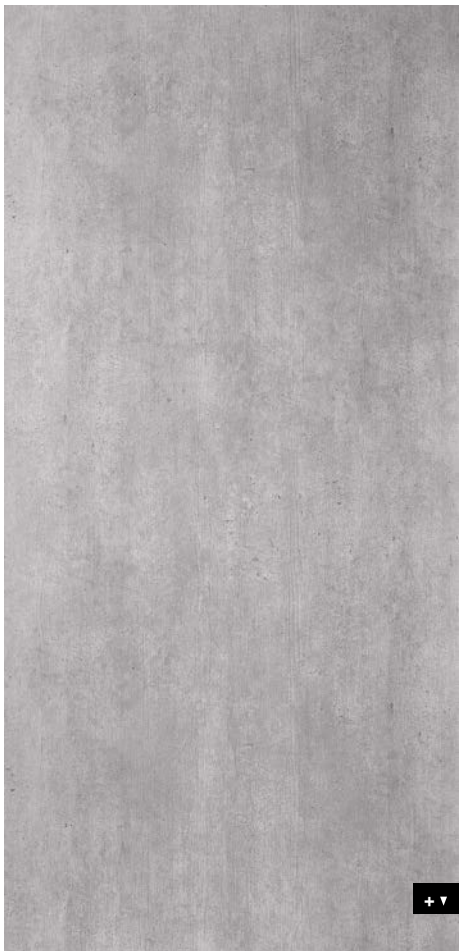


DM CEMENT Light
2600 x 1000 I **NA** 19087 I **SA** 19091



DM CEMENT Light

2600 x 1000



DECO-LINE

DM CEMENT Light

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,65	~ 3,1

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	–	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



DM MARBLE White
2600 x 1000 I **NA** 19327 I **SA** 19338



DM MARBLE White

2600 x 1000



DECO-LINE

DM MARBLE White

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 3,3	~ 3,7

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	–	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

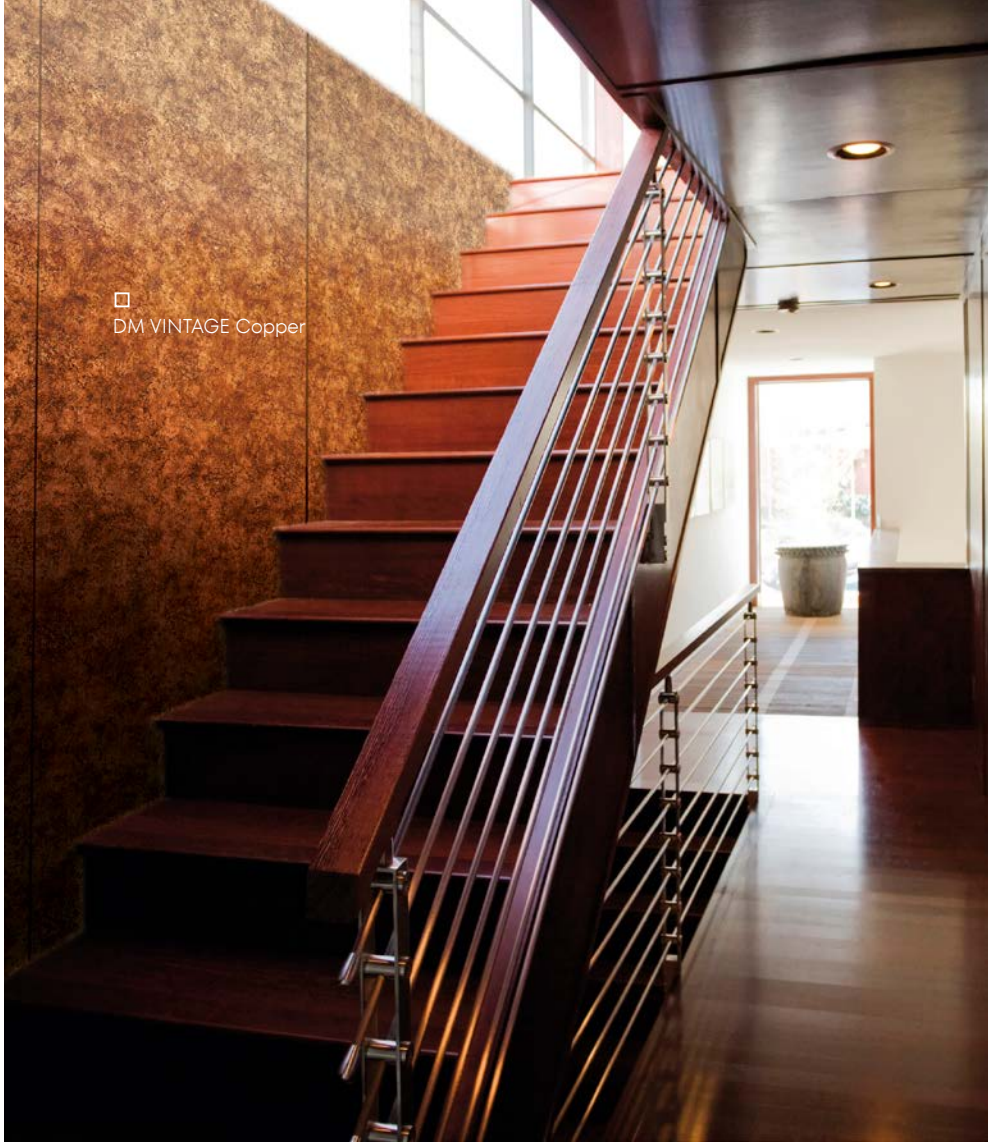
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



DM VINTAGE Copper
2600 x 1000 I **NA** 17276 I **SA** 17277



DM VINTAGE Silver
2600 x 1000 I **NA** 17274 I **SA** 17275



DM VINTAGE Copper

2600 x 1000



DECO-LINE

DM Vintage

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	

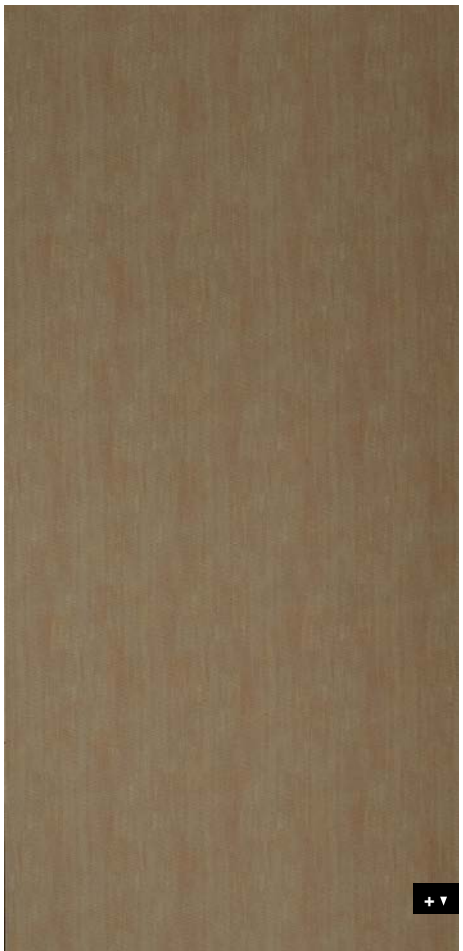


DM METALLIC USED Sand
2600 x 1000 I **NA** 25349 I **SA** 25351



DM METALLIC USED Sand

2600 x 1000



DECO-LINE

DM METALLIC USED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	✓	✓
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM LUXURY Bronze
2600 x 1000 I **NA** 17825 I **SA** 17846



DM LUXURY Gold
2600 x 1000 I **NA** 21391 I **SA** 21392



DM LUXURY Bronze

2600 x 1000



DECO-LINE

DM LUXURY

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending Gold	–	–
Hot bending Bronze	✓	–
Thermoforming Gold	–	–
Thermoforming Bronze	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM CLASSY Black AR
2600 x 1000 I **NA** 19325 I **SA** 19336



DM CLASSY Gold
2600 x 1000 I **NA** 24555 I **SA** 24557



□
DM CLASSY Gold

DECO-LINE

DM CLASSY

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance Black	■■■■■□□	
Abrasion resistance Gold	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending Black	–	–
Hot bending Gold	✓	–
Thermoforming Black	–	–
Thermoforming Gold	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM OXIDIZED Copper
2600 x 1000 I **NA** 26522 I **SA** 26523

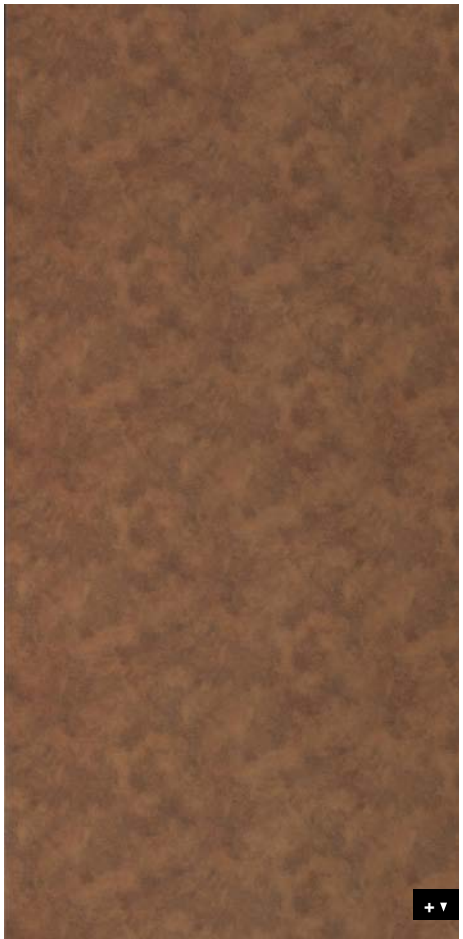


DM OXIDIZED Copper

DECO-LINE

DM OXIDIZED

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Smoke PF AR
2600 x 1000 I **NA** 10385 I **SA** 10389



□
DM Smoke PF AR

DECO-LINE abrasion-resistant

DM PF AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM MONSOON VINTAGE Brown
2600 x 1000 I **NA** 17033 I **SA** 17037



DM MONSOON
VINTAGE Brown

DM MONSOON
VINTAGE Brown

2600 x 1000



DECO-LINE

DM MONSOON

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	–	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



DM CONCRETE Grey AR
2600 x 1000 I **NA** 22827 I **SA** 22828



DECO-LINE abrasion-resistant

DM CONCRET Grey AR

2600 x 1000



PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PP	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,0	~ 3,4

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	–	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



WL Carbonized Wood
2600 x 1000 I **NA** 25152 I **SA** 25154



2600 x 1000



DECO-LINE

WL Carbonized Wood

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,2

* The product is delivered without a protective film.

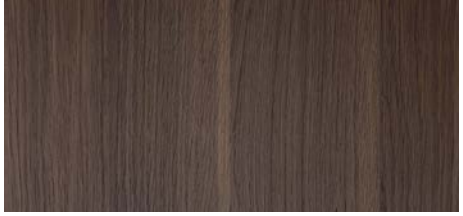
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	–	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	On request	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



WL Nutwood
2600 x 1000 x 1 I **NA** 25155 I **SA** 25159
2600 x 1000 x 1,2 I **NA** 19019 I **SA** 19030 - Discontinued item



2600 x 1000



DECO-LINE

WL Nutwood

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,2

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	–	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	On request	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



WL OAK TREE Light
2600 x 1000 I **NA** 17278 I **SA** 17279



2600 x 1000



DECO-LINE

WL OAK TREE Light

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	impregnated paper	
Base material	HIPS	
Material thickness mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side inside, max. 3 pcs/carton	✓ decor side inside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,8	~ 3,2

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	–	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	On request	

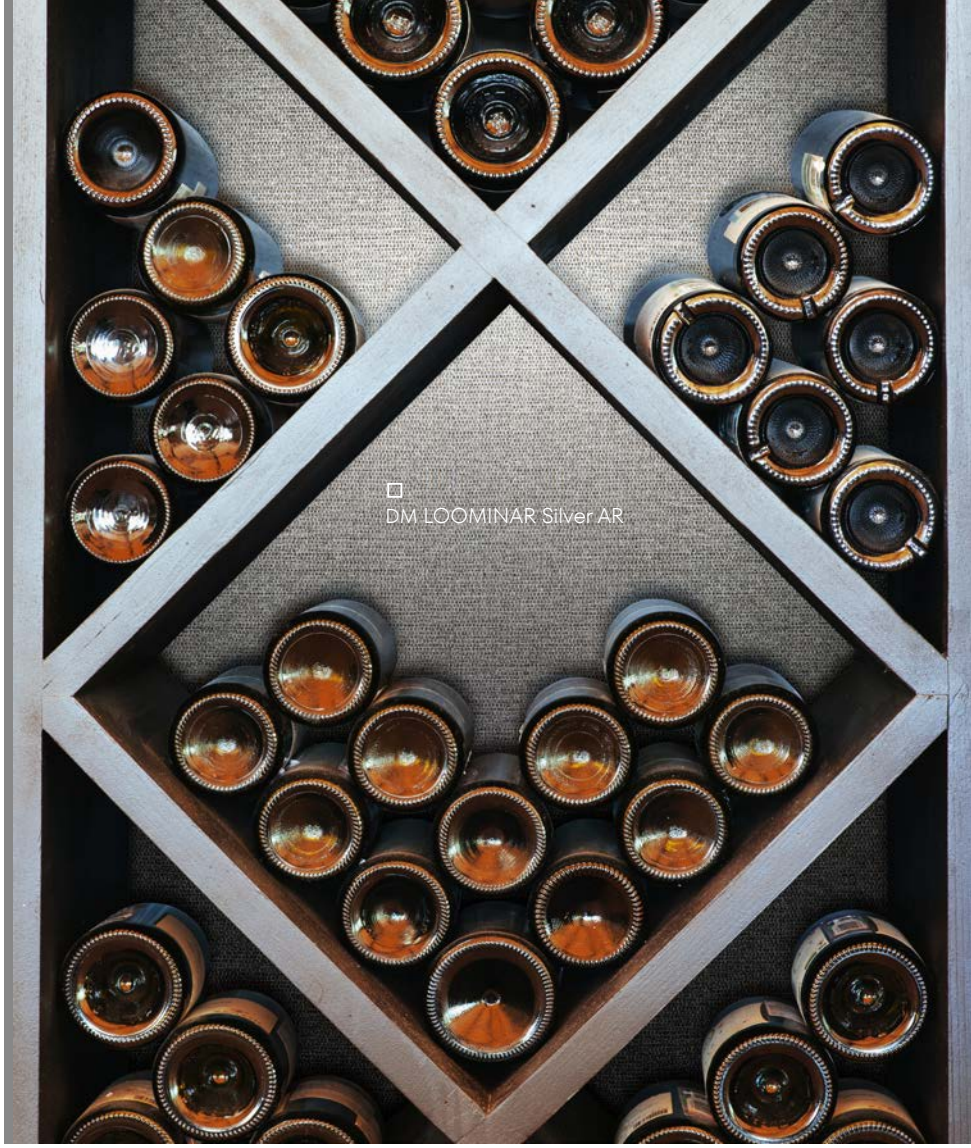
EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	

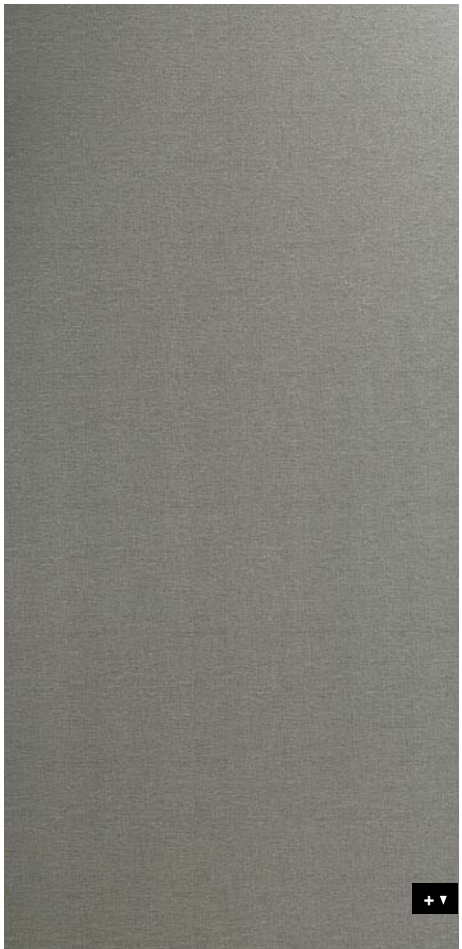


DM LOOMINAR Silver AR
2600 x 1000 / **NA** 32118 / **SA** 32154



DECO-LINE abrasion-resistant

2600 x 1000



DM LOOMINAR AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PVC	
Base material	HIPS	
Material thickness mm	1,2	1,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 3,2	~ 3,6

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	–	–
Hot bending	✓	–
Thermoforming	–	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	


DECO LINE
DECO LINE
DECO LINE
DECO LINE
DECO LINE

DECO LINE

Display



The DECO-LINE DISPLAY product programme includes polychrome surfaces, brilliant mirrors and brushed designs in a wide range of colours. Particularly suitable for display and shop windows.



DM OPTICAL MIRROR Fashion Grey AR
2800 x 1250 I **NA** 21244



DM OPTICAL MIRROR Anthracite AR
2800 x 1250 I **NA** 21241



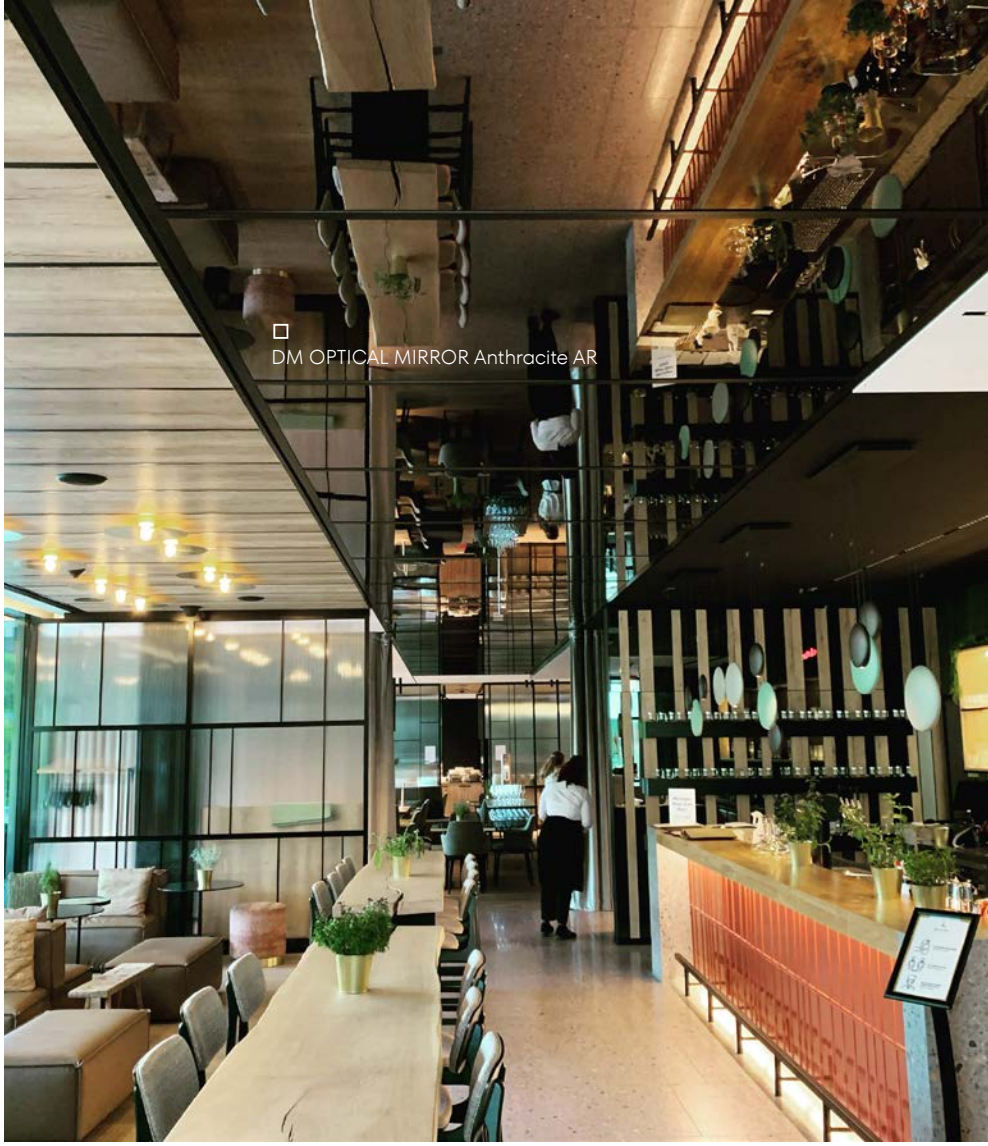
DM OPTICAL MIRROR Gold AR
2800 x 1250 I **NA** 21243



DM OPTICAL MIRROR Brass AR
2800 x 1250 I **NA** 21242



DM OPTICAL MIRROR Silver AR
2800 x 1250 I **NA** 20877



DM OPTICAL MIRROR Anthracite AR

DECO-LINE abrasion-resistant

DM OPTICAL MIRROR AR

PRODUCT CHARACTERISTICS

	NA
Surface material	PET
Base material	HIPS
Material thickness mm	1,0
Temperature resistance	until 50 °C
Wet room suitability	■■■□□
Abrasion resistance	■■■■■■□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 4 pcs/carton
Smallest bending radius mm	150
Weight/panel kg	~ 3,65

PROCESSING

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	✓
Thermoforming	–
PVA pressing	✓
Digital printing	–
Screen printing	–

EXTRA EQUIPMENT I ACCESSORIES

	NA
PVA pre-treatment	✓
Special sizes	On request
Further thicknesses	✓

	NA
Magnetic from 3 sheets	–
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



DM Brown AR
2600 x 1000 I **NA** 10147 I **SA** 10150



DM Red Brown AR
2600 x 1000 I **NA** 28498 I **SA** 28499



DM Rosegold AR
2600 x 1000 I **NA** 20955 I **SA** 20956



DM Gold AR
2600 x 1000 I **NA** 10181 I **SA** 10187



DM Brass AR
2600 x 1000 I **NA** 10135 I **SA** 10139



DM Gold 30 AR
2600 x 1000 I **NA** 25572 I **SA** 25573



DM Fashion Gold AR
2600 x 1000 I **NA** 25322 I **SA** 25323



□
DM Gold AR

DECO-LINE **abrasion-resistant**

DM Mirror AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Fashion Grey AR
2600 x 1000 I **NA** 13808 I **SA** 13810



DM Anthracite AR
2600 x 1000 I **NA** 10120 I **SA** 10125



DM Fashion Red AR
2600 x 1000 I **NA** 22387 I **SA** 23388



DM Iceblue AR
2600 x 1000 I **NA** 10204 I **SA** 10210



□
DM Fashion Red (printed)

Photo: © Form Factory

DECO-LINE abrasion-resistant

DM Mirror AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Gold
2600 x 1000 I **NA** 25077 I **SA** 25078



Photo: Beth Crockatt Photography

DECO-LINE

DM Mirror

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	✓	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



DM Silver
2600 x 1000 / 1 mm I **NA** 10312 I **SA** 10324
2000 x 1000 / 1 mm I **NA** 10304 I **SA** 10322



DM Silver/White
2000 x 1000 / 1 mm I **NA** 10372 I **SA** 10381



DECO-LINE

DM Mirror

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg Silver (H: 2000 / H: 2600)	~ 2,1 / ~ 2,7	~ 2,5 / ~ 3,1
Weight/panel kg Silver/White (2000x 1000x1)	~ 2,1	~ 2,5

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Thermoforming	✓	–
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



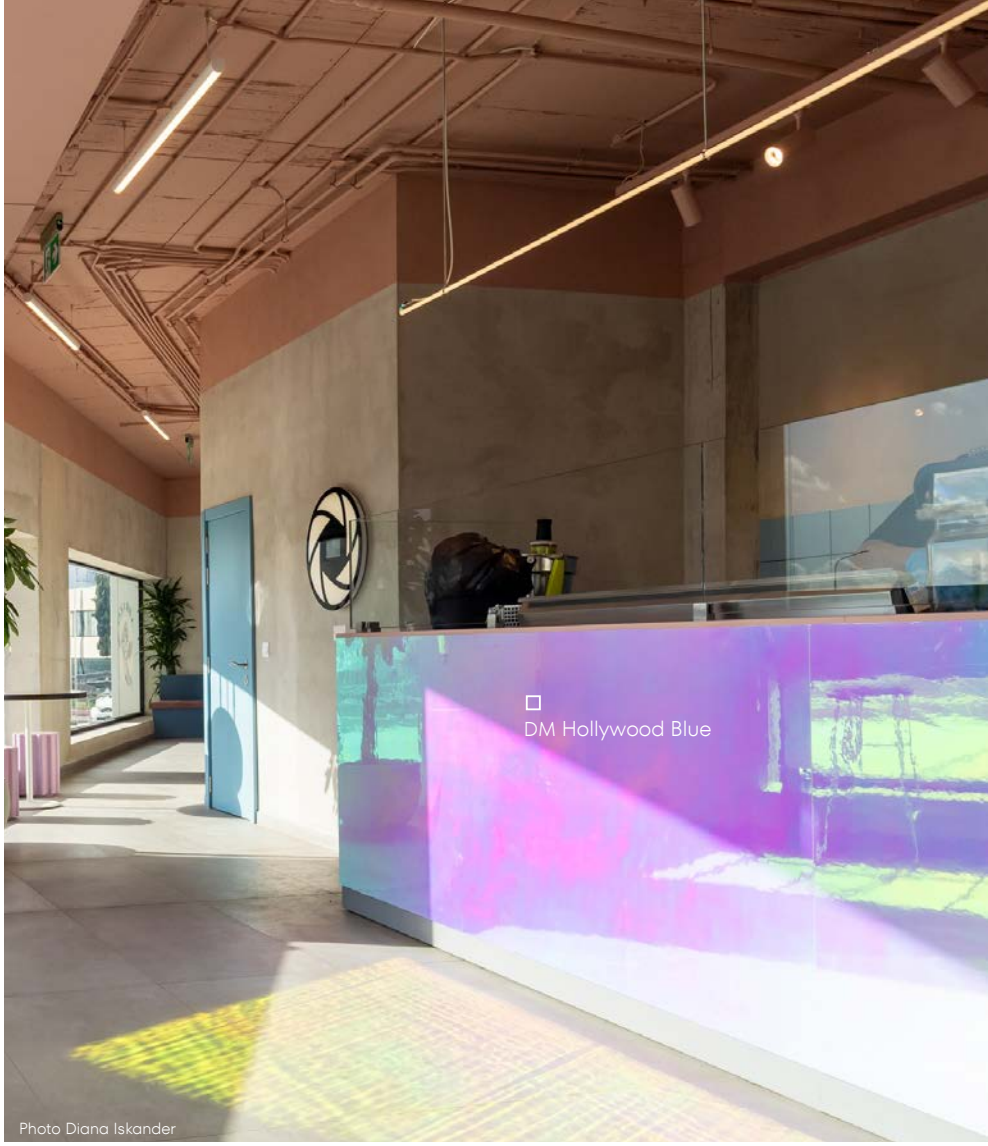
DM Aqua
2600 x 1000 I **NA** 18424 I **SA** 18443



DM Hollywood Blue
2600 x 1000 I **NA** 20945 I **SA** 21272



DM Hollywood
2600 x 1000 I **NA** 18433 I **SA** 18442



DECO-LINE

DM Mirror

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	✓	–
PVA pressing	✓	–
Digital printing	✓	
Screen printing	✓	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ DM Hollywood + Blue	
Flammability EN13501-1	✓ DM Hollywood + Blue	



DM Magic Black AR
2600 x 1000 I **NA** 15415 I **SA** 15423



DM Magic White AR
2600 x 1000 I **NA** 15414 I **SA** 15422



DECO-LINE abrasion-resistant

DM Magic AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	2,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

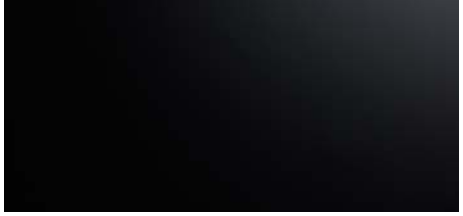
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	✓	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



DM Graphite Black matt
2600 x 1000 I **NA** 23144 I **SA** 23147

DM Snow White matt
2600 x 1000 I **NA** 23145 I **SA** 23146



□
DM Graphite Black matt

DECO-LINE

DM matt

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	✓	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	On request	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓ Snow White	
Flammability EN13501-1	✓ Snow White	



DM Gold MMS
2600 x 1000 I **NA** 20500 I **SA** 20502



DM Silver MMS
2600 x 1000 I **NA** 20499 I **SA** 20501



DM Gold MMS

DM MMS

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	Print	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■□□□□□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,6	~ 3,0

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	–	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



DM Green Steel brushed AR
2600 x 1000 I **NA** 30467 I **SA** 30468



□
DM Green Steel brushed AR

DECO-LINE abrasion-resistant

2600 x 1000



DM Green Steel Brushed

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	✓	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	✓	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	✓
Flammability EN13501-1	✓



DM Copper brushed AR
2600 x 1000 / **NA** 12418 / **SA** 12432



DM Brass brushed matt AR
2600 x 1000 I **NA** 15290 I **SA** 15298



DM Grey brushed matt AR
2600 x 1000 I **NA** 15289 I **SA** 15297



DM Silver brushed AR
2600 x 1000 I **NA** 10291 I **SA** 10298



DM Champagne brushed AR
2600 x 1000 I **NA** 12417 I **SA** 12433

2600 x 1000





□ DM Silver brushed AR

Photo: CATOIR RAMAHI Visual Performers

DECO-LINE abrasion-resistant

DM Brushed AR

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PET	
Base material	HIPS	
Material thickness mm	1,0	1,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Abrasion resistance	■■■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side inside, max. 6 pcs/carton
Smallest bending radius	150 mm	
Weight/panel kg	~ 2,7	~ 3,1

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	–
Laser cutting	✓	✓
Hot bending	✓	–
Thermoforming	✓	–
PVA pressing	✓	–
Digital printing	On request	
Screen printing	On request	

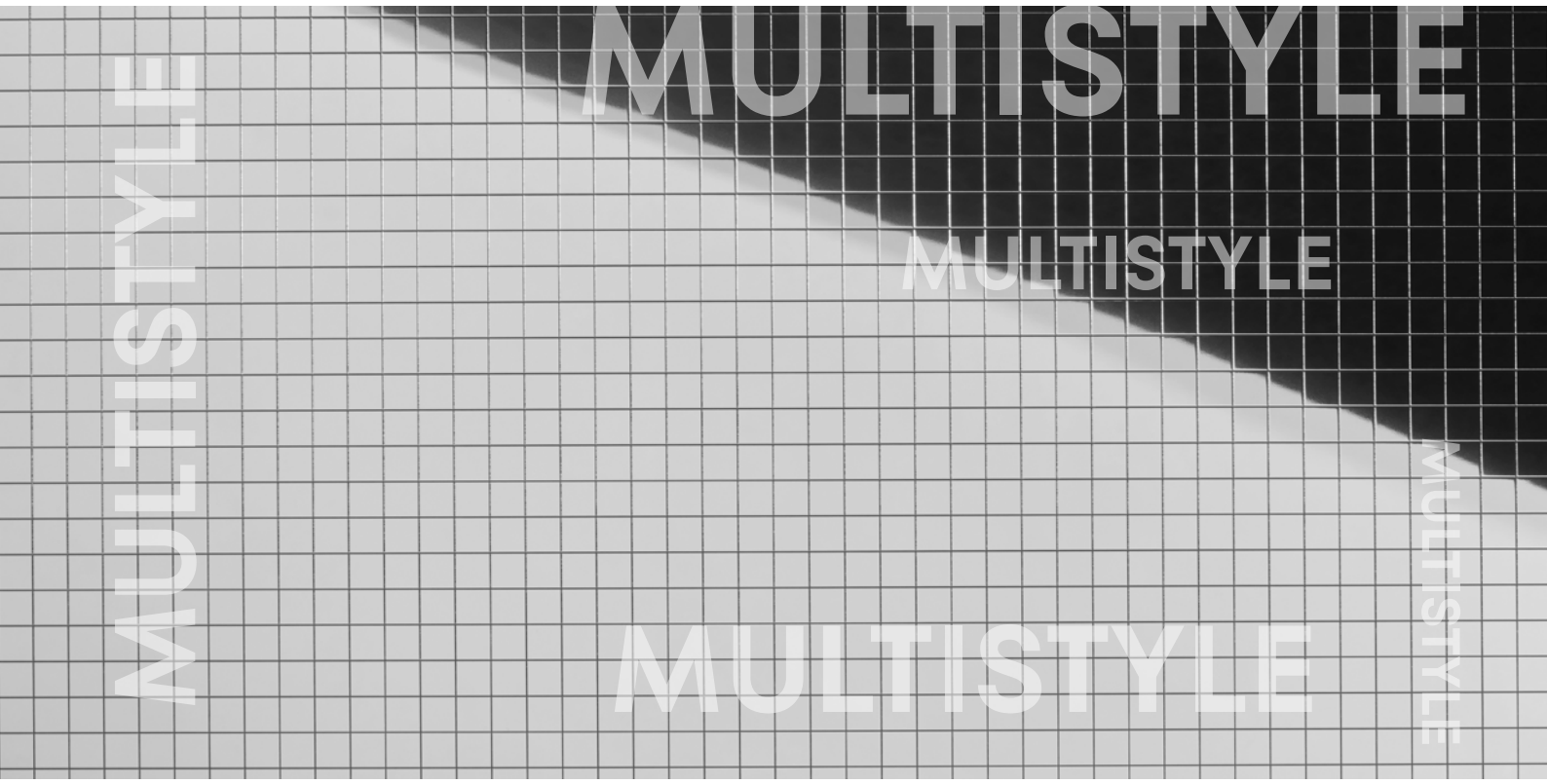
EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

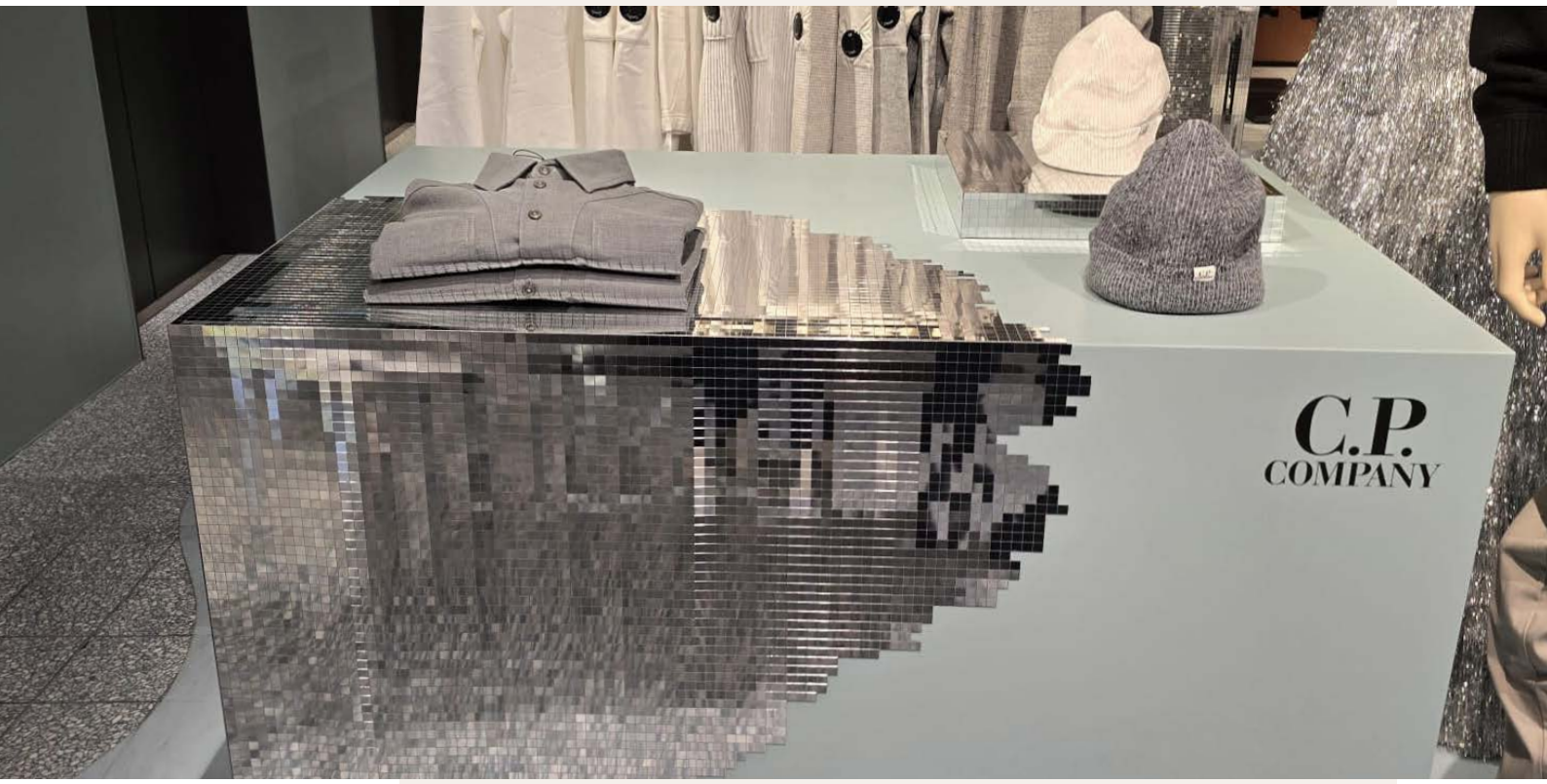
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	✓	
Flammability EN13501-1	✓	



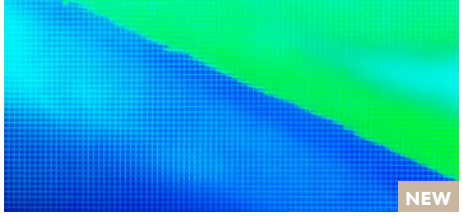
Photo: Carini GmbH


MULTISTYLE
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MULTISTYLE



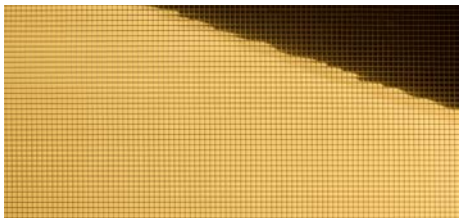
The MULTISTYLE mirror surfaces in a noble mosaic look are particularly flexible and can be glued over curves without any problems. A must have in the display and decoration sector.



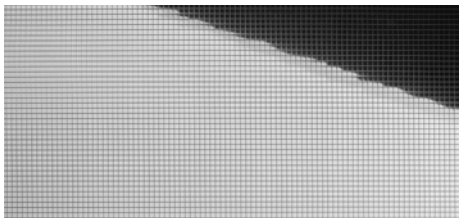
MS 5x5 flex Aqua
980 x 980 I **SA** 27809



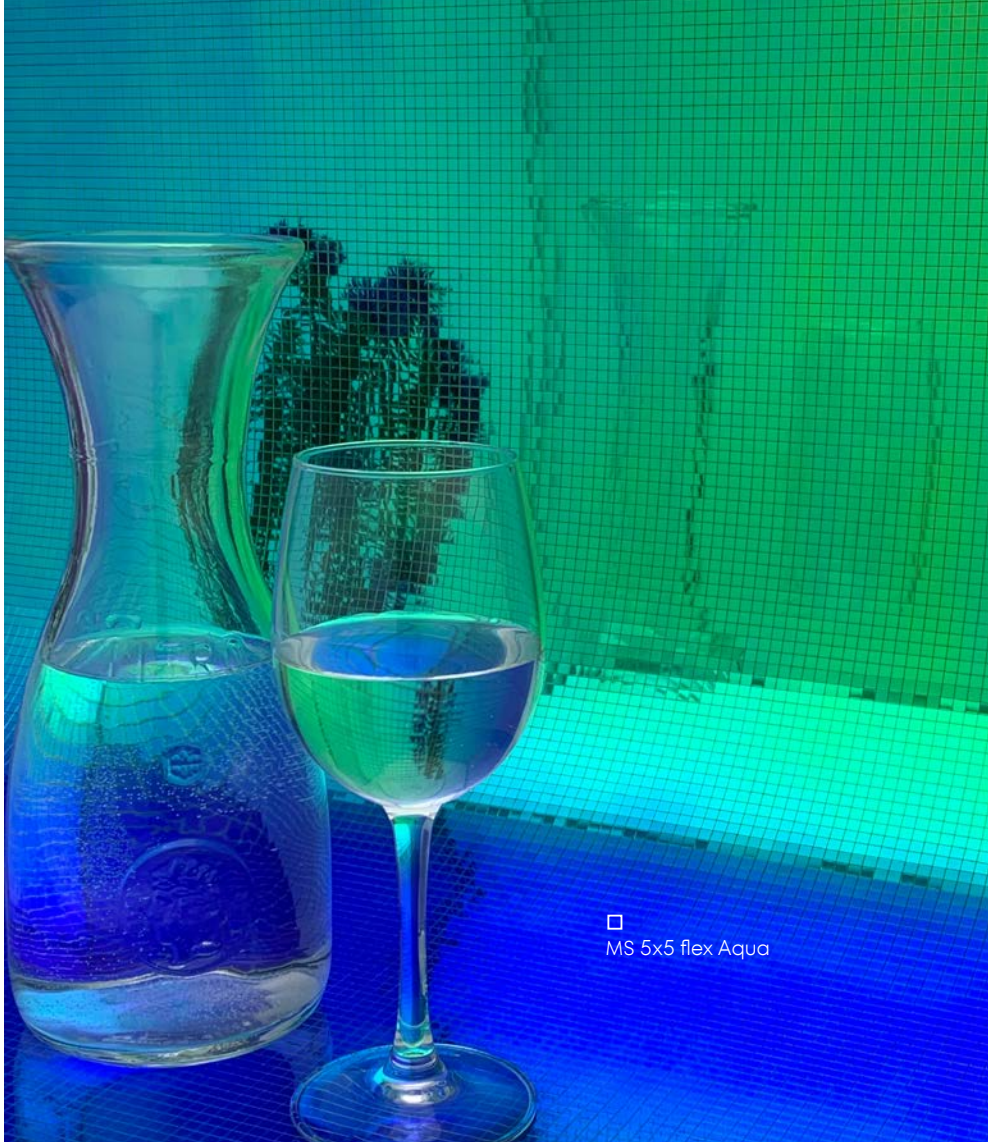
MS 5x5 flex Hollywood
980 x 980 I **SA** 27376



MS 5x5 flex Gold
980 x 980 I **SA** 27373



MS 5x5 flex Silver
980 x 980 I **SA** 27377



MS 5x5 flex Aqua

MULTISTYLE

MS 5x5

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■■□□□
Abrasion resistance	■■□□□□□
Abrasion resistance	■■■■■■□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	20
Weight/panel kg	~ 1,24

PROCESSING

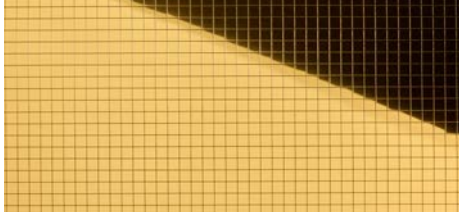
	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	–
Laser cutting	✓
Hot bending	–
Thermoforming	–
PVA pressing	–
Digital printing Hollywood, Aqua	✓*
Digital printing Gold, Silver	On request*
Screen printing	–

* own printing test required, samples are gladly provided.

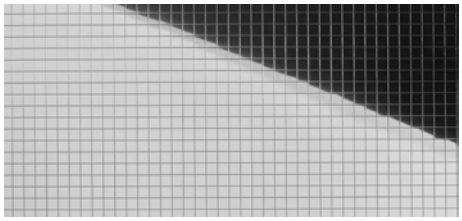
EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	✓
Maximum length mm	3000
Maximum width mm	1000

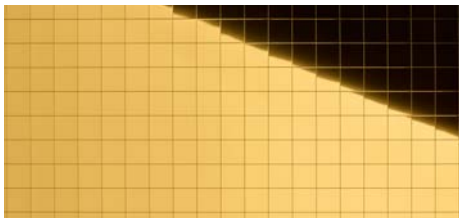
	SA
Further thicknesses	–
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



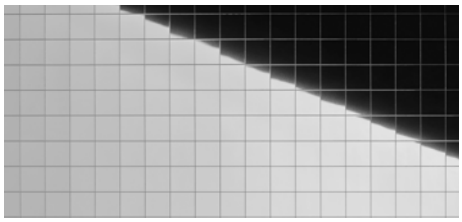
MS 10x10 flex Gold
980 x 980 I **SA** 27374



MS 10x10 flex Silver
980 x 980 I **SA** 27378



MS 20x20 flex Gold
980 x 980 I **SA** 27375



MS 20x20 flex Silver
980 x 980 I **SA** 27379



□ MS 20x20 flex Silver

Photo: Malo Clinic at El Corte Ingles – Lisboa

MULTISTYLE

MS 10x10 / 20x20

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	HIPS
Material thickness mm	1,2
Temperature resistance	until 50 °C
Wet room suitability	■■□□□
Abrasion resistance	■■□□□□□
Abrasion resistance Silver	■■■■■■□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	35 MS 10x10 flex
	50 MS 20x20 flex
Weight/panel kg	~ 1,24

PROCESSING

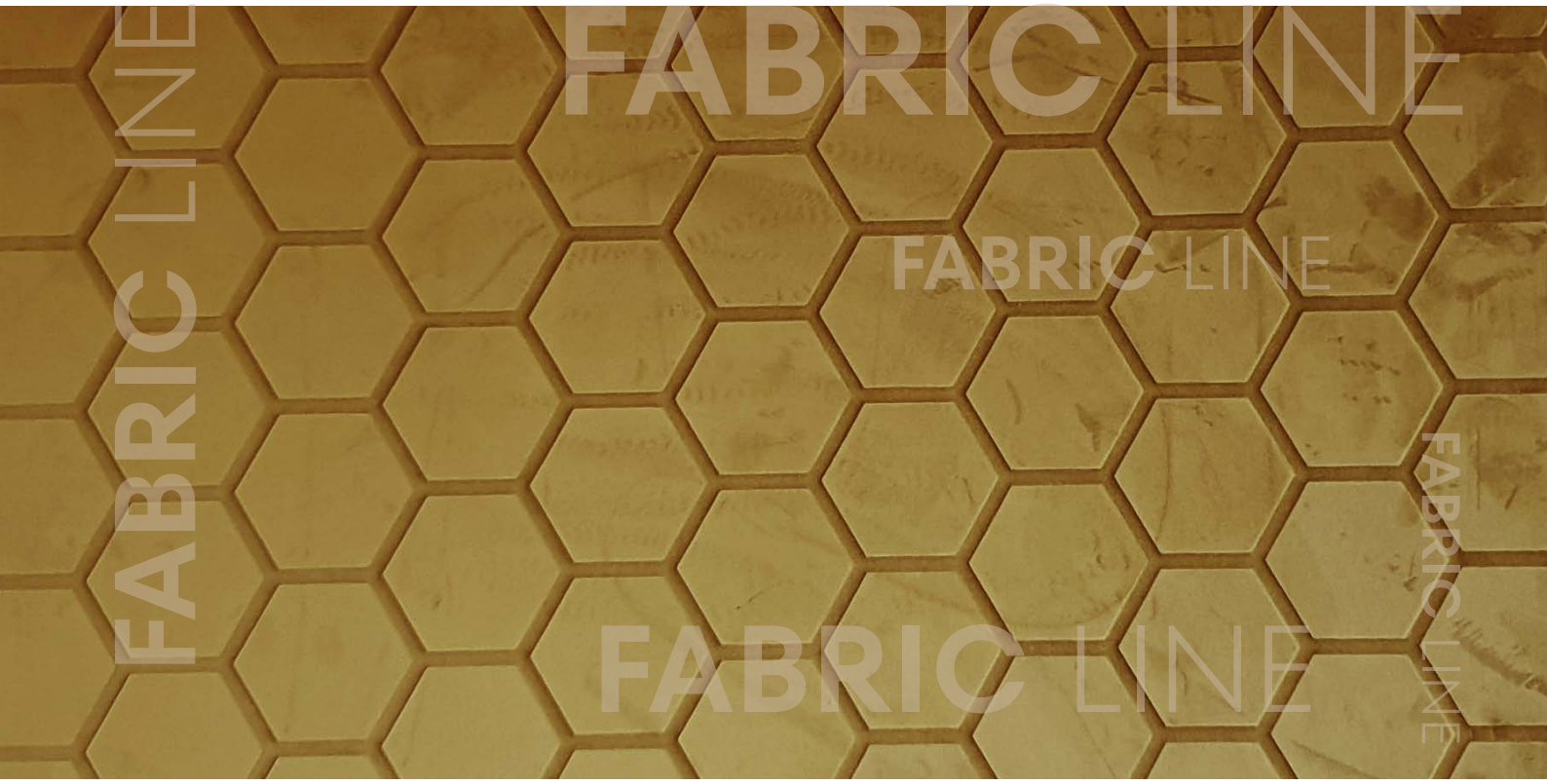
	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	–
Laser cutting	✓
Hot bending	–
Thermoforming	–
PVA pressing	–
Digital printing	On request*
Screen printing	–

* own printing test required, samples are gladly provided.

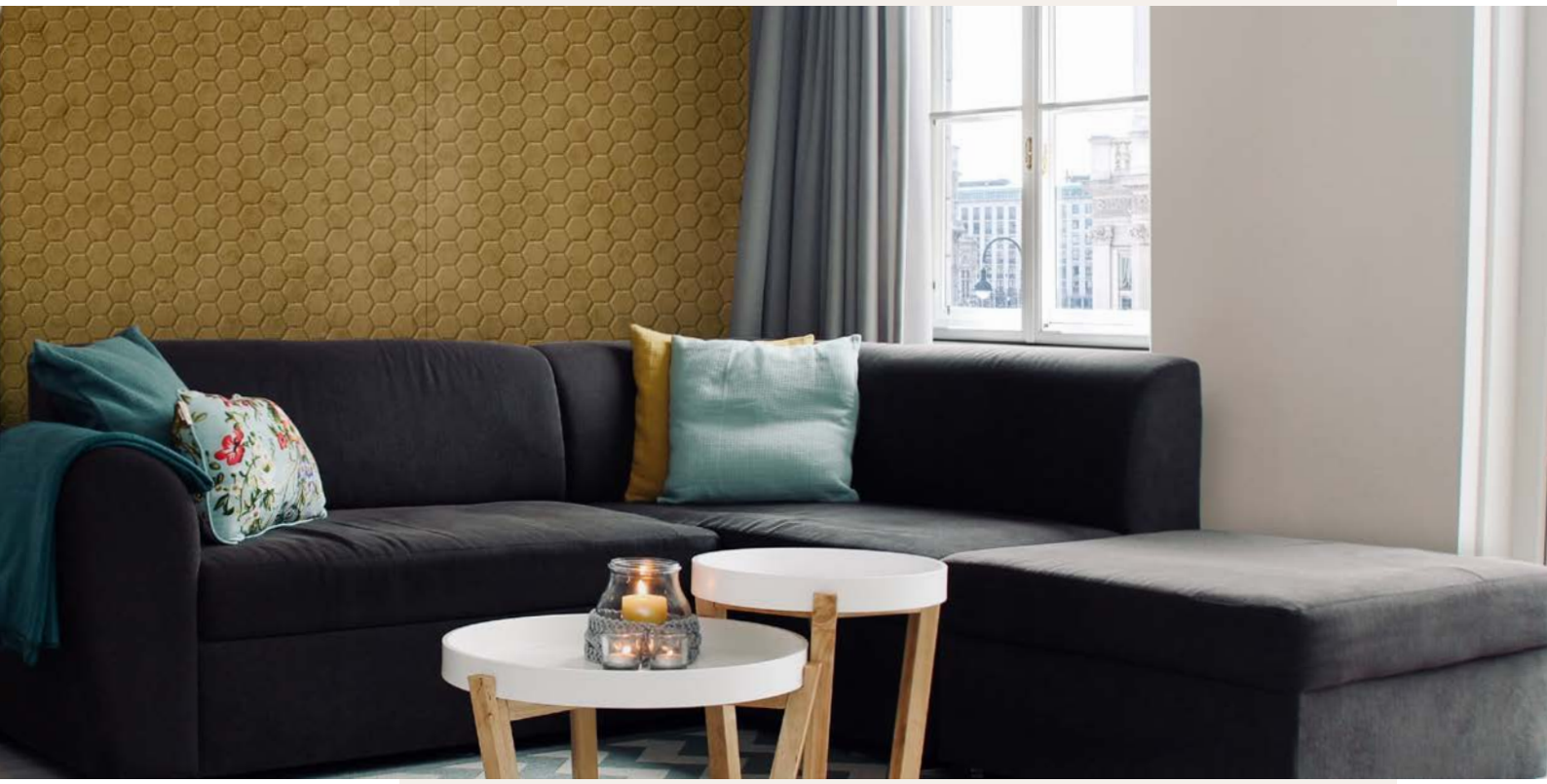
EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	✓
Maximum length mm	3000
Maximum width mm	1000

	SA
Further thicknesses	–
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–


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FABRIC LINE
FABRIC LINE

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LINE



The FABRIC-LINE - smart and contemporary - offers a diverse range of different textiles. The interplay of the haptic properties, structures and colours creates a unique multi-sensory experience.



FL CUBE VELVET Bordeaux
2600 x 1000 I **NA** 22709 I **SA** 22719



FL CUBE VELVET Pearl
2600 x 1000 I **NA** 22710 I **SA** 22720

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.


FL CUBE VELVET Pearl

2600 x 1000



FABRIC-LINE

FL CUBE VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,5	1,7
Max. relief height mm	2,2	2,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,6

* The product is delivered without a protective film.

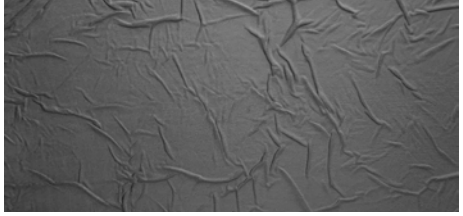
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

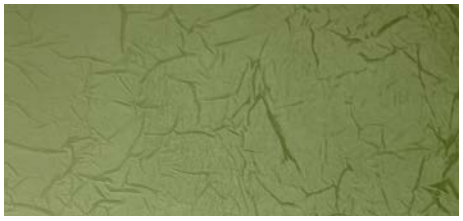
EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



FL CREPA VELVET Volcano
2600 x 1000 I **NA** 22706 I **SA** 22717



FL CREPA VELVET Avocado
2600 x 1000 I **NA** 22705 I **SA** 22715

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 x 1000



FABRIC-LINE

FL CREPA VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,5	1,7
Max. relief height mm	2,2	2,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,6

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



FL GRAIN VELVET Volcano
2600 x 1000 I **NA** 29254 I **SA** 29287



FL GRAIN VELVET Mocha
2600 x 1000 I **NA** 29256 I **SA** 29289

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.


FL GRAIN VELVET Volcano

2600 x 1000



FABRIC-LINE

FL GRAIN VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,0	1,2
Max. relief height mm	1,1	1,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 1,9	~ 2,3

* The product is delivered without a protective film.

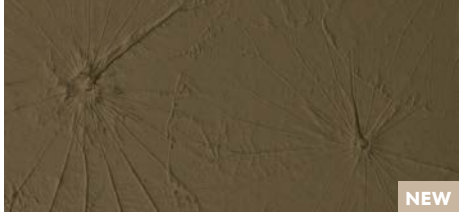
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	✓	

	NA SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



FL LOTUS VELVET Mocha
2600 x 1000 I **NA** 31027 I **SA** 26534



FL LOTUS VELVET Sapphire
2600 x 1000 I **NA** 32087 I **SA** 32090



FL LOTUS VELVET Avocado
2600 x 1000 I **NA** 32089 I **SA** 32092

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL LOTUS VELVET Mocha

2600 x 1000



FABRIC-LINE

FL LOTUS VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,5	1,7
Max. relief height mm	4,0	4,2
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,6

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



FL COMB VELVET Pearl
2600 x 1000 I **NA** 22696 I **SA** 22712



FL COMB VELVET Curry
2600 x 1000 I **NA** 22695 I **SA** 22711

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 x 1000



FABRIC-LINE

FL COMB VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,5	1,7
Max. relief height mm	2,2	2,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,6

* The product is delivered without a protective film.

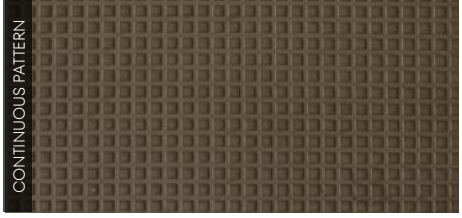
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	✓t	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	

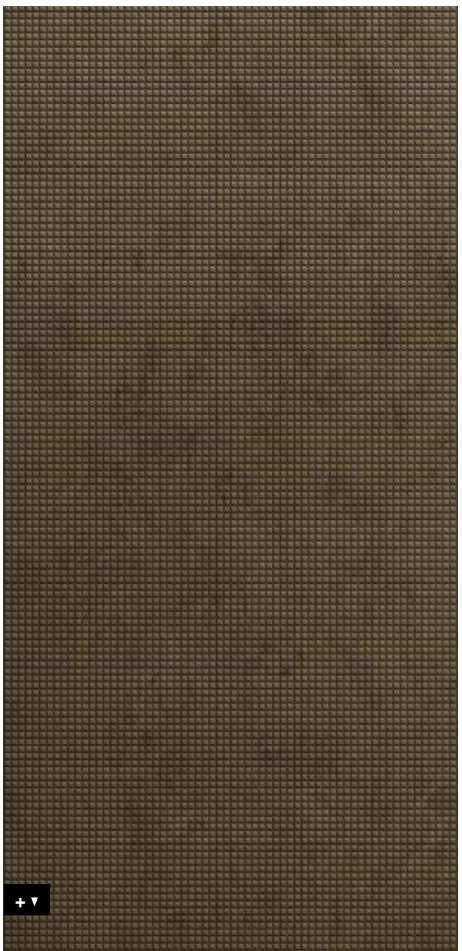


FL SQUARE 2 VELVET Mocha
2600 x 1000 I **NA** 22703 I **SA** 22713

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 x 1000



FABRIC-LINE

FL SQUARE 2 VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,5	1,7
Max. relief height mm	2,2	2,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,6

* The product is delivered without a protective film.

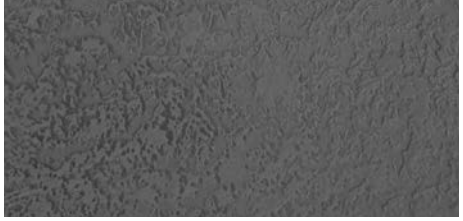
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Thermoforming	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



FL LAVA VELVET Volcano
2600 x 1000 I **NA** 22707 I **SA** 22718

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



2600 x 1000



FABRIC-LINE

FL LAVA VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	1,5	1,7
Max. relief height mm	2,2	2,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,6

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Thermoforming	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



FL ROMBO 40 VELVET Petrol
2600 x 1000 I **NA** 32083 I **SA** 32084



FL ROMBO 40 VELVET Curry
2600 x 1000 I **NA** 32085 I **SA** 32086

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.


FL ROMBO 40 VELVET Petrol

2600 x 1000



FABRIC-LINE

FL ROMBO 40 VELVET

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PET fibre	
Base material	HIPS	
Material thickness mm	2,5	2,8
Max. relief height mm	3,6	3,9
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,7	~ 4,3

* The product is delivered without a protective film.

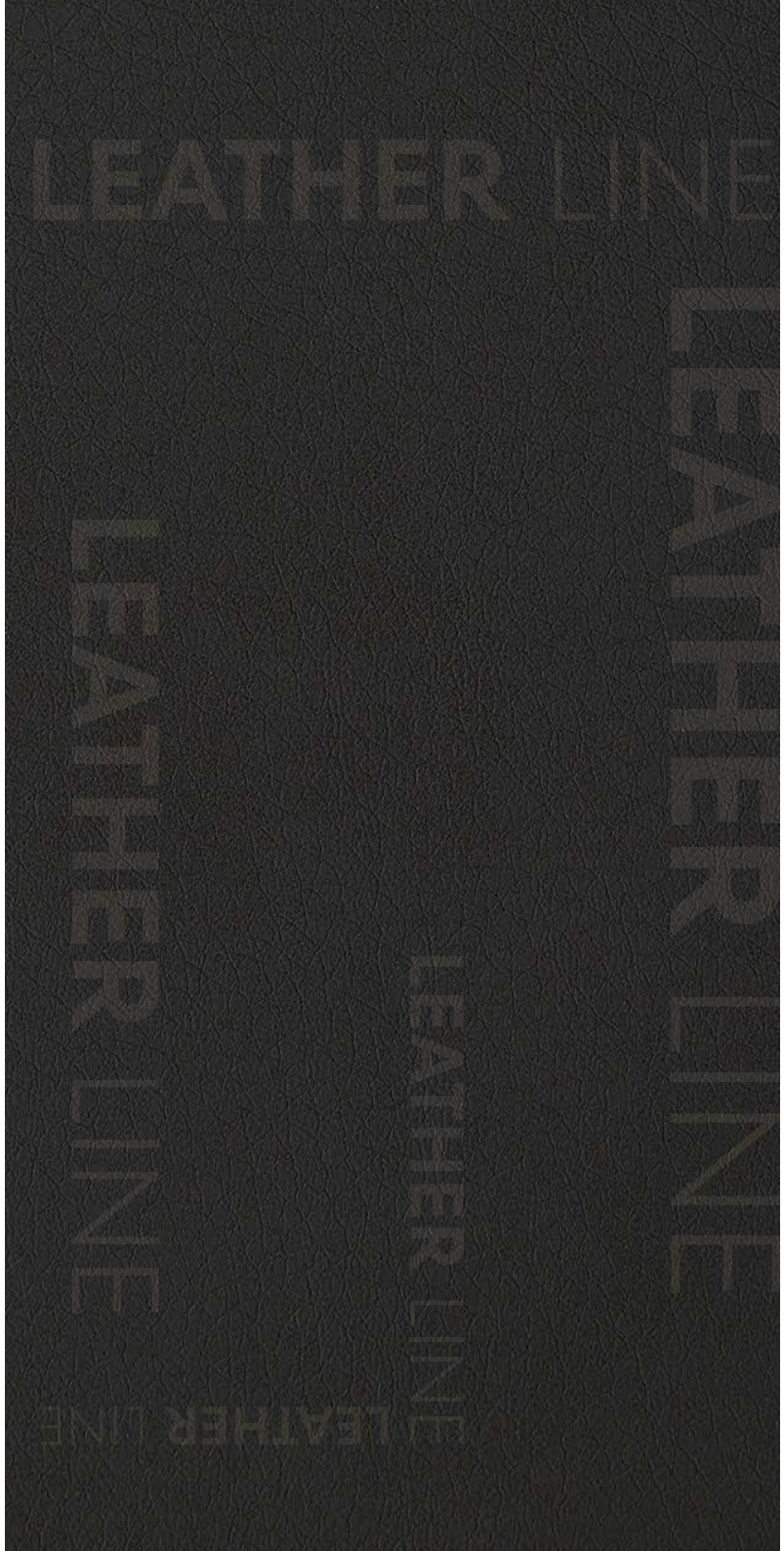
PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	–	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	–	–
PVA pressing	–	–
Digital printing	–	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	–	–
Special sizes	–	
Further thicknesses	–	

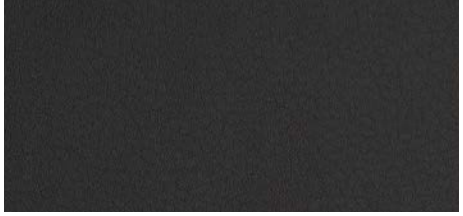
	NA	SA
Magnetic from 3 sheets	–	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	


LEATHER LINE
LEATHER LINE
LEATHER LINE
LEATHER LINE
LEATHER LINE

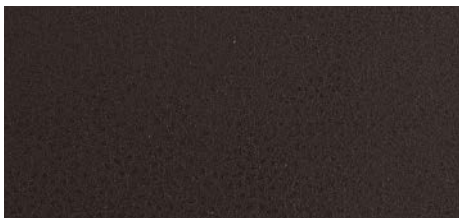
LEATHER LINE



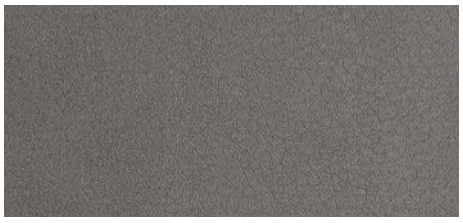
Animal welfare is very important to us - which is why all LEATHER-LINE products are vegan. Starting with fine leather grains, through special decorative stitching techniques to exotic reptile decorations - you cannot tell the difference to real leather.



LL Charcoal Dark
2600 x 1000 I **NA** 19299 I **SA** 19302



LL London Clay
2600 x 1000 I **NA** 19014 I **SA** 19025



LL Charcoal Light
2600 x 1000 I **NA** 19298 I **SA** 19301



LL Dove Tale
2600 x 1000 I **NA** 19013 I **SA** 19024



LL Stony Ground
2600 x 1000 I **NA** 19012 I **SA** 19023

LL White
2600 x 1000 I **NA** 13451 I **SA** 13467



LEATHER-LINE

LEATHER-LINE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,9	2,1
Material thickness mm LL White	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,6	~ 4,0

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



LL LEGUAN Nero
2600 x 1000 I **NA** 31665 I **SA** 31669



LL LEGUAN Copper
2600 x 1000 I **NA** 31664 I **SA** 31668



LL LEGUAN Gold
2600 x 1000 I **NA** 13480 I **SA** 13478

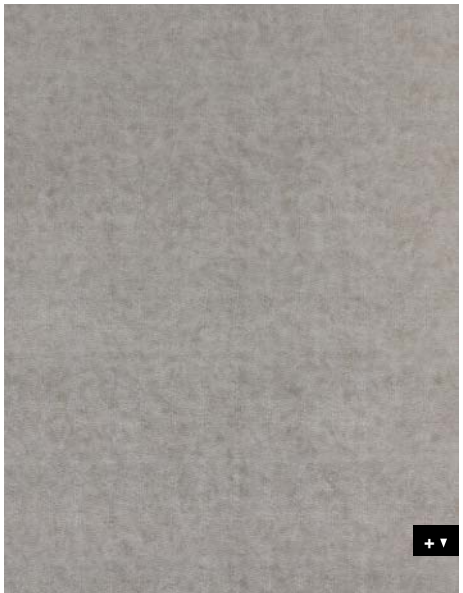


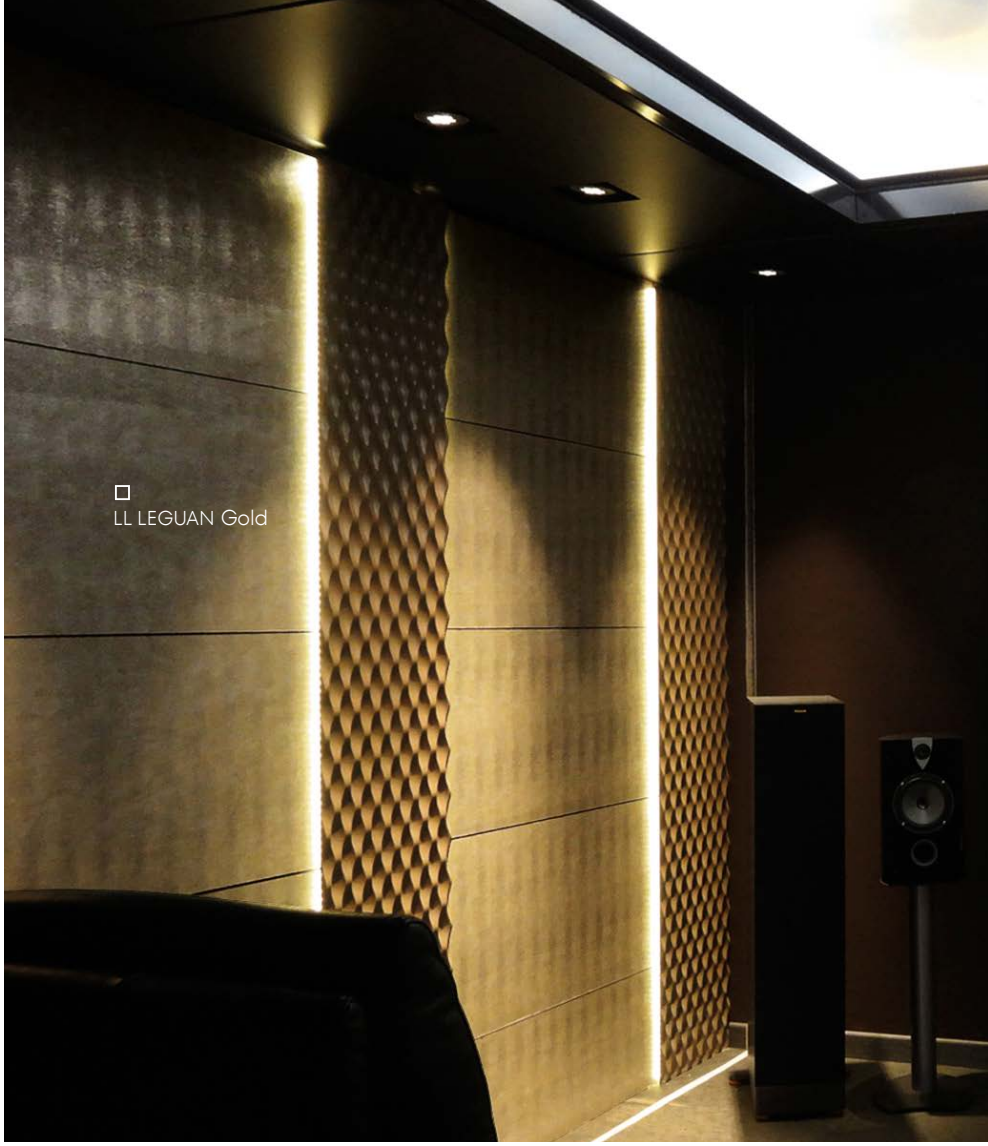
LL LEGUAN Silver
2600 x 1000 I **NA** 31663 I **SA** 31667



LL LEGUAN Bianco
2600 x 1000 I **NA** 15609 I **SA** 15610

2600 x 1000





□
LL LEGUAN Gold

LEATHER-LINE

LL LEGUAN

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS	
Material thickness mm	1,5	1,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■□□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,2	~ 3,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	On request	
Further thicknesses	✓	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



LL ROMBO 40 Nero matt
2600 x 1000 I **NA** 31752 I **SA** 31755



LL ROMBO 40 Creme matt
2600 x 1000 I **NA** 31751 I **SA** 31754

LL ROMBO 40 Bianco matt
2600 x 1000 I **NA** 31750 I **SA** 31753



LL ROMBO 40
Nero matt

2600 x 1000



LEATHER-LINE

LL ROMBO 40

PRODUCT CHARACTERISTICS

	NA	SA
Surface material	PU-leather	
Base material	HIPS, PE-foam	
Material thickness mm	2,7	3,0
Max. relief height mm	3,8	4,1
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300	
Weight/panel kg	~ 4,0	~ 4,6

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	–	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	–	–
PVA pressing	–	–
Digital printing	–	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	–	–
Special sizes	–	
Further thicknesses	–	

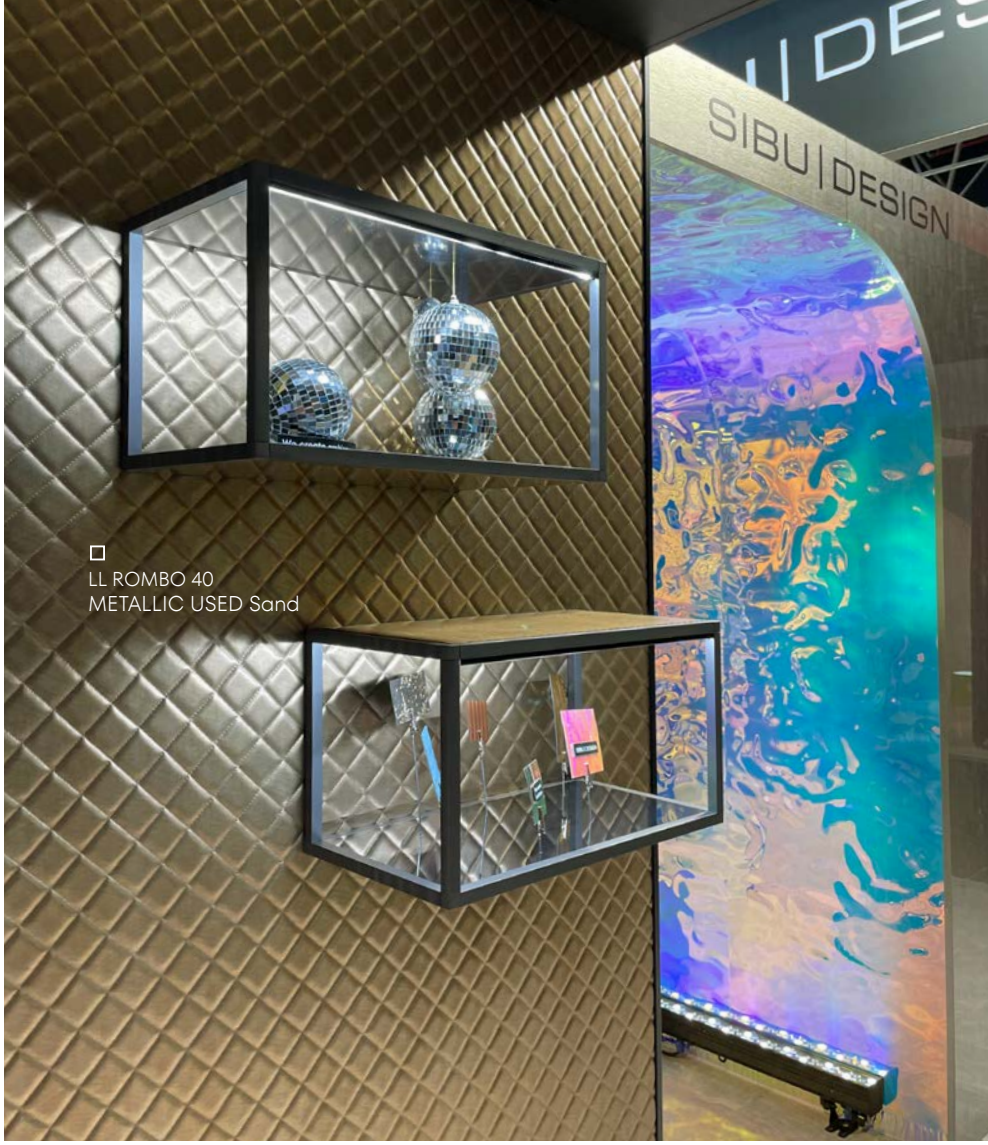
	NA SA
Magnetic from 3 sheets	–
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



LL ROMBO 40 METALLIC USED Steel
2600 x 1000 I **NA** 31871 I **SA** 31872



LL ROMBO 40 METALLIC USED Sand
2600 x 1000 I **NA** 31870 I **SA** 31873



□
LL ROMBO 40
METALLIC USED Sand

2600 x 1000



LEATHER-LINE

LL ROMBO METALLIC USED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PU-leather	
Base material	HIPS, PE-foam	
Material thickness mm	2,7	3,0
Max. relief height mm	3,8	4,1
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300	
Weight/panel kg	~ 4,0	~ 4,6

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	–	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	–	–
PVA pressing	–	–
Digital printing	–	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	–	–
Special sizes	–	
Further thicknesses	–	

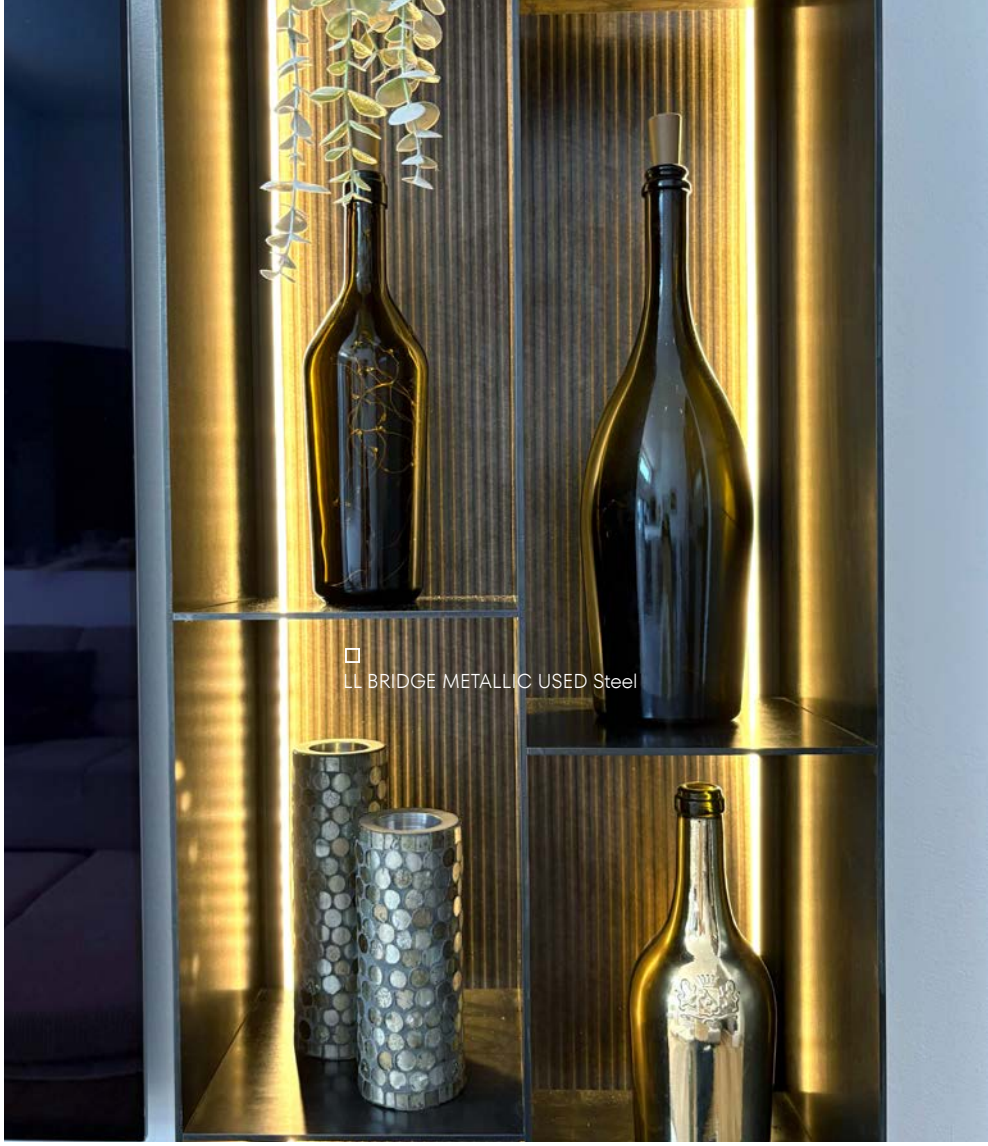
	NA	SA
Magnetic from 3 sheets	–	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



LL BRIDGE METALLIC USED Steel
2600 x 1000 I **NA** 29271 I **SA** 29303



LL BRIDGE METALLIC USED Sand
2600 x 1000 I **NA** 29270 I **SA** 29302


LL BRIDGE METALLIC USED Steel

2600 x 1000



LEATHER-LINE

LL BRIDGE METALLIC USED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PU-leather	
Base material	HIPS	
Material thickness mm	1,1	1,3
Max. relief height mm	1,3	1,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,0	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	

CONTINUOUS PATTERN

LL BRIDGE White
2600 x 1000 I **NA** 29273 I **SA** 29305



□ LL BRIDGE White

2600 x 1000



LEATHER-LINE

LL BRIDGE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PU-leather	
Base material	HIPS	
Material thickness mm	1,3	1,5
Max. relief height mm	1,5	1,7
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,3	~ 2,7

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



LL GRAIN METALLIC USED Sand
2600 x 1000 I **NA** 29253 I **SA** 29286



LL GRAIN METALLIC USED Sand

2600 x 1000



LEATHER-LINE

LL GRAIN METALLIC USED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PU-leather	
Base material	HIPS	
Material thickness mm	1,1	1,3
Max. relief height mm	1,2	1,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,0	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	–	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



LL TARGET METALLIC USED Sand
2600 x 1000 I **NA** 29265 I **SA** 29298



□
LL TARGET METALLIC USED Sand

2600 x 1000



LEATHER-LINE

LL TRAGET METALLIC USE

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PU-leather	
Base material	HIPS	
Material thickness mm	1,1	1,3
Max. relief height mm	1,2	1,4
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,0	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	

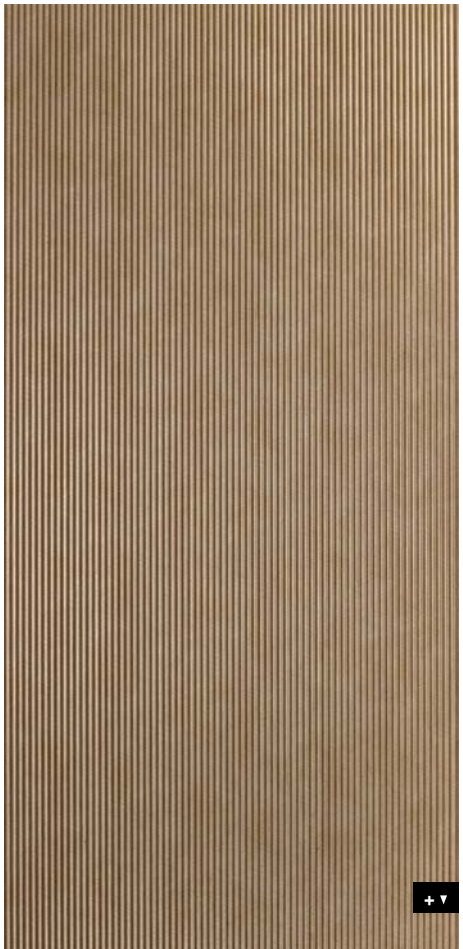


LL WAVE 12 METALLIC USED Sand
2600 x 1000 I **NA** 29199 I **SA** 29208





2600 x 1000



LEATHER-LINE

LL WAVE 12 METALLIC USED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PU-leather	
Base material	HIPS	
Material thickness mm	1,6	1,9
Max. relief height mm	2,5	2,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 3,4	~ 4,0

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



LL LANE METALLIC USED Titan
2600 x 1000 I **NA** 29276 I **SA** 29308



LL LANE METALLIC USED Sand
2600 x 1000 I **NA** 29274 I **SA** 29306



□
LL LANE METALLIC USED Titan

2600 x 1000



LEATHER-LINE

LL LANE METALLIC USED

PRODUCT CHARACTERISTICS

	NA	SA
Surface material*	PU-leather	
Base material	HIPS	
Material thickness mm	1,1	1,3
Max. relief height mm	1,3	1,5
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 6 pcs/carton	✓ decor side outside, max. 6 pcs/carton
Smallest bending radius mm	150	
Weight/panel kg	~ 2,0	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA pressing	✓	–
Digital printing	–	
Screen printing	–	

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	✓	–
Special sizes	–	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	


NATURE LINE
NATURE LINE
NATURE LINE

NATURE
LINE



With the sustainable and particularly light decorative panels of the NATURE-LINE large wall surfaces can be designed quickly and easily. The self-adhesive products can be glued to all substrates without expansion joints.



WL Carbonized Wood Nature
2600 x 1000 I **SA** 25549



NATURE-LINE (WL)

WL Carbonized Wood Nature

2600 x 1000



PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

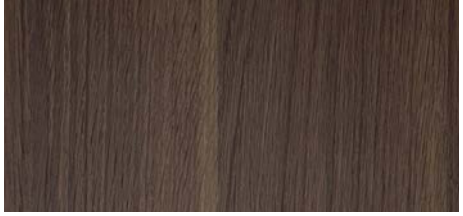
PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	–
Laser cutting	–
Hot bending	–
Thermoforming	–
PVA pressing	–
Digital printing	–
Screen printing	On request

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	On request
Further thicknesses	–

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



WL Nutwood Nature
2600 x 1000 I **SA** 25547



NATURE-LINE (WL)

WL Nutwood Nature

2600 x 1000



PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,5

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	–
Laser cutting	–
Hot bending	–
Thermoforming	–
PVA pressing	–
Digital printing	–
Screen printing	On request

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	On request
Further thicknesses	–

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



WL Nutwood Country Nature
2600 x 1000 I **SA** 25546



□ WL Nutwood Country Nature

NATURE-LINE (WL)

WL Nutwood Country Nature

2600 x 1000



PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	–
Laser cutting	–
Hot bending	–
Thermoforming	–
PVA pressing	–
Digital printing	–
Screen printing	On request

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	On request
Further thicknesses	–

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



WL Sessile OAK Nature
2600 x 1000 I **SA** 25511



WL Sessile OAK Nature

NATURE-LINE (WL)

WL Sessile OAK Nature

2600 x 1000



PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	–
Laser cutting	–
Hot bending	–
Thermoforming	–
PVA pressing	–
Digital printing	–
Screen printing	On request

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	On request
Further thicknesses	–

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



WL Sunwood Nature
2600 x 1000 I **SA** 25896



WL Sunwood Nature

NATURE-LINE (WL)

WL Sunwood Nature

2600 x 1000



PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■■□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	–
Laser cutting	–
Hot bending	–
Thermoforming	–
PVA pressing	–
Digital printing	On request
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	On request
Further thicknesses	–

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



WL Willow OAK Nature
2600 x 1000 I **SA** 25895



WL Willow OAK Nature

NATURE-LINE (WL)

WL Willow OAK Nature

2600 x 1000



PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■■□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	–
Laser cutting	–
Hot bending	–
Thermoforming	–
PVA pressing	–
Digital printing	On request
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	On request
Further thicknesses	–

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



WL OAK TREE Light Nature
2600 x 1000 I **SA** 25544



WL OAK TREE Light Nature

NATURE-LINE (WL)

WL OAK TREE Light Nature

2600 x 1000



PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■■□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	–
Laser cutting	–
Hot bending	–
Thermoforming	–
PVA pressing	–
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	On request
Further thicknesses	–

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



DM CEMENT Dark Nature
2600 x 1000 I **SA** 25515



DM CEMENT Dark Nature

NATURE-LINE (DM)

DM CEMENT Dark Nature

2600 x 1000



PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	–
Laser cutting	–
Hot bending	–
Thermoforming	–
PVA pressing	–
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	On request
Further thicknesses	–

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



DM Corten Nature
2600 x 1000 I **SA** 25548



□
DM Corten Nature

NATURE-LINE (DM)

DM Corten Nature

2600 x 1000



PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■□□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	–
Laser cutting	–
Hot bending	–
Thermoforming	–
PVA pressing	–
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	On request
Further thicknesses	–

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



DM LIMESTONE Grey Nature
2600 x 1000 I **SA** 25894



DM LIMESTONE Grey Nature

NATURE-LINE (DM)

DM LIMESTONE Grey Nature

2600 x 1000



PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■■□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	–
Laser cutting	–
Hot bending	–
Thermoforming	–
PVA pressing	–
Digital printing	✓*
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	On request
Further thicknesses	–

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



DM CEMENT Light Nature
2600 x 1000 I **SA** 25516

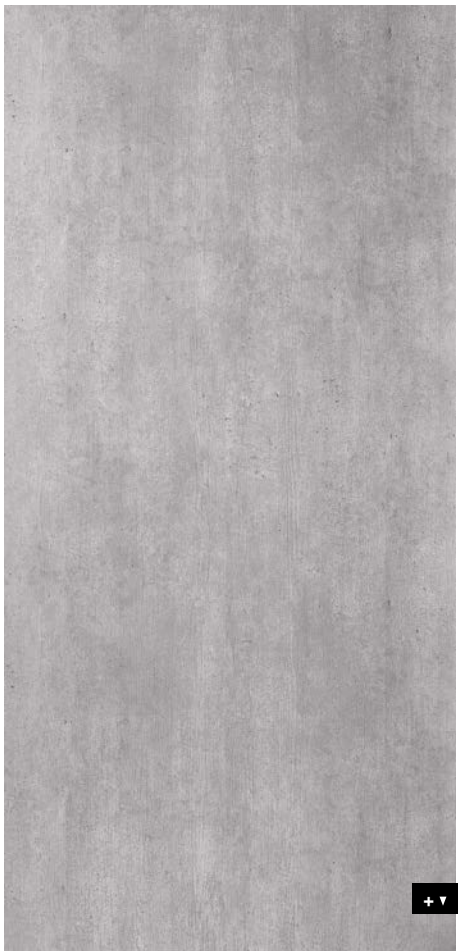


DM CEMENT Light Nature

NATURE-LINE (DM)

DM CEMENT Light Nature

2600 x 1000



PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■■□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	–
Laser cutting	–
Hot bending	–
Thermoforming	–
PVA pressing	–
Digital printing	On request
Screen printing	On request

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	On request
Further thicknesses	–

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–



DM MARBLE White Nature
2600 x 1000 I **SA** 25545



□
DM MARBLE White Nature

NATURE-LINE (DM)

DM MARBLE White Nature

2600 x 1000



PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	Natural fibre
Material thickness mm	1,4
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Abrasion resistance	■■■■□□□
Rolled packable Carton 480 x 480 mm, lay rolled goods flat upon receipt	✓ decor side outside, max. 3 pcs/carton
Smallest bending radius mm	300
Weight/panel kg	~ 2,4

* The product is delivered without a protective film.

PROCESSING

	SA
Cutting, punching	✓
Drilling	✓
Sawing (supported by a panel)	✓
Milling	–
Laser cutting	–
Hot bending	–
Thermoforming	–
PVA pressing	–
Digital printing	On request
Screen printing	✓*

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	On request
Further thicknesses	–

	SA
Magnetic from 3 sheets	✓
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–


SIBUGLAS
SIBUGLAS
SIBUGLAS
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SIBUGLAS

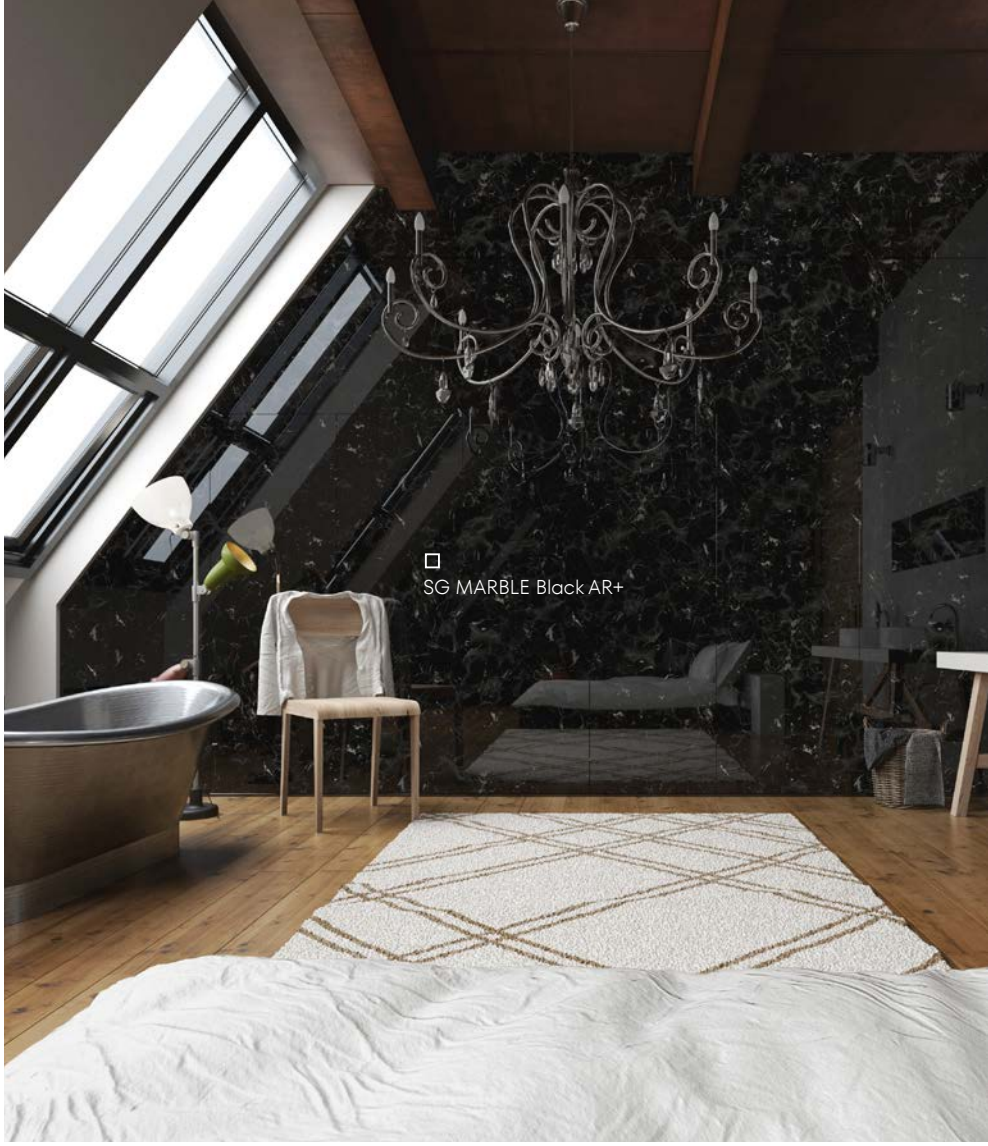
SIBUGLAS



Scratch-resistant high-gloss surfaces combined with extraordinary designs create the basis for long-lasting design objects. The real glass effect creates a revolutionary depth effect and thanks to its material properties, SIBUGLAS scores with low weight and a highly reduced risk of breakage.



SG MARBLE Black AR+
2600 x 1000 I **NA** 19330 I **SA** 19341



2600 x 1000



SIBUGLAS **scratch-resistant**

SG MARBLE Black AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,4

PROCESSING

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA pressing	✓	—
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	—	—
Special sizes	On request	
Further thicknesses	—	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	—	
Flammability EN13501-1	—	



SG MARBLE Grey AR+
2600 x 1000 I **NA** 19333 I **SA** 19344



SG MARBLE Grey AR+

2600 x 1000



SIBUGLAS **scratch-resistant**

SG MARBLE Grey AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	–	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,4

PROCESSING

	NA	SA
Cutting, punching	–	–
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	–	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	–	–
Special sizes	On request	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



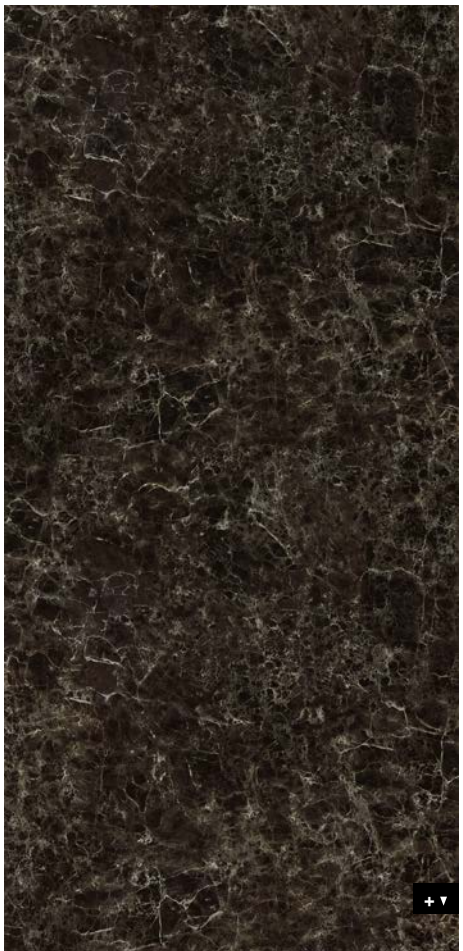
SG MARBLE Emperador AR+
2600 x 1000 I **NA** 19332 I **SA** 19343



SG MARBLE Emperador AR+

Photo: © Lassi Saijets_Designstudio Visionary Design Partners Helsinki Oy Suite Finland

2600 x 1000



SIBUGLAS **scratch-resistant**

SG MARBLE Emperador AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	–	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,4

PROCESSING

	NA	SA
Cutting, punching	–	–
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	–	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	–	–
Special sizes	On request	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



SG MARBLE Brown AR+
2600 x 1000 I **NA** 19331 I **SA** 19342



SG MARBLE Brown AR+

2600 x 1000



SIBUGLAS **scratch-resistant**

SG MARBLE Brown AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	–	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,4

PROCESSING

	NA	SA
Cutting, punching	–	–
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	–	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

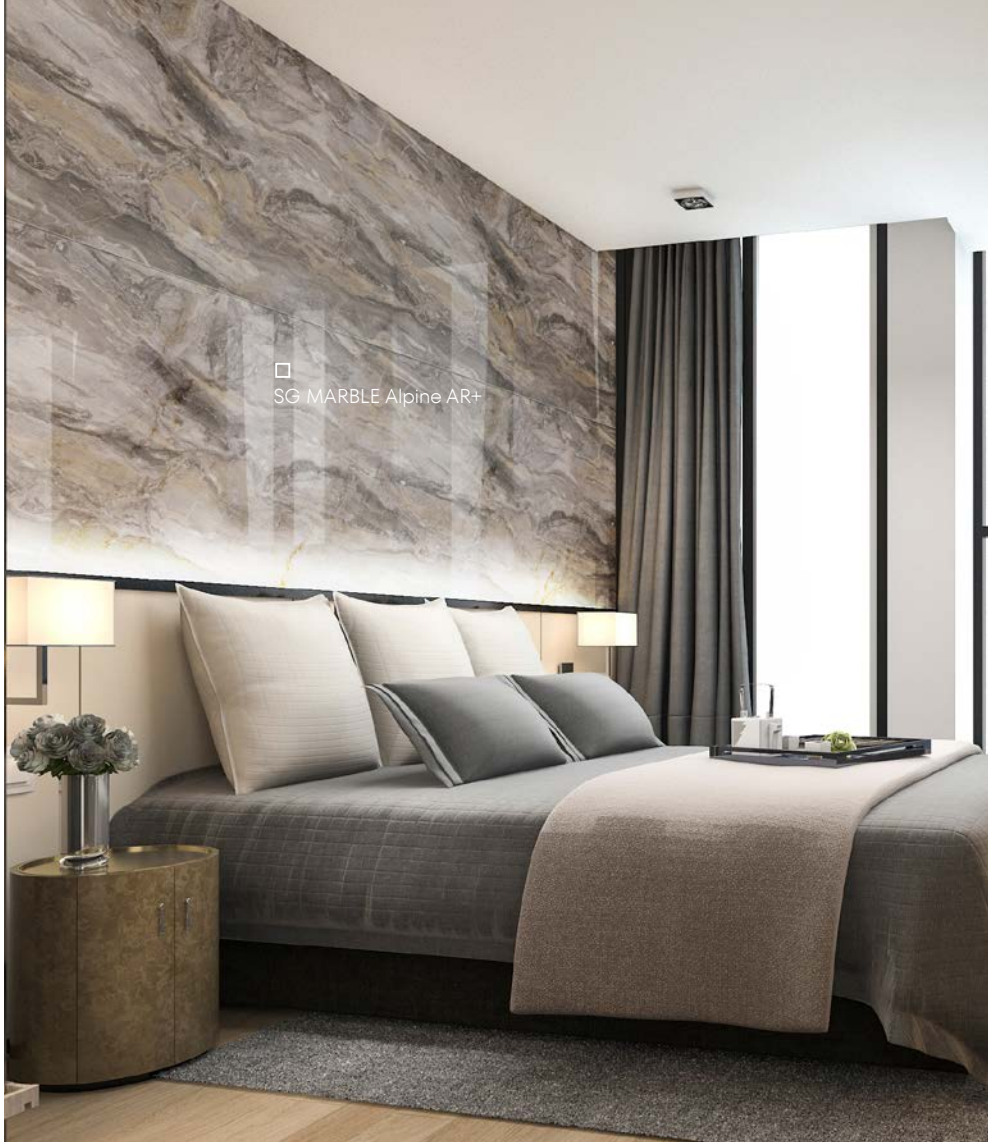
EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	–	–
Special sizes	On request	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



SG MARBLE Alpine AR+
2600 x 1000 I **NA** 19329 I **SA** 19340



2600 x 1000



SIBUGLAS scratch-resistant

SG MARBLE Alpine AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	–	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,4

PROCESSING

	NA	SA
Cutting, punching	–	–
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	–	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	–	–
Special sizes	On request	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



SG MARBLE White AR+
2600 x 1000 I **NA** 19334 I **SA** 19345



SG MARBLE White AR+

2600 x 1000



SIBUGLAS scratch-resistant

SG MARBLE White AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,1	2,3
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	–	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 7	~ 7,4

PROCESSING

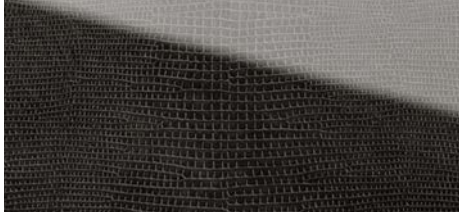
	NA	SA
Cutting, punching	–	–
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	–	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	–	–
Special sizes	On request	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



SG LEGUAN Nero AR+
2600 x 1000 I **NA** 18089 I **SA** 18095



SG LEGUAN Copper AR+
2600 x 1000 I **NA** 16976 I **SA** 16981



SG LEGUAN Gold AR+
2600 x 1000 I **NA** 16977 I **SA** 16982



SG LEGUAN Silver AR+
2600 x 1000 I **NA** 16975 I **SA** 16979



□
SG LEGUAN
Copper AR+

SIBUGLAS scratch-resistant

SG LEGUAN AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,6	2,8
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	–	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,2	~ 7,6

PROCESSING

	NA	SA
Cutting, punching	–	–
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	–	–
Laser cutting	✓	✓
Hot bending	–	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	–	–
Special sizes	On request	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



SG VINTAGE Copper AR+
2600 x 1000 I **NA** 17198 I **SA** 17200



SG VINTAGE Silver AR+
2600 x 1000 I **NA** 17197 I **SA** 17199



SG VINTAGE Copper AR+

2600 x 1000



SIBUGLAS scratch-resistant

SG VINTAGE AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	–	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,2

PROCESSING

	NA	SA
Cutting, punching	–	–
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	–	–
Laser cutting	✓	✓
Hot bending	–	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	–	–
Special sizes	On request	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



SG LUXURY Bronze AR+
2600 x 1000 I **NA** 17820 I **SA** 17841



SG LUXURY Gold AR+
2600 x 1000 I **NA** 17819 I **SA** 17840



SG LUXURY Bronze AR+

2600 x 1000



SIBUGLAS scratch-resistant

SG LUXURY AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	–	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,2

PROCESSING

	NA	SA
Cutting, punching	–	–
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	–	–
Laser cutting	✓	✓
Hot bending	–	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	–	–
Special sizes	On request	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



SG OLD Platin AR+
2600 x 1000 I **NA** 18067 I **SA** 18001



□
SG OLD Platin AR+

2600 x 1000



SIBUGLAS **scratch-resistant**

SG OLD Platin AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	–	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,2

PROCESSING

	NA	SA
Cutting, punching	–	–
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	–	–
Laser cutting	✓	✓
Hot bending	–	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	–	–
Special sizes	On request	
Further thicknesses	–	

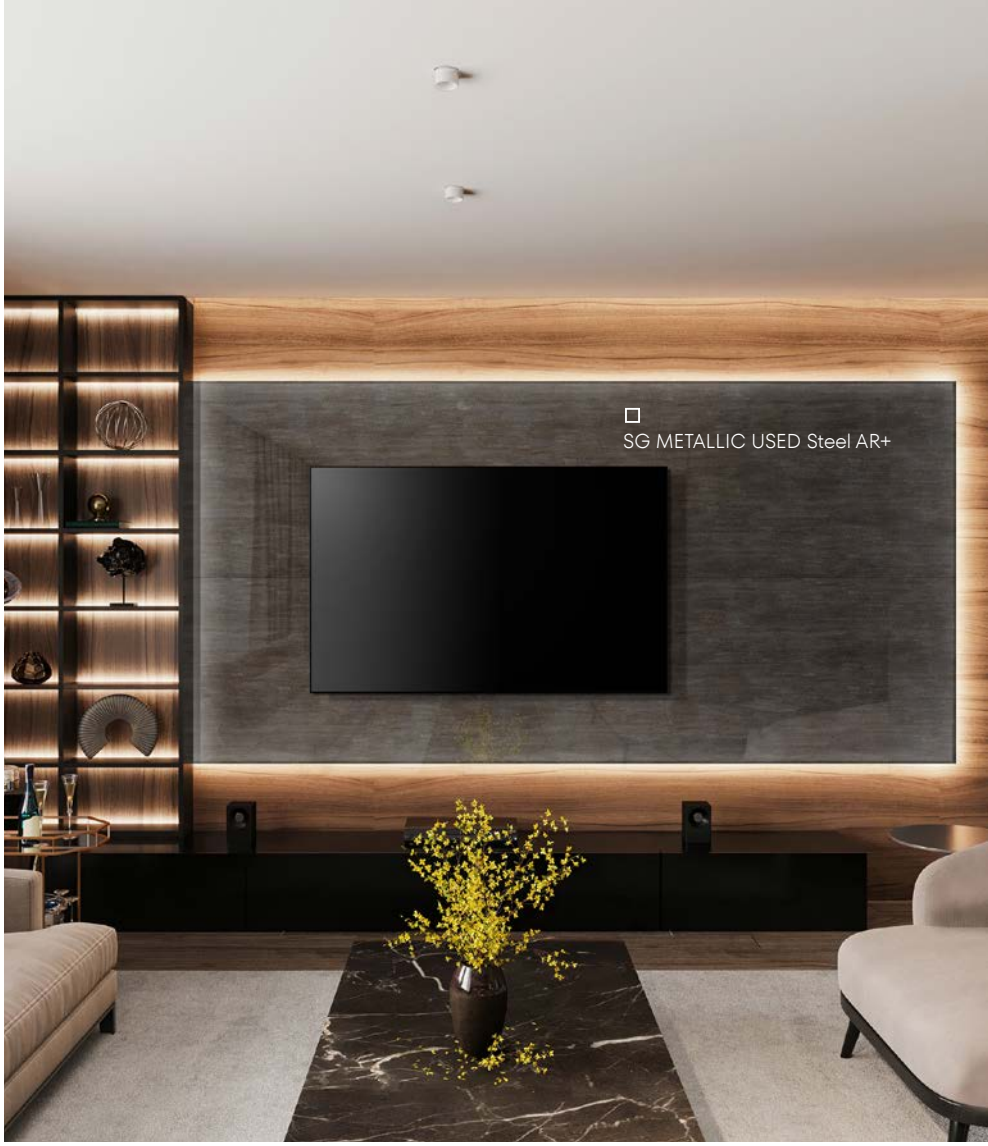
	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



SG METALLIC USED Steel AR+
2600 x 1000 I **NA** 28422 I **SA** 28424



SG METALLIC USED Sand AR+
2600 x 1000 I **NA** 28423 I **SA** 28425



2600 x 1000



SIBUGLAS **scratch-resistant**

SG METALLIC USED AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	–	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,2

PROCESSING

	NA	SA
Cutting, punching	–	–
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	–	–
Laser cutting	✓	✓
Hot bending	–	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA	SA
PVA pre-treatment	–	–
Special sizes	On request	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



SG CLASSY Gold AR+
2600 x 1000 I **NA** 28417 I **SA** 28419



SG CLASSY Gold AR+

2600 x 1000



SIBUGLAS scratch-resistant

SG CLASSY Gold AR+

PRODUCT CHARACTERISTICS

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	3,0
Temperature resistance	until 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	–	–
Smallest bending radius mm	1000	
Weight/panel kg	~ 7,8	~ 8,2

PROCESSING

	NA	SA
Cutting, punching	–	–
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	–	–
Laser cutting	✓	✓
Hot bending	–	–
PVA pressing	✓	–
Digital printing	✓*	
Screen printing	✓*	

* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

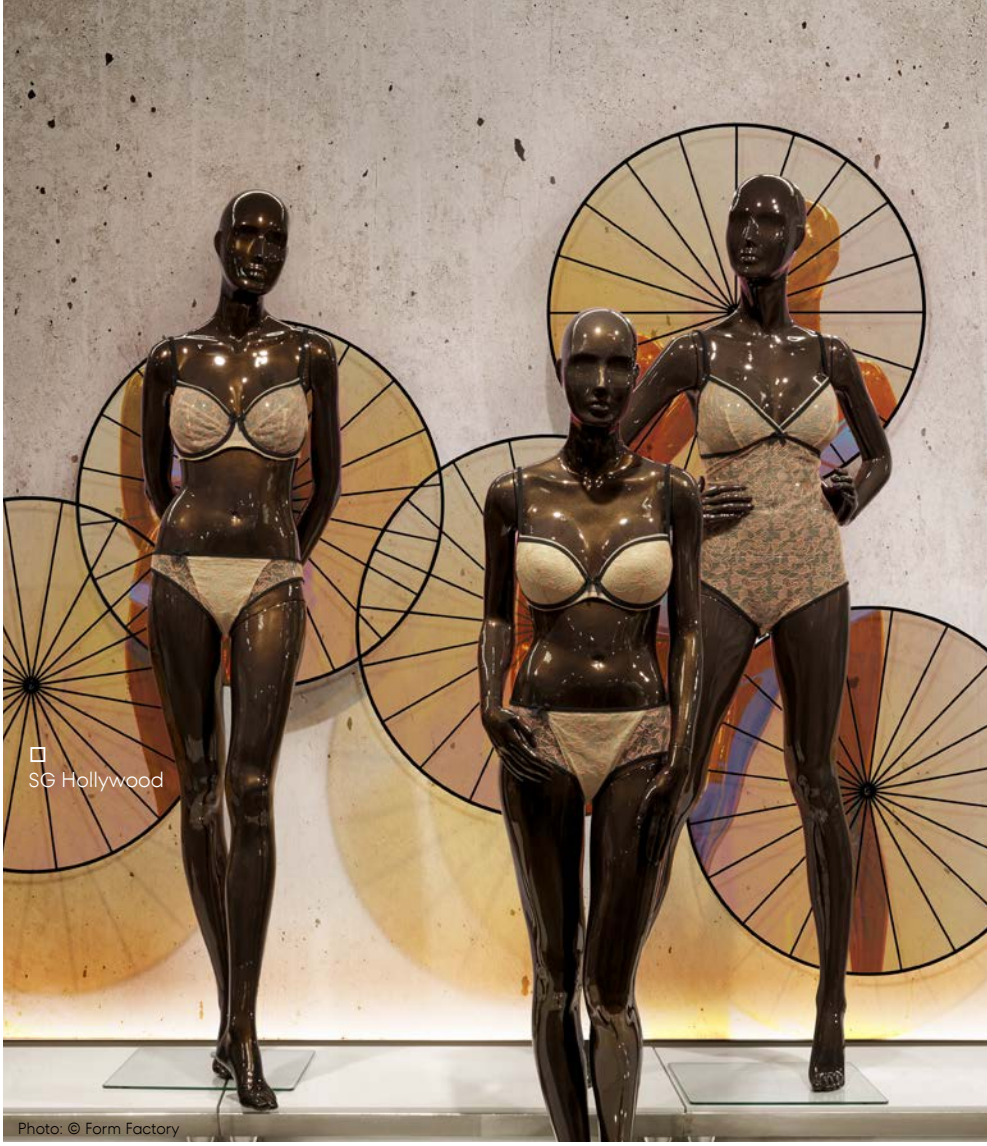
	NA	SA
PVA pre-treatment	–	–
Special sizes	On request	
Further thicknesses	–	

	NA	SA
Magnetic from 3 sheets	✓	
Cuttings	✓	
Flammability ASTM E84	–	
Flammability EN13501-1	–	



SG Hollywood
2600 x 1000 I **NA** 23116

On the protective film of the reverse side is a label "Reverse side / Processing side". SG Hollywood always has to be processed from the reverse side.



SIBUGLAS

SG Hollywood

PRODUCT CHARACTERISTICS

	NA
Surface material = Base material	PMMA
Back side material	PET
Material thickness mm	3,1
Temperature resistance	until 50 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■□□□□
Rolled packable	–
Smallest bending radius mm	1000
Weight/panel kg	~ 9,3

PROCESSING

	NA
Cutting, punching	–
Drilling	✓
Sawing (supported by a panel)	✓
Milling (supported by a panel)	✓
Laser cutting	✓
Hot bending	✓
Thermoforming	On request
Digital printing	✓*
Screen printing	✓*

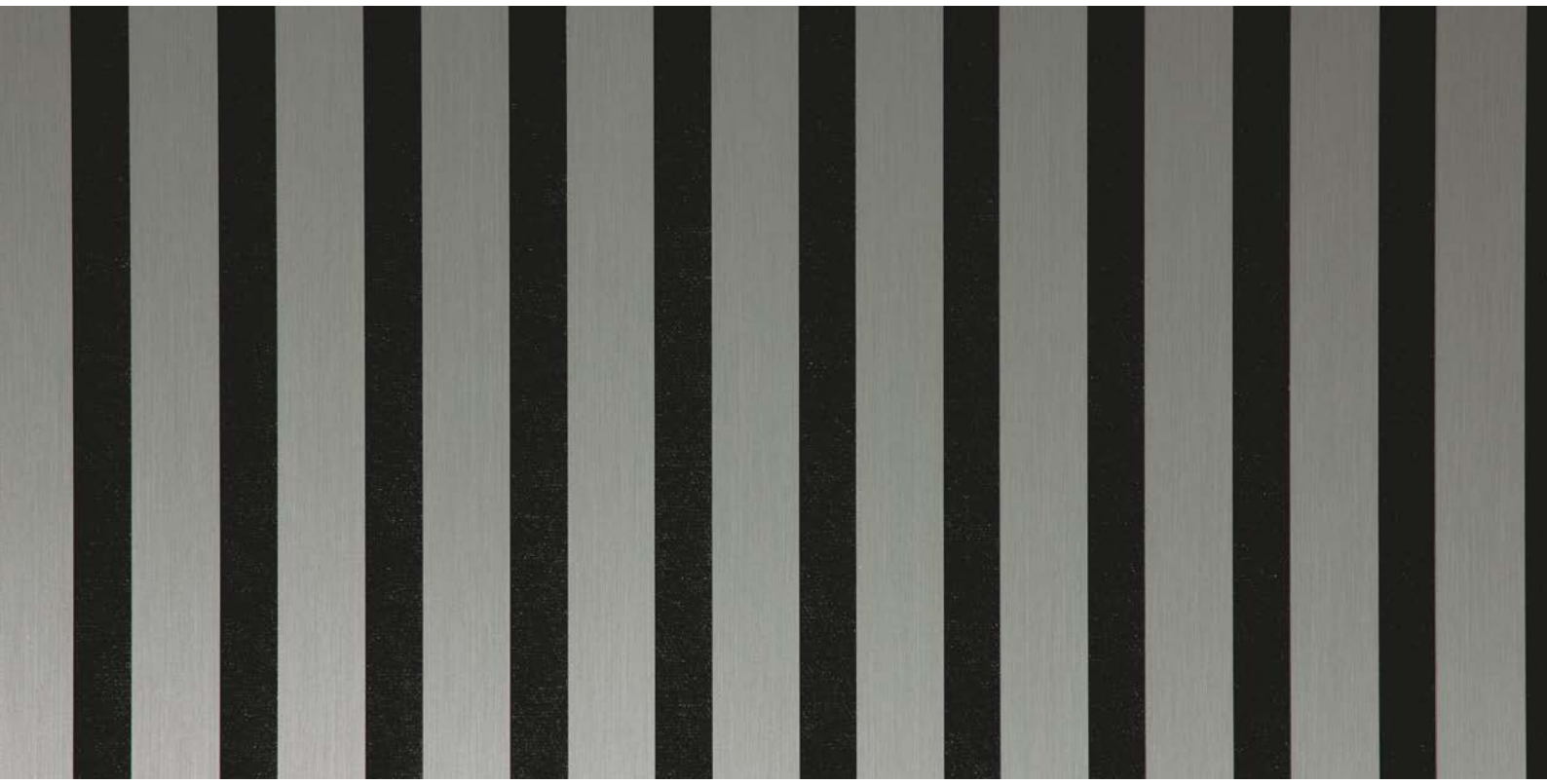
* own printing test required, samples are gladly provided.

EXTRA EQUIPMENT I ACCESSORIES

	NA
Special sizes (for absorbent substrate)	On request
Further thicknesses	–

	NA
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	–





ACOUSTIC
WALL PANELS



Discover the ACOUSTIC WALL PANELS collection by SIBU DESIGN – featuring stylish mirror, brushed, and exclusive design surfaces combined with effective acoustic performance. With 25% sound absorption*, our panels not only impress visually but also significantly improve room acoustics.



AP Chalk Light
2800 x 600 I **SA** 30681



ACOUSTIC WALL PANELS

AP Chalk Light

PRODUCT CHARACTERISTICS

	SA
Surface material*	PVC
Base material	PES fibres
Material thickness mm	10,0
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Rolled packable	—
Weight/panel kg	~ 5,0

* The product is delivered without a protective film.

PROCESSING

	SA
Drilling	✓
Sawing	✓

ABSORPTION VALUE

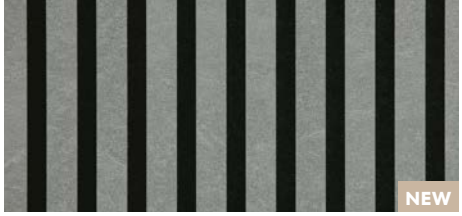
	SA
Sound absorption coefficient	αw = 0,25 (H)*

* Direct installation

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

	SA
Further thicknesses	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	✓



AP Fuzzy Grey
2800 x 600 I **SA** 31128



ACOUSTIC WALL PANELS

AP Fuzzy Grey

PRODUCT CHARACTERISTICS

	SA
Surface material*	PP
Base material	PES fibres
Material thickness mm	10,0
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Rolled packable	–
Weight/panel kg	~ 5,0

* The product is delivered without a protective film.

PROCESSING

	SA
Drilling	✓
Sawing	✓

ABSORPTION VALUE

	SA
Sound absorption coefficient	αw = 0,25 (H)*

* Direct installation

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

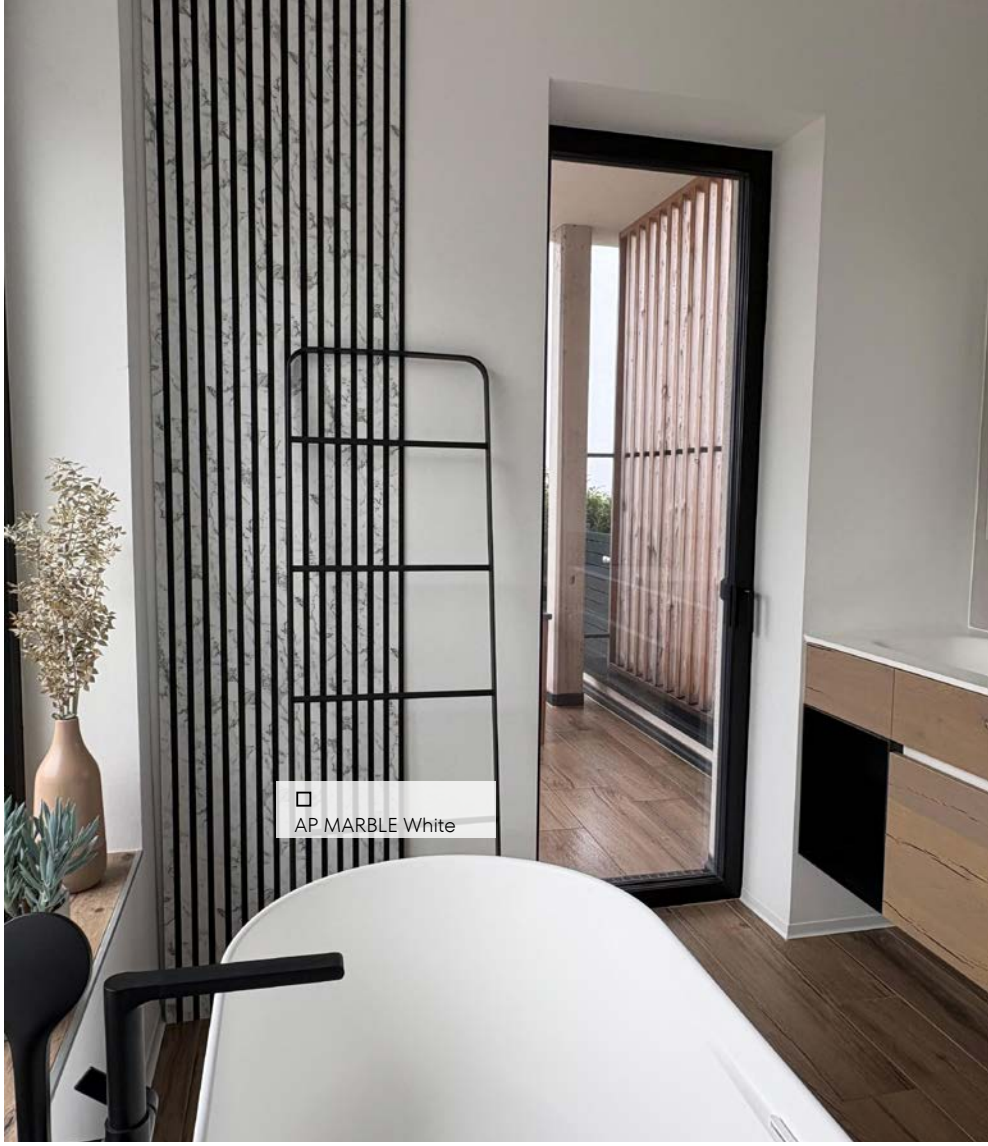
	SA
Further thicknesses	–
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	✓



AP LIMESTONE Grey
2800 x 600 I **SA** 30683



AP MARBLE White
2800 x 600 I **SA** 31127



ACOUSTIC WALL PANELS

AP DESIGN

PRODUCT CHARACTERISTICS

	SA
Surface material*	impregnated paper
Base material	PES fibres
Material thickness mm	10,0
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Rolled packable	–
Weight/panel kg	~ 5,0

* The product is delivered without a protective film.

PROCESSING

	SA
Drilling	✓
Sawing	✓

ABSORPTION VALUE

	SA
Sound absorption coefficient	αw = 0,25 (H)*

* Direct installation

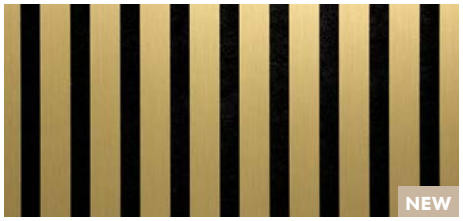
EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	–
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

	SA
Further thicknesses	–
Cuttings	✓
Flammability ASTM E84	–
Flammability EN13501-1	✓



AP Copper brushed AR
2800 x 600 I **SA** 30708



AP Brass brushed matt AR
2800 x 600 I **SA** 31132



AP Green Steel brushed AR
2800 x 600 I **SA** 31133



AP Silver brushed
2800 x 600 I **SA** 30709



□
AP Green Steel brushed AR

ACOUSTIC WALL PANELS

AP BRUSHED

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	PES fibres
Material thickness mm	10,5
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Rolled packable	—
Weight/panel kg	~ 5,7

PROCESSING

	SA
Drilling	✓
Sawing	✓

ABSORPTION VALUE

	SA
Sound absorption coefficient	αw = 0,25 (H)*

* Direct installation

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

	SA
Further thicknesses	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	✓



AP Anthracite AR
2800 x 600 I **SA** 31129



AP Rosegold AR
2800 x 600 I **SA** 31130



AP Fashion Gold AR
2800 x 600 I **SA** 31131



AP Fashion Grey AR
2800 x 600 I **SA** 30707



ACOUSTIC WALL PANELS

AP MIRROR

PRODUCT CHARACTERISTICS

	SA
Surface material	PET
Base material	PES fibres
Material thickness mm	10,5
Temperature resistance	until 50 °C
Wet room suitability	■□□□□
Rolled packable	—
Weight/panel kg	~ 5,7

PROCESSING

	SA
Drilling	✓
Sawing	✓

ABSORPTION VALUE

	SA
Sound absorption coefficient	αw = 0,25 (H)*

* Direct installation

EXTRA EQUIPMENT I ACCESSORIES

	SA
PVA pre-treatment	—
Special sizes	On request
Maximum length mm	2800
Maximum width mm	1200

	SA
Further thicknesses	—
Cuttings	✓
Flammability ASTM E84	—
Flammability EN13501-1	✓


N°5
CHANEL
PARIS
msi

LEGEND

PRODUCT CHARACTERISTICS
PROCESSING
EXTRA EQUIPMENT & ACCESSORIES

PRODUCT CHARACTERISTICS

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

NA NON-ADHESIVE

Non-adhesive design panels can be bonded to absorbent substrates in two different ways, depending on the area of application. Bonding with white glue (PVA) and bonding with Cartridge adhesive and putty adhesive.

SA SELF-ADHESIVE

SA - the back of the design sheet is equipped with an adhesive layer. For this we use high-quality acrylic adhesive substance.

Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc.
Exception: NATURE-LINE see page 156

Whenever possible, self adhesive SIBU DESIGN products should be processed within 12 months.

Self-adhesive (SA) sheets are unsuitable for use on ceilings. Alternative processing options are available on request.

SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by our surfaces. We make a distinction between:

- **ABS = Acrylonitrile butadiene styrene**
- **Print**
- **Impregnated paper = paper with protective varnish**
- **PET = Polyethylene terephthalate (UV lacquer for the AR version)**
- **PET/fibre = Polyethylene terephthalate (synthetic fibre)**
- **PMMA = Polymethyl methacrylate**
- **PMMA AR+ = Polymethyl methacrylate with AR+ scratch resistant coating**
- **PP = polypropylene**
- **PU-leather = Polyurethane/synthetic leather surfac**
- **PVC = Polyvinyl chloride**

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

BASE MATERIAL

For most of our products we use as base material a specially developed, highly impact resistant polystyrene type (HIPS). HIPS distinguish particularly by robustness, high impact and a very low weight.

Scratch-resistant PMMA is employed for the SIBUGLAS product group.

A backing made of natural fibres is used in the sustainable product line NATURE-LINE.

- **ABS = Acrylonitrile butadiene styrene**
- **HIPS = high impact polystyrene**
- **HIPS, PE foam = high impact polystyrene and Polyethylene foam**
- **HPVC = Hard polyvinylchlorid**
- **Natural fibre**
- **PMMA = Polymethylmethacrylate**
- **PP-glass fibre = Polypropylene with fibreglass**
- **PES fibres = Polyester fibres**
- **PS = Polystyrene**

Reverse side of SIBUGLAS panels:

- **PU-leather = Polyurethane synthetic leather surface**
- **Paper = printed paper**

MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

MAXIMUM RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.

TEMPERATURE STABILITY

Already during development stage our SIBU DESIGN sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity.

Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.

WET ROOM SUITABILITY

An exposure of SIBU DESIGN sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water.

■■■■■ Wet room suitability
■■■■□ Good wet room suitability
■■■□□ Limited suitability (remove splash water)
■■□□□ Low wet room suitability
■□□□□ Unsuitable for wet rooms

ABRASION RESISTANCE

Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

Surfaces with very good and excellent abrasion resistance have the abbreviation "AR" in the product name and scratch-resistant products can be recognized directly by the abbreviation "AR+".

■■■■■■■ Scratch resistant (AR+)
■■■■■■ Excellent abrasion resistance (AR)
■■■■■□ Very good abrasion resistance (AR)
■■■■□□ Good abrasion resistance
■■■□□□ Normal abrasion resistance
■■□□□□ Low abrasion resistance
■□□□□□ Use only in the decoration area

ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well. **Always store design panels flat. If supplied rolled, unpack them immediately upon delivery and lay them flat for 1–2 days.** To improve flatness, apply even weight across the entire surface. Use a cardboard sheet underneath to prevent damage.

Number of panels and whether the decor side is rolled inside or outside can be found in the technical table of the respective product.

SMALLEST BENDING RADIUS

The given data refer to the smallest bending radius for concave or convex fixing. For all design sheets – with the exception of MultiStyle – all sheet edges must be fixed mechanically. For MultiStyle there is no need for mechanical fixing!

WEIGHT PER PANEL

The panel weight is given in kg and can be found in the technical table of the respective product.

TOLERANCES

Machine-related dimensional and angle tolerances:
+/- 2.0 mm in relation to 1,000 mm

Temperature-related dimensional deviations:
+/- 0.7 mm in relation to 1,000 mm at a temperature change of 10 °C

SURFACE PROTECTION

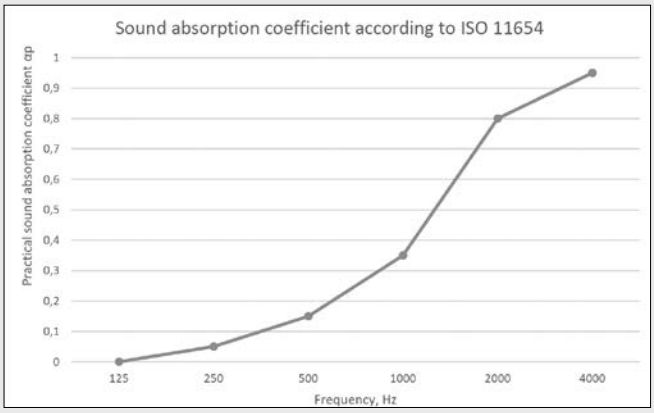
Our surfaces are protected against damage by a protective film (Polyethylene/PE), where applicable. This protective film should be removed only after completion of processing.

Please note that not all design panels are delivered with a protective film.

For panels without a protective film, as well as after removal of the protective film, no adhesive tapes such as Tesa, Tixo, Scotch or similar may be applied to the unprotected decorative surface. Design panels delivered without a protective film are listed accordingly in the technical table in the OVERVIEW or on www.sibu.at for the respective product.

SOUND ABSORPTION COEFFICIENT OF ACOUSTIC WALL PANELS

Determination of the sound absorption coefficient according to EN ISO 354:2003 and calculation of the weighted sound absorption coefficient αw in accordance with EN ISO 11654:1997. Panels mounted directly onto the substrate – without spacing.



PROCESSING

**All mechanical processing must always be carried out from the decorative surface.
Please consider the respective technical table of the selected product to ensure that the processing step is permissible for this product.**

CUTTING

A majority of our decorative panels are easy to cut with a wallpaper knife. Simply scarve the surface (decor side) and break over the edge. For self-adhesive products (SA), the adhesive or foil must be cut through after breaking over the edge on the reverse side. Please always use good-cutting knives.

For machine cutting, we recommend to use paper or veneer cutting machines.

PUNCHING

Band steel cutting is recommended for design sheets in thickness from 1 up to 1.5 mm.

DRILLING

All SIBU DESIGN sheets can be drilled from the decor side.

All drillings must be carried out on a stable underlay (even MDF Board).
Drill recommendation: Wood drills, Forstner drills and hard metal drills – each with a center punch with two pre-cutters.

Core drills for wood can also be employed, but in this case it is essential that in the area next to the drilling the patterned sheet is attached firmly to a stable underlay.

SAWING

SIBU guideline values:
Material thicknesses of up to 1 mm:
HW 280x3.2 / 2.2x30 Z60 / 12.46-18.08 WZ

Thicker than 1 mm:
HW 250x3.2 / 2.2x30 Z40 / 19.63 WZ/FA
HW 250x3.2 / 2.2x30 Z40 / 19.63 FZ/TR
(speed 6000 rpm, progressive feed of up to 25 m/min).

For LEATHER-LINE and FABRIC-LINE:
HW 255x2.8 / 2.0x30 Z80 / 10.01 FZ WZ
(speed 6000 rpm, progressive feed of up to 10 m/min).

The best result is achieved with MDF underlay (4 mm) above and below, slow progressive feed and high speed.

*HW (hard metal material), WZ/FA (alternating teeth/bevelled edge), FZ (flat teeth), TR (trapezoidal teeth)

ACOUSTIC WALL PANELS:
The panels can be cut to size as required using a fine-toothed saw..

For SIBUGLAS:
Sheets can be cut with jig, hand-held circular, panel and circular table saws. During cutting on the reverse side, the underlay should also be sawn through. Then deburr all cut edges.

Select the speed and feed that are adapted to the saw blade. Use sharp cutting tools!

The generation of heat should be constantly avoided, as this can result in material tension.

Cutting to length using a hand-held or plunge cut circular saw
Cut from the reverse side and use a stable underlay. Recommended saw blade: 160x2.2 hard metal blade with 48 alternating teeth.

Cutting to length using a jigsaw
Set the pendulum action to zero, or at a maximum to 1 and then saw from the reverse side. The patterned sheet must lie fully on the jigsaw cutting table in order to ensure that no vibrations are created - otherwise, there is a risk of crack formation in the PMMA
Recommended saw blade: employ saw blades with a tooth pitch of 1.2 to max. 2.5 mm. (coarse metal saw blade / fine wood saw blade / preferably PMMA saw blades).

MILLING

For material up to 2 mm thickness:
Cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 12 m/min.

Decor side on top:
milling cutter with a left-hand twist, cutting right.

Decor side below:
milling cutter with a right-hand twist, cutting right.

For material with a thickness of more than 2 mm, reduce the progressive feed and use a milling cutter with a larger diameter (6 mm).

LASER CUTTING

SIBU DESIGN sheets can be processed with standard lasers. The cutting speed depends on the wattage of the laser.

Note: Place the decorative panel on the laser machine so that its reverse side is on the machine's vaccuming side. As with all standard PMMA products, it is recommended to "temper" the material after laser cutting. The high temperature of the laser causes tension in the material, which could cause tension cracks. Tempering equalises these tensions.

HOT BENDING

Heat up the SIBU DESIGN sheets from the backside – for both, internal and exterior angles.

Approximate parameters for material in 1 mm thickness:
Wire temperature: approx. 200°C, heating time: approx. 6-20 seconds -depending on the surface material and bending tool

- hot bending is outwardly (decor outside = external angle) possible
- hot bending inwards (decor inside = interior angle) possible

Additional information
- LEATHER-LINE: wrinkles along the internal angle may appear when hot bending is done inwardly
- SG Hollywood: Only an inner corner on the visible side is possible. Guideline values: Duration approx. 110 seconds at approx. 200 °C degrees (depending on the bending tool)
- SL OCEAN, SL DIAMOND, SL PILLAR, SL FACET: Only an outer corner is possible Approximate parameters for material in 2 mm thickness: Wire temperature: approx. 200°C, heating time: approx. 30-40 seconds

THERMOFORMING

With a variety of Deco-Line products light forming, by using flat and not sharp-edged tools, is possible (avoid sharp contours and use larger radii).
With every new moulding test are to be made, in order to obtain ideal results. The tool must be adapted to the material.

PVA-PRESSING

In order to obtain a compact design board with a decorative panel with material thicknesses of 1-4 mm, the design sheet can be pressed.
Due to the rigid adhesive connection between the decorative panel and the wooden beams, the finished board does not extend anymore and can therefore either be processed seamlessly on walls, or furniture fronts can be made. Detailed instructions for PVA-pressing can be found on page 154.

**Conditionally pressable with PVA/PU adhesives -
SL OCEAN, SL DIAMOND, SL FACET, SL PILLAR, SL TARGET:**

Due to their textured surfaces, these design panels can not be bonded over their entire surface. Excessive pressing pressure may cause deformation or damage to the structured panel.

A customer-trial with reduced pressing pressure is required. Original samples for testing purposes are available on request.

Further processing of design panels that are only conditionally pressable with PVA/PU adhesives

As the panels are not fully bonded, slight structural changes may occur during further processing (e.g. sawing, milling, etc.).

Please use appropriate tools and work with particular care.

PRINTING

Owing to the many differing printing and colour systems, customers must carry out a printing test. The result will depend on the respective motif. We will be pleased to provide original samples for testing.

We classify with the statements "**yes**", "**no**" or "**on request**".

yes: Our print tests were positive, which means that not only the print looks good, but it also passes an abrasion and test test

no: Our print tests were negative, which means that either the print did not convince visually, or various tests were not passed.

on request: our print tests were positive with additional treatments, or not all tests were passed to full satisfaction. In this case, please contact us so that we can advise you.

The final adhesion performance will set in very slowly and can take up to one week on air-drying (20 °C.).

ACCESSORIES & SPECIAL EQUIPMENT

ADHESIVE RECOMMENDATION

Solvent-free assembly adhesive without plasticizers
Cartridge adhesive for strand bonding:
K1-Hybrid adhesive: Bostik H551 Supergrip Multi, Ramsauer 640

Solvent-free assembly adhesive without plasticizers
Putty adhesive:
Glutolin UK, Bostik Ardaflex® Multi (tooth spatula A2, B3)

Area of application: MS polymer hybrid adhesive is ideal for bonding the SIBU DESIGN product group SIBUGLAS on absorbent and non-absorbent substrates.

Detailed information on processing with Cartridge adhesive and putty adhesive on page 151.

Carry out adhesion tests and self-tests before bonding the panels!

PVA PRE-TREATMENT

In order to be suitable for PVA bonding, depending upon the material on the reverse side, SIBU DESIGN sheets either have to be pre-treated by means of an additional production process, or roughened by using a vibration sander (80-grain sandpaper).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

You can find detailed information on page 152.

SPECIAL FORMATS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

FURTHER THICKNESSES

In addition to the standard formats specified in the OVERVIEW, we are happy to offer customized product sizes.

MAGNETIC

All SIBU DESIGN sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO, SIBUGLAS Hollywood, SL OCEAN, SL DIAMOND, SL PILLAR, SL FACET.

SIBU magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the SIBU DESIGN magnetic program are nearly unlimited – for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays.

Self-adhesive SIBU metal film is employed when a suitable metallic ground is lacking. The metal film can be ordered as a sheet (2,600x1,000 mm) or roll (14 or 29 m)

CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length of up to 3.2 meters, a sawing length of up to 3 meters, and a punching length of up to 2.3 meters, we are able to promptly meet your requirements

FIRE CLASSIFICATION

The products from the stock program are normally flammable and correspond to the fire safety regulations according to DIN 4102 B2 or UL Standard 94 measured value: 94 HB as well as EN 13501-1 classification (E).

Marked products **Flammability (FR)** are available in flame retardant version on request, on a different carrier material. Manufacturer's certificate of compliance of the following standards are available: EN 13501-1 and ASTM E 84. Info sheets on demand!

PROCESSING INSTRUCTION

BASIC RULES OF PROCESSING

SUBSTRATE PREPARATION FOR BONDING

BONDING OF SELF-ADHESIVE DESIGN PANELS (SA)

PROCESSING OF NON-ADHESIVE DESIGN PANELS (NA) WITH PUTTY ADHESIVE

BONDING WITH CARTRIDGE ADHESIVE

PRESS DECORATIVE PANELS WITH WHITE GLUE (PVA GLUE)

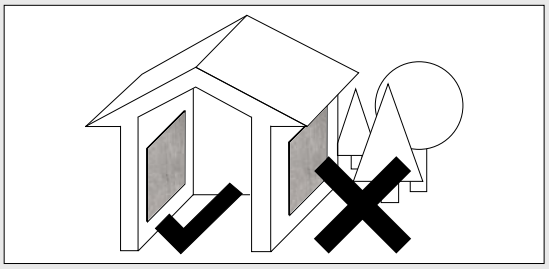
SELF-ADHESIVE DESIGN PANELS BONDED ONTO COATED WOOD BASED SHEETS INCLUDING EDGES AND MILLING

PROCESSING INFORMATION NATURE-LINE

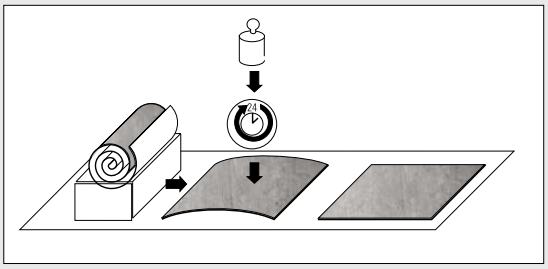
BASIC RULES OF PROCESSING

For worry-free processing and an optimal end result, you only have to take a few very important things into account! Below you will find the basic rules, as well as information on individual processing options and processing tips.

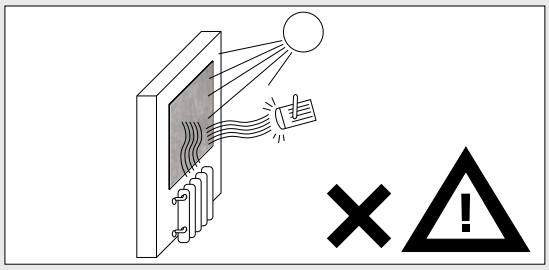
Please note that our product groups are sometimes structured differently and that some of them can also be processed differently. **Therefore, please always find out on the respective product page whether a specific processing is possible**.



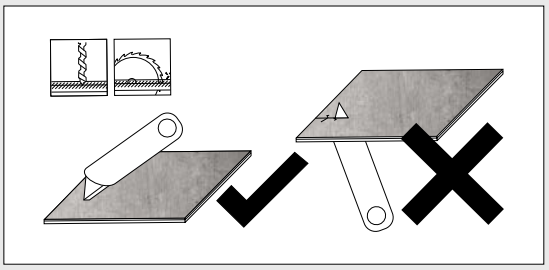
The decorative panels are only suitable for indoor use.



Design panels that are delivered rolled should be laid flat for at least 24 hours. Additional weighting improves flatness.



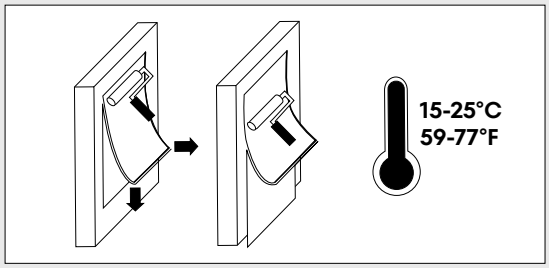
Not recommended for use near an open fire or sources of intense heat.



Mechanical processing such as cutting, sawing, punching or drilling of the design panels is always carried out on the top side of the decor and not on the back.

It is imperative that sheet flapping be avoided totally during all working phases.

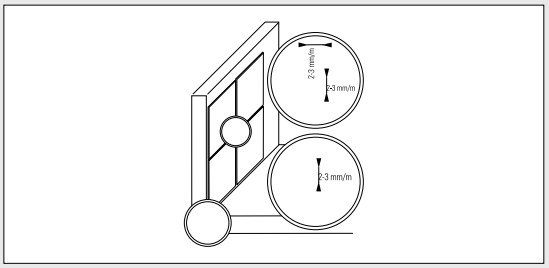
Always lay the sheets out flat and if necessary pin them down.



Ideal processing temperature 15°C to 25°C.

The decorative panels must be acclimatised, i.e. brought to room temperature before processing.

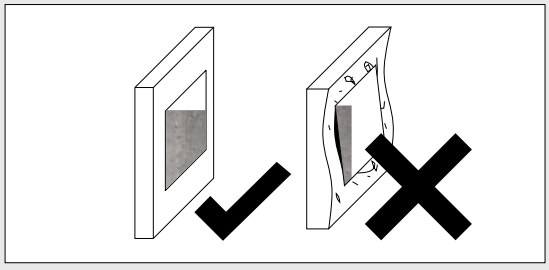
This serves to avoid the formation of condensate on the adhesive surface and to reduce the expansion of the panel due to reduced temperature differences.



The majority of our products are made of thermoplastics, which expand by around 0.7 mm – measured over a length of 1 m – when the temperature rises by 10 °C. For this reason, an expansion joint of approx. 2 – 3 mm must be allowed for at the board edges.

If the ambient temperature is high or the temperature fluctuates sharply, the expansion joint should be enlarged or the panel format selected smaller.

Tips for avoiding expansion joints: Either press the decorative panels or use the product group NATURE-LINE.



The substrate must be free of loose parts, dry, smooth, and free of dust, dirt, grease, wax and silicone. Depending on whether the substrate is absorbent or non-absorbent, various bonding options are used.

In the case of convex and concave substrates, mechanical fastening in the edge area is absolutely necessary.



The right processing depending on the substrate:

absorbent substrate:
- (e.g. raw MDF, plasterboard,...)
- Bonding with cartridge adhesive and putty adhesive see page 151
- Pressing decorative panels see page 152

non-absorbent substrate:
- (e.g. coated plate, glass, ect.)
- self-adhesive decorative panels see page 150

PROCESSING INFORMATION

SUBSTRATE PREPARATION FOR BONDING

The substrate must be free of loose parts, dry, smooth, and free of dust, dirt, grease, wax and silicone. Never mount SIBU design panels on uneven surfaces, as this results in a loss of visual quality.
In the case of convex and concave substrates, mechanical mounting in the edge area is absolutely necessary (except for MULTISTYLE)!

Detect underground:
Simply drop a waterdrop onto the surface - if it doesn't soak in and stays there, it's a non-absorbent surface.

Non-absorbent substrate:
To achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol).
Self-adhesive panels (SA) are best suited for non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc.

Absorbent substrate:
For absorbent substrates such as raw chipboard, MDF, plasterboard or smoothed brickwork, a solvent-free adhesive must be used, which is suitable for both the substrate and the polystyrene material (carrier material). See adhesive recommendations on page 145.

BONDING OF SELF-ADHESIVE DESIGN PANELS (SA)

Our self-adhesive design panels, marked with the abbreviation „SA", have a strong adhesive layer on the back of the decorative panel - made of high-quality acrylates or synthetic rubber - and can therefore be attached quickly and easily to non-absorbent surfaces.

The self-adhesive design panels are glued directly to the substrate, taking into account an expansion joint - without additional adhesive.

With self-adhesive products from the NATURE-LINE, the expansion joint can be omitted.

With self-adhesive design sheets (SA) - pull off the adhesive cover step by step, do not touch the adhesive surface and press as firmly as possible onto the subsurface. Absolutely avoid the formation of bubbles (air pockets).

For large areas, it is best to use a medium-hard rubber hand roller with a width of approx. 170 mm. The final adhesion is reached after 24 hours at room temperature.

Self-adhesive design panels (SA) are not suitable for ceiling applications. Alternative processing options are available upon request.

PROCESSING OF NON-ADHESIVE DESIGN PANELS (NA) WITH PUTTY ADHESIVE

The putty adhesive (solvent-free assembly adhesive without plasticizers) Glutolin UK and Bostik Ardaflex® Multi are perfect if you want to glue a non-adhesive design panel (NA) directly to an absorbent substrate. This is simply applied to the substrate with a spatula and the design panels are glued, taking into account an expansion joint.
No expansion joint required for the product groups NATURE-LINE, ANTIGRAV, and LUXEWALL PANEL COLLECTION.

Area of application: Putty adhesive Glutolin UK and Bostik Ardaflex® Multi (tooth spatula A2 or B3) are ideal for bonding SIBU DESIGN products to absorbent, even surfaces such as wood, MDF, plywood, chipboard, plasterboard or smoothed masonry.

The processing guidelines for the respective adhesive must be observed.

BONDING WITH CARTRIDGE ADHESIVE

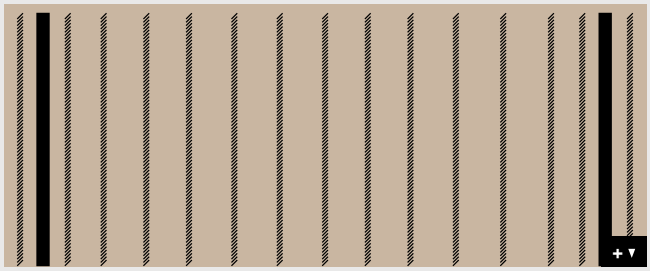
Suitable for the product group SIBUGLAS

Strand bonding:
On the reverse side of the sheet: vertical positioning of a bead at a distance of 10 mm from the edge of the sheet or the profile leg, then position a mirrored adhesive tape at a distance of 10 mm.

It is recommended that the protective strip on the mirrored tape be removed prior to the further processing phases.

Apply vertical beads of adhesive to the reverse side of the sheet at intervals of approx. 10 mm to the mirrored adhesive tape. (Depending on the underlying surface, the beads should have a height of at least 4 mm.) Apply the other beads at a distance of 60 mm.

Adhesive bead ▮ Mirror tape



The illustration does not show the entire length of the panel

Bring the sheet into position without any drying time and then press it down onto the prepared surface by means of vertical strokes with a soft wallpaper roller.

The gluing can also be done without mirror adhesive tape!
Advantage: The sheet can be positioned much easier.
Disadvantage: The sheet has to be temporarily attached until the adhesive beads have cured in order to prevent the plate from slipping unintentionally.

POINTING WITH SILICONE

Suitable for the product group SIBUGLAS

Once the adhesive has hardened, the joints can be sealed with silicone.

Immediately remove the protective film from the sheet and any possible adhesive residues.

PRESS DECORATIVE PANELS WITH WHITE GLUE (PVA GLUE)

DESCRIPTION – STRUCTURE

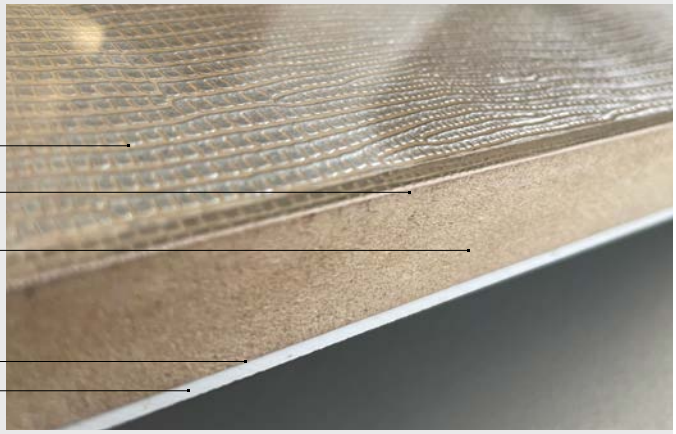
SIBUGLAS decorative sheet

PVA white glue

Wood based sheet
minimum thickness of 16 mm!
Use thicker wood based sheets for larger formats!

PVA white glue

Balancing sheet



Please refer to the technical spreadsheet of the product to see if pressing is possible.

PRE-TREATMENT OF THE NON-ADHESIVE DESIGN PLATE

If the design requires a pretreatment, please take a look at the technical spreadsheet of the product. However, the general rule is that products from the SIBUGLAS product group do not require any pretreatment.

Order pre-treatment from SIBU DESIGN

Since the production process is not done automatically, the PVA pretreatment must be advised with the order.

The pretreatment carried out by SIBU DESIGN is an industrial treatment with electrons to increase the surface tension.

Since the effect of the treatment decreases again over time, the design panel pretreated by SIBU must be pressed within 2 months after the delivery date.

Carry out pre-treatment yourself

The back of the decorative panel can be roughened using an orbital sander or random orbital sander.
We recommend sandpaper with a 80 grains.

APPROPRIATE BALANCING SHEET

So that the finished pressed panel remains flat and distortion free, it is necessary to choose a suitable balancing sheet that matches the decorative panel acoording to it's material characteristics and thickness.

On request, we can offer technically coordinated white grained balancing sheets.

The following items are suitable for the product groups listed:

25880 PMMA Balance Sheet White NA PVA
2800x1250x2
SIBUGLAS

25879 PMMA Balance Sheet White NA PVA
2600x1010x2
SIBUGLAS

25878 HIPS Balance Sheet White NA PVA
2800x1250x0,8
DECO-LINE, STRUCTURE-LINE, FABRIC-LINE, LEATHER-LINE

25877 HIPS Balance Sheet White NA PVA
2615x1015x0,8
DECO-LINE, STRUCTURE-LINE, FABRIC-LINE, LEATHER-LINE

25889 HIPS Balance Sheet Black NA PVA
2800x1250x0,8
DECO-LINE, STRUCTURE-LINE, FABRIC-LINE, LEATHER-LINE

31703 HIPS Balance Sheet Black NA PVA
2615x1015x0,8
DECO-LINE, STRUCTURE-LINE, FABRIC-LINE, LEATHER-LINE

If the Balance Sheet has not been pressed within 2 months, we recommend a check on the surface tension of the reverse side and if required, its subsequent surface treatment (sandpaper).

APPLY WHITE GLUE

- Lay the acclimatized SIBU decorative panel, balancing sheet and wooden based panel next to each other on a straight, clean and sufficiently large working table.
- The wooden based panel is cut approx. 10 mm bigger than the design sheet/balancing sheet.
- First of all put the PVA glue on the back of the design and balancing sheet using a glue roller – as evenly and over the entire surface as much as possible!
- Then both SIBU DESIGN sheets are put in the middle of the wooden support panel as soon as possible. No direct application of glue on the wooden carrier board – this can have a negative effect on the flatness.
- If the design sheet does not have a wrinkle-free protection foil due to transport or storage conditions, it must be removed before the pressing process.
- Afterwards the composite goes into the plate press.

SIBUGLAS with synthetic fibre backing: The consumption of PVA white glue is slightly higher due to the absorbent synthetic fibre backing. The glue consumption is approx. 200 – 300 g/m². The synthetic fibre should have a wet adhesive sheen shortly before gluing.

PRESSING IN THE PLATE PRESS

Do not press with too much pressure, use your own experience and know-how!

If the guidelines for the pressing time of the used white glue differ, the basic rule is: add 1 minute of pressing time per mm of material thickness or additional enclosure such as foam rubber.

STRUCTURE-LINE, FABRIC-LINE, LEATHER-LINE

Guideline: The press force should be around 2 kg/cm² (0.2 N/mm²), the temperature around 45°C and the pressing time approx. 15 minutes.

During the pressing process a medium-hard foam rubber mat with a thickness of approx. 5 mm must be put between the pressing sheet and the decorative side of the sheet.

It achieves an even pressure distribution and at the same time it avoids unwanted pressure marks caused by dirt particles between the press plate and the design panel.

DECO-LINE

Guideline: The press force should be around 2 kg/cm² (0.2 N/mm²), the temperature around 45°C and the pressing time approx. 15 minutes.

Flat design panels are better being pressed without a foam rubber. The foam rubber could make the surface seem too uneven. In order to esaier get a smooth surface, ask us for decorative sheets in 2mm thickness.

ATTENTION: When pressing mirror or high-gloss products, an absolutely undamaged, clean pressing plate is required.

SIBUGLAS

Guideline: The press force should be around 2 kg/cm² (0.2 N/mm²), the temperature around 30°C and the pressing time approx. 30 minutes.

- As soon as the sheets are removed from the press, they must be stored flat in stack pressure.
- A really even base is important for the flatness of the bonded panel!
- Cover the stack with 19 mm chipboard so that the top board can also be laid out flat.
- Let the panels cool down in the stack after the pressing process – preferably overnight (for at least 12 hours).

A second option for small quantities is to press the panels in the machine overnight at around 20°C. This type of processing does not require stack pressure afterwards.

PROCESSING OF THE PRESSED DESIGN PANEL

Glued and pressed panels can be processed simply with most of the standard woodworking machines and woodworking tools.

During the process, the PE protective film must remain on the surface. The use of suitable and well-cutting tools prevents damage. Ideal machine parameters, tool design and cutting speeds have to be observed individually with a sample production before the manufacture.

The finished pressed design panels can be easily cut to size with a saw and then be provided with commerical edges made of plastic, aluminium or wood.

SELF-ADHESIVE DESIGN PANELS BONDED ONTO COATED WOOD BASED SHEETS

including edges and milling

Suitable for the product group SIBUGLAS

MATERIAL REQUIREMENTS

SIBU decorative sheet:
SA dimension: 2600 x 1000 mm, self-adhesive

Wood based sheet:
Wood based sheet coated on both sides, dimensions:
2600 x 1000 mm

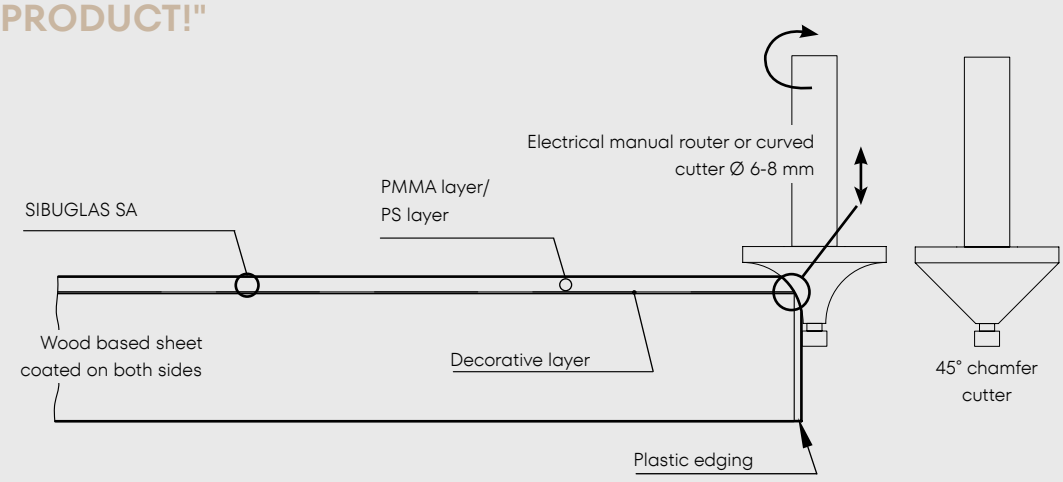
Counter-pressure:
Not required

Edge material:
All standard furniture edging

PROCESSING STEPS

1. Clean the coated wood sheet.
2. Remove the protective film on the adhesive side of the design sheet.
3. Bond the design sheet onto the wood based sheet using a rubber roller.
4. Immediately cut the bonded sheets into the desired final dimensions (saw).
5. Place the edgings on the edge gluing machine.
6. **Using an electrical manual router, cut a rounded or chamfered edge exactly up to the point of transition from the transparent PMMA layer/PS layer to the structured layer. Please see sketch!** In combination, the edge material and the transparent PMMA layer/PS layer give the resultant radius or chamfer. The thicker the edge material, the wider the facet.

"FACET MILLING IS THE PREREQUISITE FOR AN EDGED END PRODUCT!"





PROCESSING NATURE-LINE

Underground:

Bonding of the self-adhesive NATURE-LINE product panels without expansion joints on all substrates.

The substrate must be dry, smooth, free of loose parts, dust, dirt, grease, wax and silicone.

Mechanical processing:

must always be done from the decor surface. The products can be easily cut with a wallpaper knife on site.

Bonding:

- Remove the adhesive cover step by step, avoiding contact with the adhesive surface and press as firmly as possible onto the subsurface. (Absolutely avoid the formation of bubbles / air pockets)
- For large areas, it is best to use a medium-hard rubber hand roller with a width of approx. 170 mm.
- The final adhesion is reached after 24 hours at room temperature.



Easy format customization



Processing without expansion joints



Thin and dimensionally stable

PROCESSING NATURE-LINE

Underground:

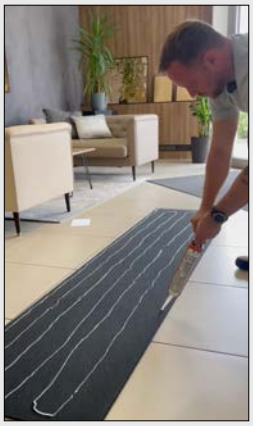
ACOUSTIC WALL PANELS can be bonded to all substrates without expansion joints.

The substrate must be free of loose particles, dry, smooth and free of dust, dirt, grease, wax and silicone.

Processing:

The acoustic panel can be mounted on the wall or ceiling as desired. It can be installed using screws or mounting adhesive/ putty adhesive and does not require any prior technical knowledge. The panels can be cut to size from the backside using a fine-toothed saw.

For an improved sound insulation, install an additional wooden substructure between the acoustic panels and the wall and fill it with mineral wool.



Apply assembly adhesive.



Mount the panels on the wall and adjust them.



Press or roll the panel firmly into place.
Tip: For secure fixing, use 2 to 4 screws.



When installing without adhesive, 8 to 10 screws are recommended.



Done!

STORAGE

SIBU DESIGN sheets must always be kept in indoor stock, no storage outside!

The following must be taken into account:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and - if necessary - subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect SIBU products from UV rays.
- Do not expose SIBU products to moisture or humidity.
- Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0°C or more than 30°C may impact the quality of our design sheets and should be avoided.

SIBUGLAS:

Wrap the sheets in foil, enclose and seal the silicate bag. This prevents possible rippling in the edge area of the panels due to the effects of air humidity.

TRANSPORT

In general, for the transport of SIBU products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil ...)
- Avoid temperatures below -35°C or more than 50°C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- SIBU products must be acclimatized prior to processing; ideal processing temperature is approx. 10°C to 25°C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the SIBU website!
- Rolled packable - Information in the technical Table for the respective product

CLEANING

Do not use abrasive cleaners, solvent cleaners or pure alcohol!

DECO-LINE, STRUCTURE-LINE, NATURE-LINE, MULTISTYLE, SIBUGLAS: in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

LEATHER-LINE: Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

FABRIC-LINE: Stains caused by oil, greases and ink must be removed immediately. Vacuum the surface in case of low pollution; in case of heavy pollution, dab the stain with an absorbent cloth, then wipe it off with mild soapy water.

DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On demand we are pleased to provide LGA certificates for all SIBU DESIGN sheets.

NATURE-LINE: The design panels can be disposed and recycled via waste paper and therefore environmentally friendly beyond their life cycle.

This information tool was provided according to the best knowledge and with special care. The information is based on practical experiences, test results as well as on in-house testing and corresponds to our today's state of knowledge. Detailed info sheets are available on request. No liability is accepted for misprints, norm errors and mistakes!

SIBU | DESIGN

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